

Technical drawing of a mechanical part showing a cross-section of a shaft with a keyway. The shaft has a diameter of 24.50 ± 0.05 mm. The keyway has a width of 4.00 ± 0.03 mm. The shaft is mounted on a housing with a bore diameter of 28.47 ± 0.03 mm. The housing has a bore diameter of 29.93 ± 0.03 mm. The shaft is secured with a lock washer and a lock nut. The drawing includes dimension lines and feature control symbols.

A diagram showing a 2x3 grid of nodes. The nodes are labeled A3, A1, F1 in the top row and A4, A2, F2 in the bottom row. Two nodes, A1 and A2, are highlighted with dashed boxes and labeled 'SA'.

Sens de
travail

- Rouleau sertissage

● Rouleau guidage latéral

(Pos. 8 et 14 uniquement pour Isomat 4)

	Qté Qty.	Art. N° Art.-No. für Isomat 5	Art. N° Art.-No. für Isomat 4	Disposition (de l'intérieur vers l'extérieur) Assembly sequence (inside to outside)		Qté Qty.	Art. N° Accessoires Art.-No. Accessories	
A1	1	280699 B		R1/R2/R3/A1/R4		R1	6	280753 (15.0 mm)
A2	1	280699 B		R1/R2/R3/A2/R4		R2	6	299293 (3.0 mm)
A3	1	280700 B		R1/R2/R3/A3/R4		R3	6	296452 (1.5 mm)
A4	1	280700 B		R1/R2/R3/A4/R4		R4	6	296534 (8.5 mm)
F1	1	280698 B		R1/R2/R3/F1/R4		SA1	3	299343
F2	1	280698 B		R1/R2/R3/F2/R4				
		Tolérance admissible Permissible tolerance		Périmètres Circumference		VP PU		Info-Plan:
				à polir polished		-		Echelle Scale
				total total		1 : 1		Poids Weight
Tolér. limite Close tol.		Tolér. standard Std. tolerance		traitement surface coated		-		Matière Material
Original / Modification Revision / Version		0100		Date Date	Nom	Désignation Title		
Nom				24.06.2014		Plan des rouleaux Isomat 4/5		
		Dessiné drawn	Penchenat D.		Schüco AWS 57 II Novonic			
		Vérifié checked	Lebargy F.					
		Vue seen	Proust B.					
						Plan N° Drawing No.		
						466770 RP 1000		
						Réalisé par informatique Valable sans signature generated by EDP valid without signature		
						Remplace le Replacement for		