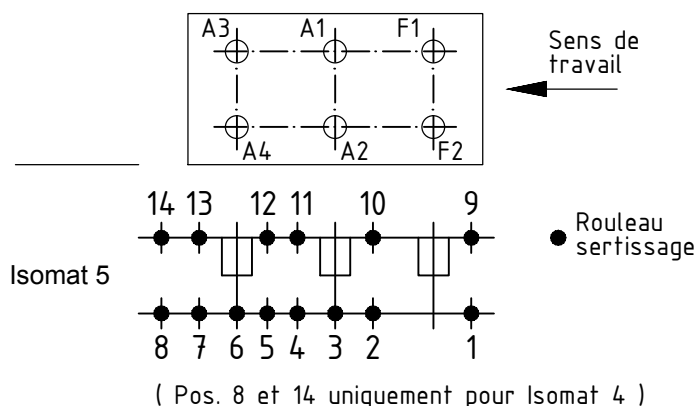


Technical drawing showing a cross-section of a window frame assembly. The assembly consists of an E-Profil (left) and an I-Profil (right) joined by a central gasket assembly. The gasket assembly includes a central core (284979) and a seal (284981). A screw is shown securing the assembly. Dimensions include a total width of 126.5, a height of 30 on the left, and a height of 42 on the right. A detail view 'X' shows a close-up of the gasket interface. A surface texture symbol indicates a roughness of 0.3 over a 1mm width.

The drawing consists of two parts. The left part is a side elevation of a tool holder or tool post assembly. It features a large, angled block on the left, a vertical rectangular section in the middle, and a horizontal base. A small, T-shaped component is visible at the top right of the vertical section. The right part is a cross-sectional view of a tool bit, showing its internal structure and the cutting edge. It is positioned centrally between the two main vertical components of the assembly.



	Qté Qty.	Art. N° Art.-No. für Isomat 5	Art. N° Art.-No.	Disposition (de l'intérieur vers l'extérieur) Assembly sequence (inside to outside)		Qte Qty.	Art. N° Accessoires Art.-No. Accessories	
A1	1	289448		R2/R2/R1/A1		R1	6	280752 (Adapter)
A2	1	289448		R2/R3/R1/A2		R2	9	280749 (7 mm)
A3	1	289449		R2/R2/R1/A3		R3	3	280751 (9 mm)
A4	1	289449		R2/R3/R1/A4				
F1	1	289447		R2/R2/R1/F1				
F2	1	289447		R2/R3/R1/F2				
		Tolérance admissible Permissible tolerance	Périmètres Circumference		VP PU	Info-Plan:		
			à polir polished		Echelle Scale		Poids Weight	
			total total		1 : 1		g/m	
Tolér. limite Close tol.			traitement surface coated					
Original / Modification Revision / Version		Date Date		Nom		Matière Material		
Nom		30.09.2014		Nom		Désignation Title		
		Dessiné drawn	Vriz J.		Plan des rouleaux Isomat 5 ASS 41 SC			
		Vérifié checked	Lebargy F.					
		Vue seen	Proust B.					
		SCHÜCO				Plan N° Drawing No.		
						476030 RP 0000		
						Réalisé par informatique Valable sans signature generated by EDP valid without signature		
						Remplace le Replacement for		