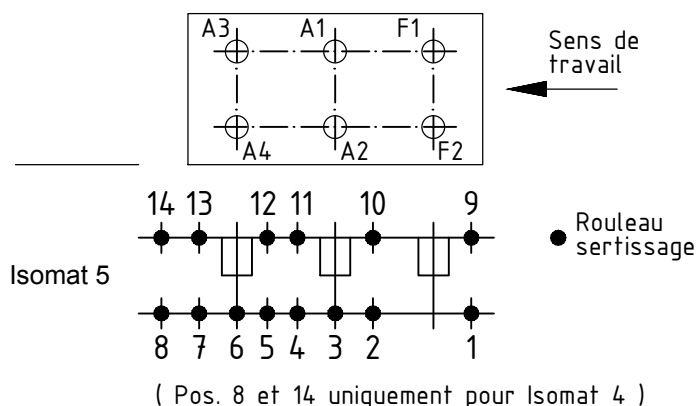


Technical drawing showing a cross-section of a window frame assembly. The drawing includes the following components and dimensions:

- E-Profil** (Extruded Profile) and **I-Profil** (Injection Moulded Profile).
- 284979** and **284981 ESP / 278197 PA** are part numbers for the profiles.
- Dimensions:**
  - Overall width:  $143.5 \pm 0.5$
  - Height of the main profile: 30
  - Depth of the assembly: 42
  - Detail view **X** shows a cross-section with a 0.3 mm gap and a 1 mm dimension.
- Surface Finish:** Indicated by a symbol with  $0.5$  and **A**.

A technical drawing showing a side view of a machine tool setup. A workpiece is mounted on a lathe bed between two tool posts. The tool post on the right holds a tool that is positioned to machine the end of the workpiece. The tool post on the left is also shown, but no tool is visible. The workpiece has a complex profile with a central cylindrical section and a flange on the right. The machine tool has a large, adjustable tool holder on the left and a tool post on the right. The entire setup is mounted on a base.



|                                               |             |                                               |                     |                                                                                        | Art. N° Accessoires<br>Art.-No. Accessories                                                       |                    |                               |
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|                                               | Qté<br>Qty. | Art. N°<br>Art.-No.<br>für Isomat 5           | Art. N°<br>Art.-No. | Disposition (de l'intérieur vers l'extérieur)<br>Assembly sequence (inside to outside) | Qté<br>Qty.                                                                                       |                    |                               |
| A1                                            | 1           | 289448                                        |                     | R1/R2/R3/A1                                                                            | R1                                                                                                | 6 296210 ( 10 mm)  |                               |
| A2                                            | 1           | 289448                                        |                     | R1/R2/R4/A2/R3                                                                         | R2                                                                                                | 6 280742 ( 5.4 mm) |                               |
| A3                                            | 1           | 289449                                        |                     | R1/R2/R3/A3                                                                            | R3                                                                                                | 6 299293 ( 3 mm )  |                               |
| A4                                            | 1           | 289449                                        |                     | R1/R2/R4/A4/R3                                                                         | R4                                                                                                | 3 299326 ( 1 mm )  |                               |
| F1                                            | 1           | 289447                                        |                     | R1/R2/R3/F1                                                                            |                                                                                                   |                    |                               |
| F2                                            | 1           | 289447                                        |                     | R1/R2/R4/F2/R3                                                                         |                                                                                                   |                    |                               |
|                                               |             | Tolérance admissible<br>Permissible tolerance |                     | Périmètres<br>Circumference                                                            |                                                                                                   | VP<br>PU           | Info-Plan:                    |
|                                               |             |                                               |                     | à polir<br>polished                                                                    |                                                                                                   | Echelle<br>Scale   | Poids<br>Weight               |
|                                               |             |                                               |                     | total                                                                                  |                                                                                                   |                    |                               |
|                                               |             |                                               |                     | total                                                                                  |                                                                                                   |                    |                               |
| Tolér. limite<br>Close tol.                   |             | Tolér. standard<br>Std. tolerance             |                     | traitement surface<br>coated                                                           |                                                                                                   | 1 : 1              | g/m                           |
| Original / Modification<br>Revision / Version |             |                                               | 0201                |                                                                                        | Date<br>Date                                                                                      |                    | Nom                           |
| Nom                                           |             |                                               |                     |                                                                                        | 15.10.2014                                                                                        |                    | Nom                           |
| Ajout référence barrière en PA                |             |                                               | Dessiné<br>drawn    |                                                                                        | Vrizz J.                                                                                          |                    | Plan des rouleaux<br>Isomat 5 |
|                                               |             |                                               | Vérifié<br>checked  |                                                                                        | Devilliers D.                                                                                     |                    |                               |
|                                               |             |                                               | Vue<br>seen         |                                                                                        | Batoul H.                                                                                         |                    |                               |
|                                               |             |                                               |                     |                                                                                        | ASS 41 SC                                                                                         |                    | 464190 RP 0000                |
|                                               |             |                                               |                     |                                                                                        | Plan N°<br>Drawing No.                                                                            |                    |                               |
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