

SA1

A diagram showing a 2x2 grid of nodes. The top row nodes are labeled A3, A1, and F1 from left to right. The bottom row nodes are labeled A4, A2, and F2 from left to right. Each node is represented by a circle with a cross inside. Two rectangular boxes, each labeled 'SA', are positioned between the top and bottom rows. The first 'SA' box is between A3 and A4, and the second 'SA' box is between A1 and A2. Dashed lines connect the nodes horizontally and vertically.

Sens de  
travail

- Rouleau sertissage

● Rouleau guidage latéral

( Pos. 8 et 14 uniquement pour Isomat 4 )

|                                               | Qté<br>Qty. | Art. N°<br>Art.-No.<br>für Isomat 5           | Art. N°<br>Art.-No. | Disposition (de l'intérieur vers l'extérieur)<br>Assembly sequence (inside to outside) |  |                                                                                                   | Qté<br>Qty. | Art. N° Accessoires<br>Art.-No. Accessories |           |
|-----------------------------------------------|-------------|-----------------------------------------------|---------------------|----------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------------------|-------------|---------------------------------------------|-----------|
| A1                                            | 1           | 280702 A                                      |                     | R2/R3/R1/A1                                                                            |  | R1                                                                                                | 6           | 280752                                      | (Adapter) |
| A2                                            | 1           | 280702 A                                      |                     | R2/R3/R1/A2                                                                            |  | R2                                                                                                | 6           | 280743                                      | ( 5.0 mm) |
| A3                                            | 1           | 280703 A                                      |                     | R2/R3/R1/A3                                                                            |  | R3                                                                                                | 6           | 296505                                      | ( 1.2 mm) |
| A4                                            | 1           | 280703 A                                      |                     | R2/R3/R1/A4                                                                            |  | SA1                                                                                               | 3           | 280110                                      |           |
| F1                                            | 1           | 280701 A                                      |                     | R2/R3/R1/F1                                                                            |  |                                                                                                   |             |                                             |           |
| F2                                            | 1           | 280701 A                                      |                     | R2/R3/R1/F2                                                                            |  |                                                                                                   |             |                                             |           |
|                                               |             | Tolérance admissible<br>Permissible tolerance |                     | Périmètres<br>Circumference                                                            |  | VP<br>PU                                                                                          |             | Info-Plan:                                  |           |
|                                               |             |                                               |                     | à polir<br>polished                                                                    |  | -                                                                                                 |             |                                             |           |
|                                               |             |                                               |                     | total<br>total                                                                         |  |                                                                                                   |             | Echelle<br>Scale                            |           |
|                                               |             |                                               |                     | traitement surface<br>coated                                                           |  | - - -                                                                                             |             | 1 : 1                                       |           |
| Tolér. limite<br>Close tol.                   |             | Tolér. standard<br>Std. tolerance             |                     |                                                                                        |  |                                                                                                   |             | Poids<br>Weight                             |           |
| Original / Modification<br>Revision / Version |             | 0100                                          |                     | Date<br>Date                                                                           |  | Nom                                                                                               |             | Matière<br>Material                         |           |
| Nom                                           |             |                                               |                     | 11.09.2015                                                                             |  |                                                                                                   |             | Désignation<br>Title                        |           |
|                                               |             | Dessiné<br>drawn                              |                     | Vrizz J.                                                                               |  |                                                                                                   |             | Plan des rouleaux<br>Isomat 5               |           |
|                                               |             | Vérifié<br>checked                            |                     | Devilliers D.                                                                          |  |                                                                                                   |             | Schüco ASS 41 SC                            |           |
|                                               |             | Vue<br>seen                                   |                     | Batoul H.                                                                              |  |                                                                                                   |             | 476710 RP 0000                              |           |
|                                               |             |                                               |                     |                                                                                        |  | Plan N°<br>Drawing No.                                                                            |             |                                             |           |
|                                               |             |                                               |                     |                                                                                        |  | Réalisé par informatique<br>Valable sans signature<br>generated by EDP<br>valid without signature |             | Remplace le<br>Replacement<br>for           |           |
|                                               |             |                                               |                     |                                                                                        |  |                                                                                                   |             |                                             |           |