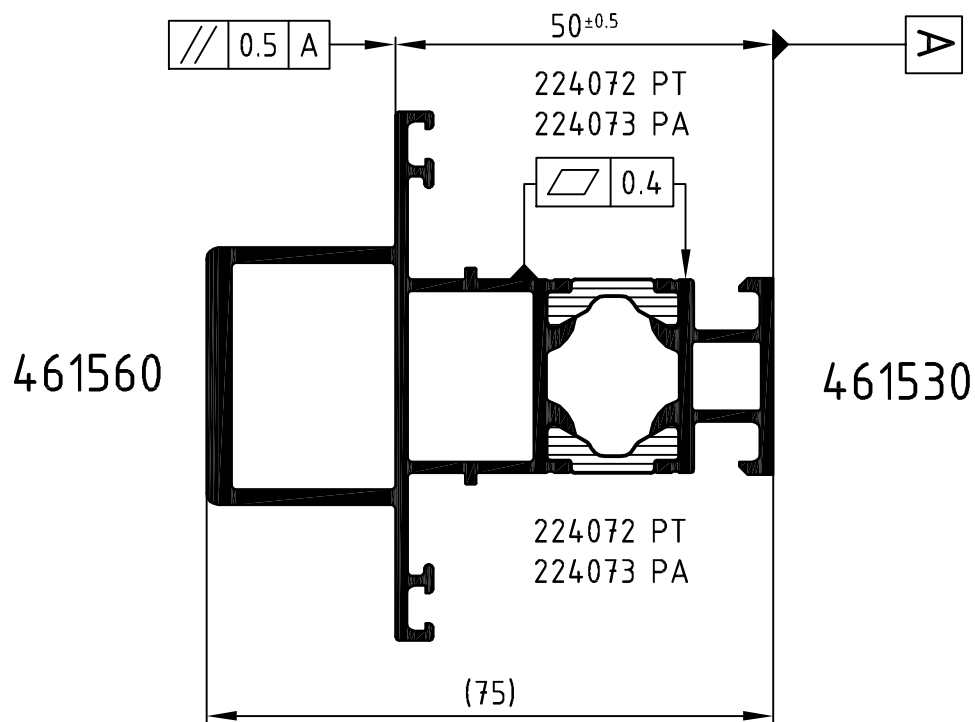
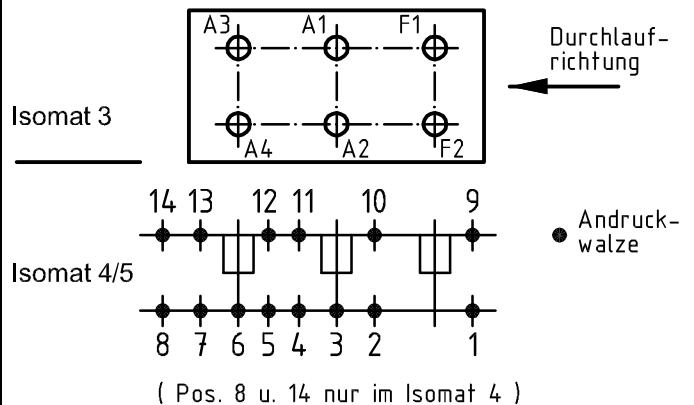
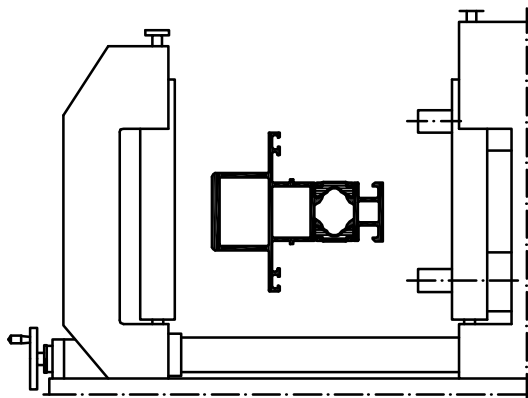




**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan  
**Attention:** zu kontrollieren! Beachten Sie bitte auch die technischen Prüfhinweise im aktuellen Rollenhandbuch.



|                                                |               |                                               |                                      |                                                                                 | Stck.<br>Qty. | Art.-Nr. Zubehör<br>Art.-No. Accessories                                                      |  |                                  |  |
|------------------------------------------------|---------------|-----------------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|---------------|-----------------------------------------------------------------------------------------------|--|----------------------------------|--|
|                                                | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | R1            | 6 296534 ( 8.5 mm)                                                                            |  |                                  |  |
| A1                                             | 1             | 280693 B                                      | 280693 B                             | R1/R2/A1/R3/R4                                                                  | R2            | 6 296207 ( 4.0 mm)                                                                            |  |                                  |  |
| A2                                             | 1             | 280693 B                                      | 280693 B                             | R1/R2/A2/R3/R4                                                                  | R3            | 6 282821 (20.0 mm)                                                                            |  |                                  |  |
| A3                                             | 1             | 280694 B                                      | 280693 B                             | R1/R2/A3/R3/R4                                                                  | R4            | 6 296229 ( 5.5 mm)                                                                            |  |                                  |  |
| A4                                             | 1             | 280694 B                                      | 280693 B                             | R1/R2/A4/R3/R4                                                                  |               |                                                                                               |  |                                  |  |
| F1                                             | 1             | 280692 B                                      |                                      | R1/R2/F1/R3/R4                                                                  |               |                                                                                               |  |                                  |  |
| F2                                             | 1             | 280692 B                                      |                                      | R1/R2/F2/R3/R4                                                                  |               |                                                                                               |  |                                  |  |
|                                                |               | Zulässige Abweichung<br>Permissible tolerance |                                      | Oberflächenabwicklung<br>Circumference                                          |               | VP<br>PU                                                                                      |  |                                  |  |
|                                                |               |                                               |                                      | mech.<br>polished                                                               |               | Maßstab<br>Scale 1 : 1                                                                        |  |                                  |  |
|                                                |               |                                               |                                      | uml.<br>total                                                                   |               |                                                                                               |  |                                  |  |
| Paßmaße<br>Close tol.                          |               | Abmaße<br>Std. tolerance                      |                                      | beschichtet<br>coated                                                           |               | Werkstoff<br>Material                                                                         |  |                                  |  |
| Original / Änderung<br>Revision / Version 0201 |               |                                               |                                      | Datum<br>Date                                                                   |               |                                                                                               |  |                                  |  |
| Name                                           |               |                                               |                                      | 20.12.2012                                                                      |               | Benennung<br>Title<br><br><b>Rollenplan<br/>Isomat 3/4/5</b><br><br>Schüco AWS 50 BL IsoModul |  |                                  |  |
| Serienbezeichnung geändert                     |               | gez.<br>drawn                                 |                                      | Winkler                                                                         |               |                                                                                               |  |                                  |  |
|                                                |               | gepr.<br>checked                              |                                      | Finkemeyer                                                                      |               |                                                                                               |  |                                  |  |
|                                                |               | ges.<br>seen                                  |                                      | Nienhüser                                                                       |               |                                                                                               |  |                                  |  |
|                                                |               |                                               |                                      |                                                                                 |               |                                                                                               |  |                                  |  |
|                                                |               | <b>SCHÜCO</b>                                 |                                      |                                                                                 |               | Zeichn.-Nr.<br>Drawing No. 461820 RP 1000                                                     |  |                                  |  |
|                                                |               |                                               |                                      |                                                                                 |               | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature       |  | Ersatz für<br>Replacement<br>for |  |
|                                                |               |                                               |                                      |                                                                                 |               |                                                                                               |  |                                  |  |
|                                                |               |                                               |                                      |                                                                                 |               |                                                                                               |  |                                  |  |
|                                                |               |                                               |                                      |                                                                                 |               |                                                                                               |  |                                  |  |