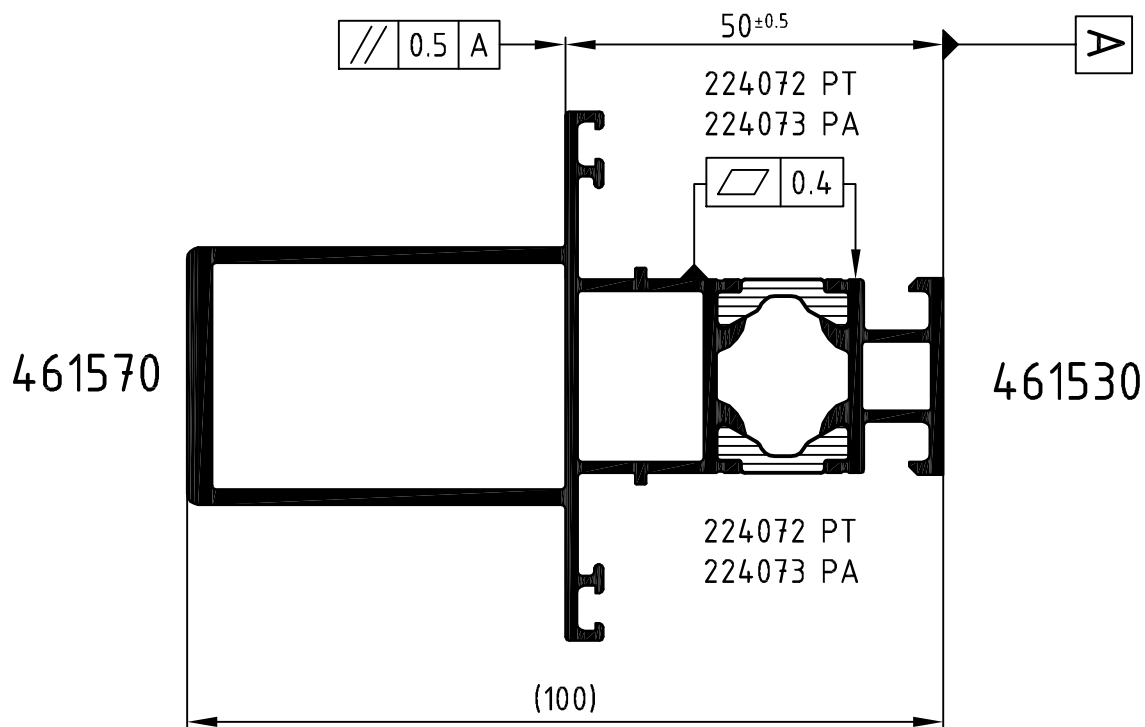
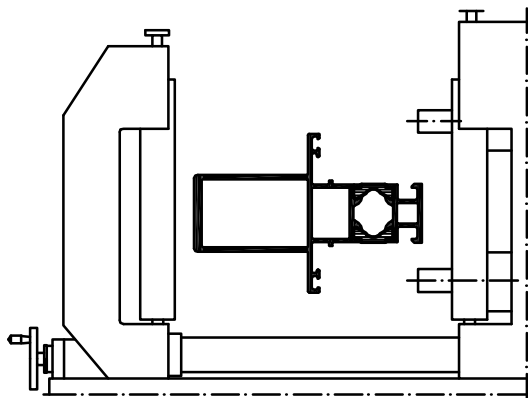
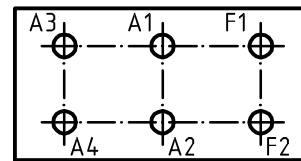




**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan  
**Attention:** zu kontrollieren! Beachten Sie bitte auch die technischen Prüfhinweise im aktuellen Rollenhandbuch.

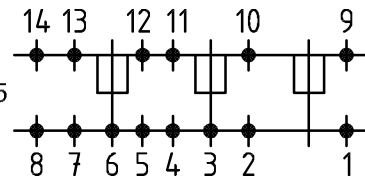


Isomat 3



Durchlauf-  
richtung

Isomat 4/5



Andruck-  
walze

( Pos. 8 u. 14 nur im Isomat 4 )

|                                           |               |                                               |                                                                                     |                                                                                 | Stck.<br>Qty.  |                                                                                         | Art.-Nr. Zubehör<br>Art.-No. Accessories |                   |                                                         |  |  |
|-------------------------------------------|---------------|-----------------------------------------------|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------|----------------|-----------------------------------------------------------------------------------------|------------------------------------------|-------------------|---------------------------------------------------------|--|--|
|                                           | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4                                                | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | R1             | 6                                                                                       | 296534 ( 8.5 mm)                         |                   |                                                         |  |  |
|                                           | A2            | 1                                             | 280693 B                                                                            | 280693 B                                                                        | R1/R2/A2/R3/R4 | R2                                                                                      | 6                                        | 296207 ( 4.0 mm)  |                                                         |  |  |
|                                           | A3            | 1                                             | 280694 B                                                                            | 280693 B                                                                        | R1/R2/A3/R3/R4 | R3                                                                                      | 6                                        | 282821 (20.0 mm)  |                                                         |  |  |
|                                           | A4            | 1                                             | 280694 B                                                                            | 280693 B                                                                        | R1/R2/A4/R3/R4 | R4                                                                                      | 6                                        | 296229 ( 5.5 mm)  |                                                         |  |  |
|                                           | F1            | 1                                             | 280692 B                                                                            |                                                                                 | R1/R2/F1/R3/R4 |                                                                                         |                                          |                   |                                                         |  |  |
|                                           | F2            | 1                                             | 280692 B                                                                            |                                                                                 | R1/R2/F2/R3/R4 |                                                                                         |                                          |                   |                                                         |  |  |
|                                           |               | Zulässige Abweichung<br>Permissible tolerance |                                                                                     | Oberflächenabwicklung<br>Circumference                                          |                | VP<br>PU                                                                                |                                          | Info-Plan:        |                                                         |  |  |
|                                           |               |                                               |                                                                                     | mech.<br>polished                                                               |                | -                                                                                       |                                          |                   |                                                         |  |  |
|                                           |               |                                               |                                                                                     | uml.<br>total                                                                   |                |                                                                                         |                                          | Maßstab<br>Scale  |                                                         |  |  |
| Paßmaße<br>Close tol.                     |               | Abmaße<br>Std. tolerance                      |                                                                                     | beschichtet<br>coated                                                           |                | 1 : 1                                                                                   |                                          | Gewicht<br>Weight |                                                         |  |  |
| Original / Änderung<br>Revision / Version |               |                                               | 0201                                                                                |                                                                                 |                | Datum<br>Date                                                                           |                                          |                   | Name                                                    |  |  |
| Name                                      |               |                                               |                                                                                     |                                                                                 |                | 20.12.2012                                                                              |                                          |                   | Benennung<br>Title                                      |  |  |
| Serienbezeichnung geändert                |               |                                               | gez.<br>drawn                                                                       |                                                                                 |                | Winkler                                                                                 |                                          |                   | Rollenplan<br>Isomat 3/4/5<br>Schüco AWS 50 BL IsoModul |  |  |
|                                           |               |                                               | gepr.<br>checked                                                                    |                                                                                 |                | Finkemeyer                                                                              |                                          |                   |                                                         |  |  |
|                                           |               |                                               | ges.<br>seen                                                                        |                                                                                 |                | Nienhüser                                                                               |                                          |                   |                                                         |  |  |
|                                           |               |                                               |  |                                                                                 |                | Zeldn.-Nr.<br>Drawing No.                                                               |                                          |                   | 461830 RP 1000                                          |  |  |
|                                           |               |                                               |                                                                                     |                                                                                 |                | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |                                          |                   | Ersatz für<br>Replacement<br>for                        |  |  |
|                                           |               |                                               |                                                                                     |                                                                                 |                |                                                                                         |                                          |                   |                                                         |  |  |
|                                           |               |                                               |                                                                                     |                                                                                 |                |                                                                                         |                                          |                   |                                                         |  |  |
|                                           |               |                                               |                                                                                     |                                                                                 |                |                                                                                         |                                          |                   |                                                         |  |  |