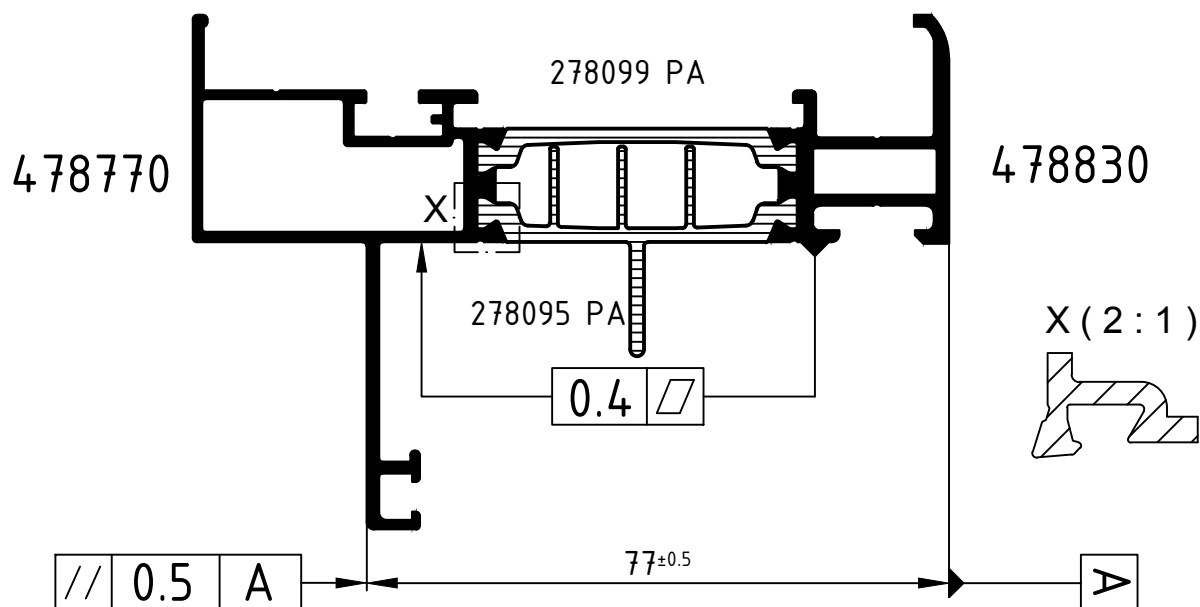
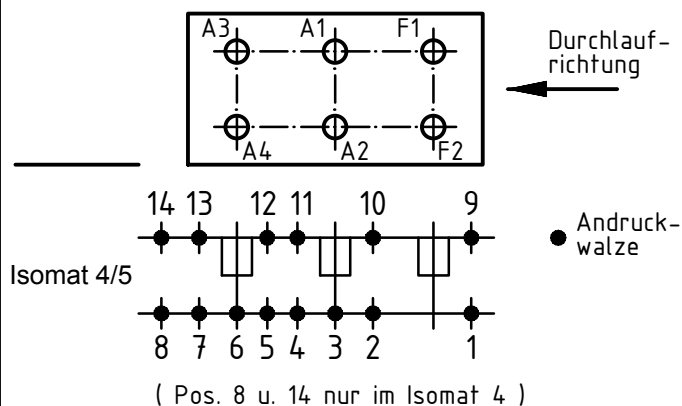
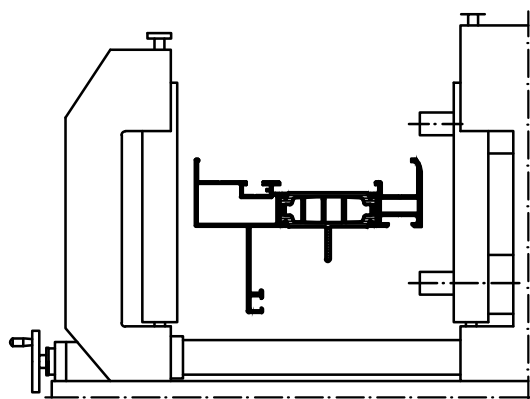




Rändelung mit abgeminderte Schubfestigkeit bei +80°C:  $R_{sv} \geq 24 \text{ N/mm}$

**Achtung:** Das Rollergebnis ist nach dem Verbund des Profils anhand der Prüfmaße im Rollenplan

**Attention:** zu kontrollieren! Beachten Sie bitte auch die technischen Prüfhinweise im aktuellen Rollenhandbuch.



|                                           |   |                                               |                                      |                                        | Stck.<br>Qty.                                                                   |                            | Art.-Nr. Zubehör<br>Art.-No. Accessories |                                                       |                  |
|-------------------------------------------|---|-----------------------------------------------|--------------------------------------|----------------------------------------|---------------------------------------------------------------------------------|----------------------------|------------------------------------------|-------------------------------------------------------|------------------|
|                                           |   | Stck.<br>Qty.                                 | Art.-Nr.<br>Art.-No.<br>für Isomat 5 | Art.-Nr.<br>Art.-No.<br>für Isomat 4   | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) |                            | R1                                       | 6                                                     | 282821 (20.0 mm) |
| A1                                        | 1 |                                               | 289638 B                             | 289638 B                               | R1/A1                                                                           |                            |                                          |                                                       |                  |
| A2                                        | 1 |                                               | 289638 B                             | 289638 B                               | R1/A2                                                                           |                            |                                          |                                                       |                  |
| A3                                        | 1 |                                               | 289639 B                             | 289638 B                               | R1/A3                                                                           |                            |                                          |                                                       |                  |
| A4                                        | 1 |                                               | 289639 B                             | 289638 B                               | R1/A4                                                                           |                            |                                          |                                                       |                  |
| F1                                        | 1 | 289637 B                                      |                                      |                                        | R1/F1                                                                           |                            |                                          |                                                       |                  |
| F2                                        | 1 | 289637 B                                      |                                      |                                        | R1/F2                                                                           |                            |                                          |                                                       |                  |
|                                           |   | Zulässige Abweichung<br>Permissible tolerance |                                      | Oberflächenabwicklung<br>Circumference |                                                                                 | VP<br>PU                   | Info-Plan:                               |                                                       |                  |
|                                           |   |                                               |                                      | mech.<br>polished                      |                                                                                 | -                          |                                          | Maßstab<br>Scale                                      |                  |
|                                           |   |                                               |                                      | uml.<br>total                          |                                                                                 |                            |                                          | 1 : 1                                                 |                  |
| Paßmaße<br>Close tol.                     |   | Abmaße<br>Std. tolerance                      |                                      |                                        |                                                                                 | Werkstoff<br>Material      |                                          | Gewicht<br>Weight                                     |                  |
| Original / Änderung<br>Revision / Version |   | 0302                                          |                                      | Datum<br>Date                          |                                                                                 | Name                       |                                          | Benennung<br>Title                                    |                  |
| Name                                      |   |                                               |                                      | 14.08.2020                             |                                                                                 |                            |                                          | Rollenplan<br>Isomat 4/5<br>Schüco AWS 74 BD Novonic+ |                  |
| Text im Schriftfeldblock gesetzt          |   | gez.<br>drawn                                 |                                      | Finkemeyer, C.                         |                                                                                 |                            |                                          | 475940 RP 1000                                        |                  |
|                                           |   | gepr.<br>checked                              |                                      | Winkler, A.                            |                                                                                 |                            |                                          |                                                       |                  |
|                                           |   | ges.<br>seen                                  |                                      | Nienhüser, R.                          |                                                                                 |                            |                                          |                                                       |                  |
|                                           |   |                                               |                                      |                                        |                                                                                 | Zeichn.-Nr.<br>Drawing No. |                                          |                                                       |                  |
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