

The left part of the drawing shows a side view of a machine with a horizontal roller assembly. The right part shows a top-down view of the roller layout. It consists of a 2x3 grid of rollers labeled A1, A2, A3, A4, F1, and F2. An arrow labeled 'Sens de travail' points to the left. Below this is a horizontal sequence of rollers numbered 1 to 14. Rollers 1, 2, 3, 4, 5, 6, 7, and 8 are in a bottom row, while rollers 9, 10, 11, 12, 13, and 14 are in a top row. Vertical lines connect rollers 1-2 to 9-10, 3-4 to 11-12, and 5-6 to 13-14. A legend indicates that a solid dot represents a 'Rouleau sertissage'. A note at the bottom states: '(Pos. 8 et 14 uniquement pour Isomat 4)'.

				Qté Qty.	Art. N° Accessoires Art.-No. Accessories
Qté Qty.	Art. N° Art.-No. für Isomat 5	Art. N° Art.-No.	Disposition (de l'intérieur vers l'extérieur) Assembly sequence (inside to outside)		
A1	1	282590 A	R2/R3/R1/A1		
A2	1	282590 A	R2/R3/R1/A2		
A3	1	282591 A	R2/R3/R1/A3		
A4	1	282591 A	R2/R3/R1/A4		
F1	1	282592 A	R2/R3/R1/F1		
F2	1	282592 A	R2/R3/R1/F2		
		Tolérance admissible Permissible tolerance	Périmètres Circumference		VP PU
			à polir polished		Echelle Scale
			total total		
			traitement surface coated		
Tolér. limite Close tol.		Tolér. standard Std. tolerance	1 : 1		Info-Plan: Poids Weight
Original / Modification Revision / Version		0100	Date Date	Matière Material	
Nom			Nom	Désignation Title	
		Dessiné drawn	Vrız J.	Plan des rouleaux Isomat 5 Schüco ASS 41 SC	
		Vérifié checked	Devilliers D.		
		Vue seen	Batoul H.		
				Plan N° Drawing No.	
				476220 RP 0000	
				Réalisé par informatique Valable sans signature generated by EDP valid without signature	
				Remplace le Replacement for	