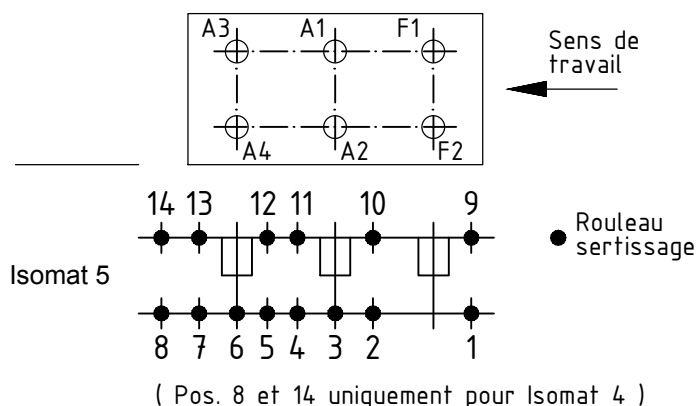


Technical drawing showing a cross-section of a window frame assembly. The drawing includes the following components and dimensions:

- E-Profil**: The left profile, with a height dimension of **30**.
- I-Profil**: The right profile, with a height dimension of **42**.
- 284979**: A reference number pointing to the gasket assembly.
- X**: A reference point on the gasket.
- 1**: A dimension indicating the thickness of the gasket.
- 0.3**: A dimension indicating the thickness of the gasket.
- 284981 ESP** and **278197 PA**: Material specifications for the gasket.
- 103.5 ± 0.5**: The total width dimension of the assembly.
- 0.5**: A dimension indicating the thickness of the frame material.
- A**: A reference point on the left side of the frame.



				Qté Qty.	Art. N° Accessoires Art.-No. Accessories
A1	1	289448		R1	6 296210 (10 mm)
A2	1	289448		R2	6 280742 (5.4 mm)
A3	1	289449		R3	6 299293 (3 mm)
A4	1	289449		R4	3 299326 (1 mm)
F1	1	289447			
F2	1	289447			
		Tolérance admissible Permissible tolerance	Périmètres Circumference		VP PU
			à polir polished	-	Echelle Scale 1 : 1
			total		
			total		
Tolér. limite Close tol.		Tolér. standard Std. tolerance	traitement surface coated		Poids Weight g/m
Original / Modification Revision / Version 0201		Date Date	Matière Material		
Nom		15.10.2014	Nom		
Ajout référence barrière en PA		Dessiné drawn	Vrizz J.		
		Vérifié checked	Devilliers D.		
		Vue seen	Batoul H.		
				ASS 41 SC	
				Plan N° Drawing No. 464170 RP 0000	
		SCHÜCO		Réalisé par informatique Valable sans signature generated by EDP valid without signature	
				Remplace le Replacement for	