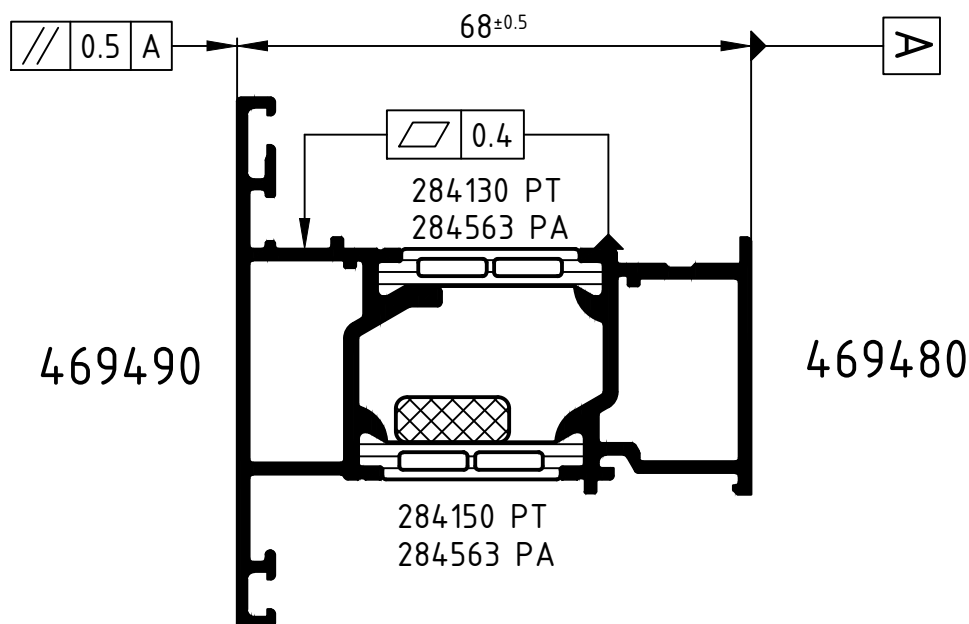
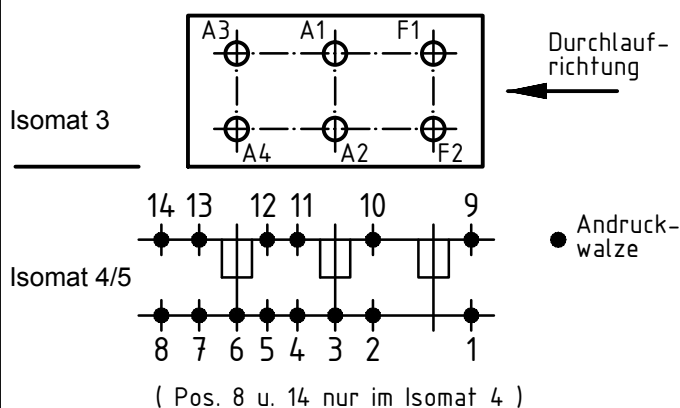
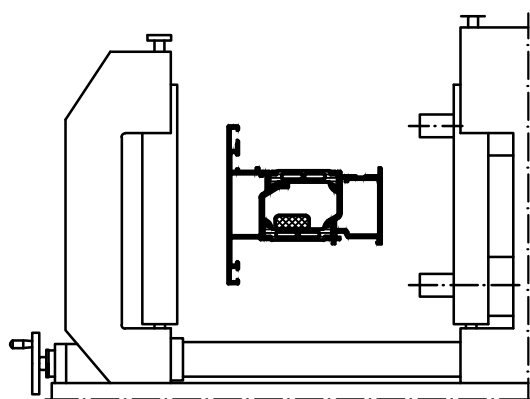




**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan zu kontrollieren!  
**Attention:** zu kontrollieren! Beachten Sie bitte auch die technischen Prüfhinweise im aktuellen Rollenhandbuch.



|    | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | Stck.<br>Qty.                                                                           | Art.-Nr. Zubehör<br>Art.-No. Accessories |                  |
|----|---------------|-----------------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------|------------------------------------------|------------------|
|    |               |                                               |                                      |                                                                                 |                                                                                         |                                          |                  |
| A1 | 1             | 283128 B                                      | 283128 B                             | R3/A1/R5                                                                        | R1                                                                                      | 3                                        | 296449 ( 2.0 mm) |
| A2 | 1             | 283128 B                                      | 283128 B                             | R1/R2/A2/R4                                                                     | R2                                                                                      | 3                                        | 282821 (20.0 mm) |
| A3 | 1             | 283129 B                                      | 283128 B                             | R3/A3/R5                                                                        | R3                                                                                      | 3                                        | 283316 (19.5 mm) |
| A4 | 1             | 283129 B                                      | 283128 B                             | R1/R2/A4/R4                                                                     | R4                                                                                      | 3                                        | 299293 ( 3.0 mm) |
| F1 | 1             | 283127 B                                      |                                      | R3/F1/R5                                                                        | R5                                                                                      | 3                                        | 296229 ( 5.5 mm) |
| F2 | 1             | 283127 B                                      |                                      | R1/R2/F2/R4                                                                     |                                                                                         |                                          |                  |
|    |               | Zulässige Abweichung<br>Permissible tolerance |                                      | Oberflächenabwicklung<br>Circumference                                          | Info-Plan:                                                                              |                                          |                  |
|    |               |                                               |                                      | mech.<br>polished                                                               | VP                                                                                      |                                          |                  |
|    |               |                                               |                                      | uml.<br>total                                                                   | PU                                                                                      |                                          |                  |
|    |               |                                               |                                      | beschichtet<br>coated                                                           | Maßstab<br>Scale                                                                        |                                          |                  |
|    |               |                                               |                                      |                                                                                 | 1 : 1                                                                                   |                                          |                  |
|    |               |                                               |                                      |                                                                                 | Werkstoff<br>Material                                                                   |                                          |                  |
|    |               |                                               |                                      |                                                                                 | Benennung<br>Title                                                                      |                                          |                  |
|    |               |                                               |                                      |                                                                                 | Rollenplan                                                                              |                                          |                  |
|    |               |                                               |                                      |                                                                                 | Isomat 3/4/5                                                                            |                                          |                  |
|    |               |                                               |                                      |                                                                                 | Schüco AWS 70 SC                                                                        |                                          |                  |
|    |               |                                               |                                      |                                                                                 | Zeichn.-Nr.<br>Drawing No.                                                              |                                          |                  |
|    |               |                                               |                                      |                                                                                 | 475160 RP 1000                                                                          |                                          |                  |
|    |               |                                               |                                      |                                                                                 | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |                                          |                  |
|    |               |                                               |                                      |                                                                                 | Ersatz für<br>Replacement<br>for                                                        |                                          |                  |