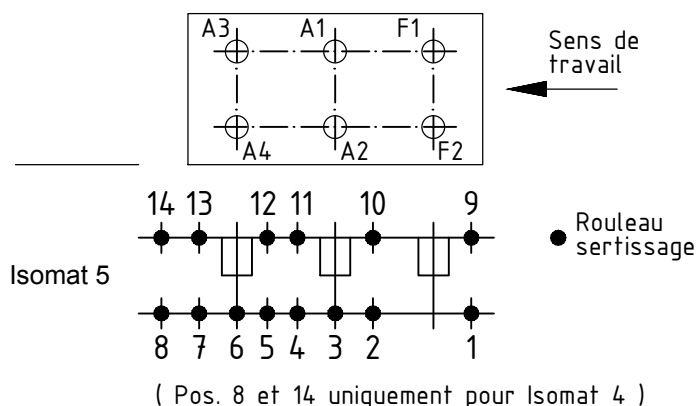


The diagram shows a detailed cross-section of a window frame assembly. Key components and dimensions include:

- E-Profil**: The upper profile component.
- I-Profil**: The lower profile component.
- 284979**: A circular fastener or seal component.
- 284981 ESP** and **278197 PA**: Additional components or materials used in the assembly.
- Dimensions**:
 - Vertical dimension on the left: 30.
 - Vertical dimension on the right: 42.
 - Horizontal dimension at the bottom: 103.5 ± 0.5 .
 - A small horizontal dimension labeled "1" is shown near the bottom left.
 - A tolerance box indicates a value of 0.3.
 - A surface texture symbol is present in the bottom right corner.



					Qté Qty.	Art. N° Accessoires Art.-No. Accessories
	Qté Qty.	Art. N° Art.-No. für Isomat 5	Art. N° Art.-No.	Disposition (de l'intérieur vers l'extérieur) Assembly sequence (inside to outside)		
A1	1	289448		R2/R2/R1/A1	R1	6 280752 (Adapter)
A2	1	289448		R2/R3/R1/A2	R2	9 280749 (7 mm)
A3	1	289449		R2/R2/R1/A3	R3	3 280751 (9 mm)
A4	1	289449		R2/R3/R1/A4		
F1	1	289447		R2/R2/R1/F1		
F2	1	289447		R2/R3/R1/F2		
		Tolérance admissible Permissible tolerance		Périmètres Circumference		VP PU
				à polir polished	-	
				total		
				total		
Tolér. limite Close tol.		Tolér. standard Std. tolerance		traitement surface coated		
Original / Modification Revision / Version 0201			Date Date		Nom	
Nom			15.10.2014		Nom	
Ajout référence barrière en PA			Dessiné drawn		Vriz J.	
			Vérifié checked		Devilliers D.	
			Vue seen		Batoul H.	
			SCHÜCO			
			Plan N° Drawing No.		464220 RP 0000	
			Réalisé par informatique Valable sans signature generated by EDP valid without signature		Remplace le Replacement for	