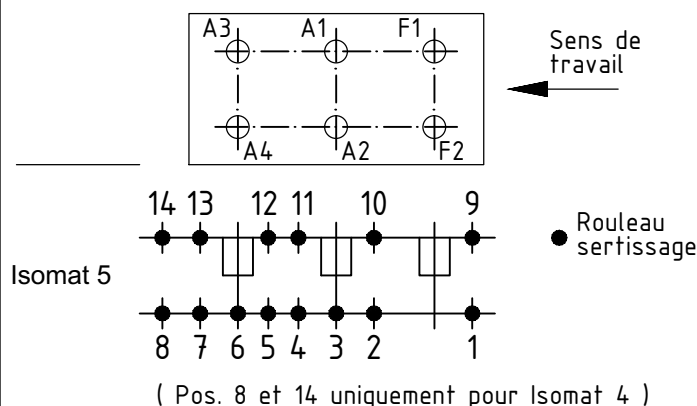


Technical drawing of a window frame cross-section. The drawing shows the internal structure with various components labeled. Key dimensions include a total width of 94.4, a central width of $70^{+0.3}_{-0.4}$, and a height of 87. Surface texture is indicated by a symbol with a double slash and the value 0.5. A feature 'F' is shown with a triangular symbol. A rectangular feature is labeled 'VL1' with a dimension of 0.3. The bottom left component is labeled 'E-Profil' and 'VL2'. The bottom right component is labeled 'I-Profil'. The central cavity is labeled 'Marquage NF'. A dimension of 88 is shown on the right side.



	Qté Qty.	Art. N° Art.-No. für Isomat 5	Art. N° Art.-No.	Disposition (de l'intérieur vers l'extérieur) Assembly sequence (inside to outside)	Qté Qty.		Art. N° Accessoires Art.-No. Accessories	
					R1	6	280750 (Adapter)	
					R2	6	296505 (1.2 mm)	
A1	1	280702 A		R2/R1/A1				
A2	1	280702 A		R2/R1/A2				
A3	1	280703 A		R2/R1/A3				
A4	1	280703 A		R2/R1/A4				
F1	1	280701 A		R2/R1/F1				
F2	1	280701 A		R2/R1/F2				
		Tolérance admissible Permissible tolerance		Périmètres Circumference		VP PU		Info-Plan:
				à polir polished		Echelle Scale		Poids Weight
				total total		1 : 1		g/m
Tolér. limite Close tol.		Tolér. standard Std. tolerance		traitement surface coated		Matière Material		
Original / Modification Revision / Version		0100		Date Date		Nom		
Nom				20.06.2016		Désignation Title		
		Dessiné drawn		Vriz J.		Plan des rouleaux Isomat 5 Schüco ASS 41 SC		
		Vérifié checked		Devilliers D.				
		Vue seen		Batoul H.				
						Plan N° Drawing No.		476550 RP 0000
						Réalisé par informatique Valable sans signature generated by EDP valid without signature		Remplace le Replacement for