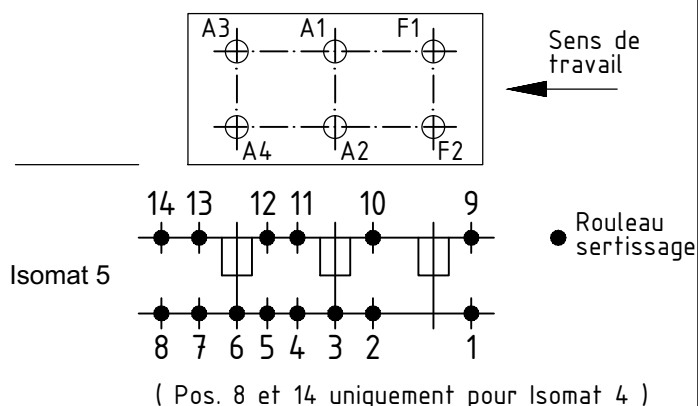
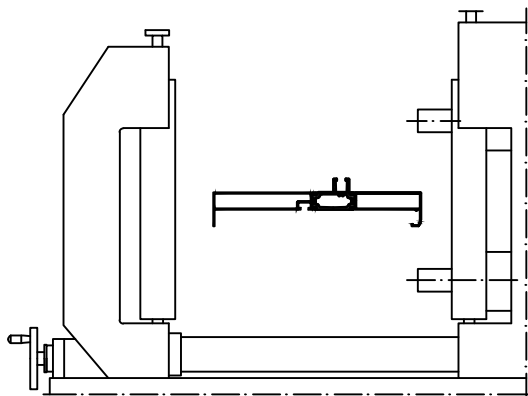


Technical drawing of a window frame cross-section (A-A) showing the assembly of an E-Profil, Marquage NF, and I-Profil. The drawing includes dimensions: 42, 30, 183.5, 0.3, 0.5, and 1. It also shows material specifications: 284981 ESP and 278197 PA. The drawing is labeled ECH 1:2.

**Attention :** Le résultat du procédé de sertissage doit être vérifié sur la base des dimensions de référence dans ce plan de rouleaux. Veuillez noter les conseils de vérification dans le manuel actuel de rouleaux.



|                                            |          |                                            |  |                                 | Qté Qty.                                                                            |                     | Art. N° Accessoires Art.-No. Accessories |                            |  |
|--------------------------------------------|----------|--------------------------------------------|--|---------------------------------|-------------------------------------------------------------------------------------|---------------------|------------------------------------------|----------------------------|--|
|                                            | Qté Qty. | Art. N° Art.-No. für Isomat 5              |  | Art. N° Art.-No.                | Disposition (de l'intérieur vers l'extérieur) Assembly sequence (inside to outside) |                     |                                          |                            |  |
| A1                                         | 1        | 289448                                     |  |                                 | R2/R1/A1                                                                            |                     |                                          |                            |  |
| A2                                         | 1        | 289448                                     |  |                                 | R2/R1/A2                                                                            |                     |                                          |                            |  |
| A3                                         | 1        | 289449                                     |  |                                 | R2/R1/A3                                                                            |                     |                                          |                            |  |
| A4                                         | 1        | 289449                                     |  |                                 | R2/R1/A4                                                                            |                     |                                          |                            |  |
| F1                                         | 1        | 289447                                     |  |                                 | R2/R1/F1                                                                            |                     |                                          |                            |  |
| F2                                         | 1        | 289447                                     |  |                                 | R2/R1/F2                                                                            |                     |                                          |                            |  |
|                                            |          | Tolérance admissible Permissible tolerance |  | Périmètres Circumference        |                                                                                     | VP PU               |                                          | Info-Plan:                 |  |
|                                            |          |                                            |  | à polir polished -              |                                                                                     | Echelle Scale 1 : 1 |                                          | Poids Weight g/m           |  |
|                                            |          |                                            |  | total total                     |                                                                                     |                     |                                          |                            |  |
| Tolér. limite Close tol.                   |          | Tolér. standard Std. tolerance             |  | traitement surface coated - - - |                                                                                     |                     |                                          |                            |  |
| Original / Modification Revision / Version |          | 0100                                       |  | Date Date                       |                                                                                     | Nom                 |                                          | Matière Material           |  |
| Nom                                        |          |                                            |  | 13.01.2016                      |                                                                                     |                     |                                          | Désignation Title          |  |
|                                            |          | Dessiné drawn                              |  | Vriz J.                         |                                                                                     |                     |                                          | Plan des rouleaux Isomat 5 |  |
|                                            |          | Vérifié checked                            |  | Devilliers D.                   |                                                                                     |                     |                                          | Schüco ASS 41 SC           |  |
|                                            |          | Vue seen                                   |  | Batoul H.                       |                                                                                     |                     |                                          |                            |  |
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