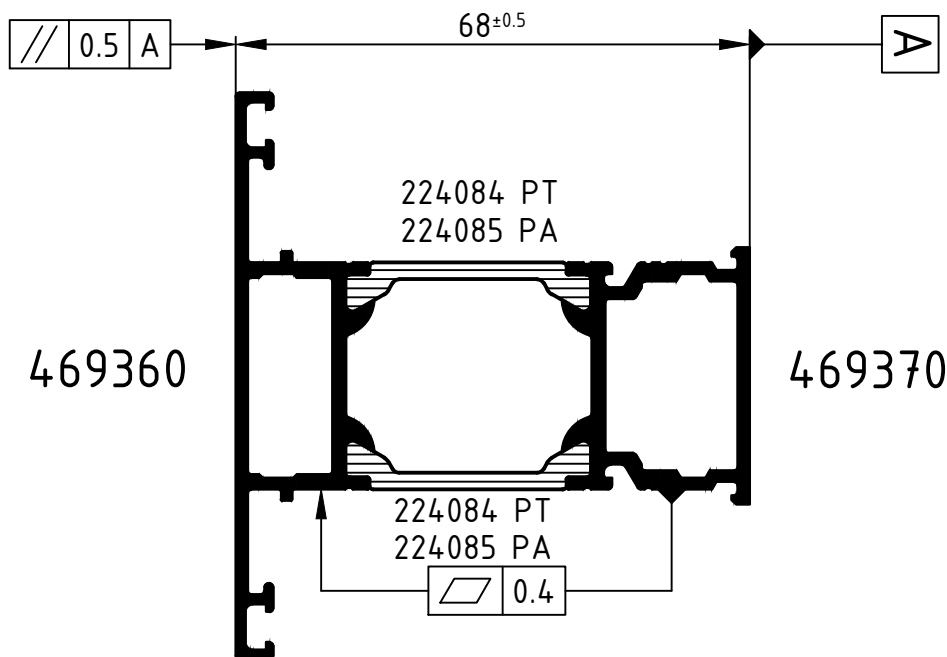
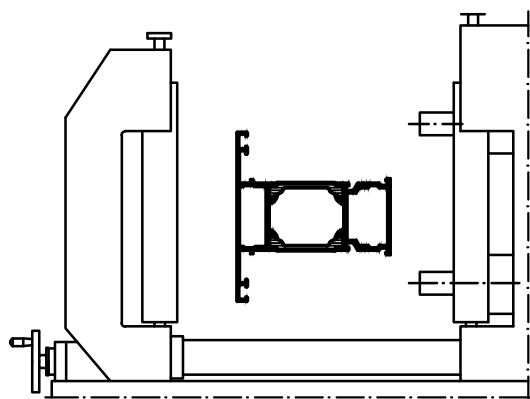
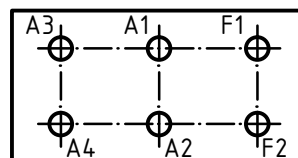




**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan zu kontrollieren!  
**Attention:** zu kontrollieren! Beachten Sie bitte auch die technischen Prüfhinweise im aktuellen Rollenhandbuch.

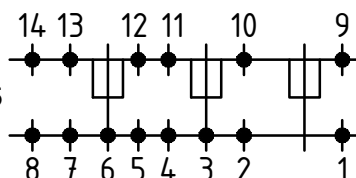


Isomat 3



Durchlauf-  
richtung

Isomat 4/5



● Andruck-  
walze

( Pos. 8 u. 14 nur im Isomat 4 )

|    |               |                                        |                                      |                                                                                 | Stck.<br>Qty. | Art.-Nr. Zubehör<br>Art.-No. Accessories |
|----|---------------|----------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|---------------|------------------------------------------|
|    | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5 | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | R1            | 6 299326 ( 1.0 mm)                       |
| A1 | 1             | 280702 B                               | 280702 B                             | R1/R2/A1/R3                                                                     | R2            | 6 282821 (20.0 mm)                       |
| A2 | 1             | 280702 B                               | 280702 B                             | R1/R2/A2/R3                                                                     | R3            | 6 296452 ( 1.5 mm)                       |
| A3 | 1             | 280703 B                               | 280702 B                             | R1/R2/A3/R3                                                                     |               |                                          |
| A4 | 1             | 280703 B                               | 280702 B                             | R1/R2/A4/R3                                                                     |               |                                          |
| F1 | 1             | 280701 B                               |                                      | R1/R2/F1/R3                                                                     |               |                                          |
| F2 | 1             | 280701 B                               |                                      | R1/R2/F2/R3                                                                     |               |                                          |

|                                                |                          |                                                                                     |            |                                        |      |                            |                                                                                         |  |                                  |  |
|------------------------------------------------|--------------------------|-------------------------------------------------------------------------------------|------------|----------------------------------------|------|----------------------------|-----------------------------------------------------------------------------------------|--|----------------------------------|--|
|                                                |                          | Zulässige Abweichung<br>Permissible tolerance                                       |            | Oberflächenabwicklung<br>Circumference |      | VP<br>PU                   | Info-Plan:                                                                              |  |                                  |  |
|                                                |                          |                                                                                     |            | mech.<br>polished                      |      | Maßstab<br>Scale 1 : 1     | Gewicht<br>Weight                                                                       |  |                                  |  |
|                                                |                          |                                                                                     |            | uml.<br>total                          |      |                            |                                                                                         |  |                                  |  |
| Paßmaße<br>Close tol.                          | Abmaße<br>Std. tolerance |                                                                                     |            | beschichtet<br>coated                  |      | Werkstoff<br>Material      |                                                                                         |  |                                  |  |
| Original / Änderung<br>Revision / Version 0100 |                          |                                                                                     |            | Datum<br>Date                          | Name | Benennung<br>Title         |                                                                                         |  |                                  |  |
| Name                                           |                          |                                                                                     |            | 13.03.2014                             |      | Rollenplan<br>Isomat 3/4/5 |                                                                                         |  |                                  |  |
|                                                |                          | gez.<br>drawn                                                                       | Finkemeyer |                                        |      |                            |                                                                                         |  |                                  |  |
|                                                |                          | gepr.<br>checked                                                                    | Winkler    |                                        |      |                            |                                                                                         |  |                                  |  |
|                                                |                          | ges.<br>seen                                                                        | Nienhüser  |                                        |      |                            |                                                                                         |  |                                  |  |
|                                                |                          |  |            |                                        |      |                            | Zeichn.-Nr.<br>Drawing No. 475060 RP 1000                                               |  |                                  |  |
|                                                |                          |                                                                                     |            |                                        |      |                            | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |  | Ersatz für<br>Replacement<br>for |  |
|                                                |                          |                                                                                     |            |                                        |      |                            |                                                                                         |  |                                  |  |
|                                                |                          |                                                                                     |            |                                        |      |                            |                                                                                         |  |                                  |  |

**SCHÜCO**