

The technical drawing consists of two parts. The left part is a side view of a printing press section, showing the arrangement of cylinders and the registration marks used for alignment. The right part is a top view of the cylinder grid, showing the positions of the registration marks (A1, A2, A3, A4, F1, F2) and a color calibration chart (Isomat 4/5) with 14 color bars and 8 registration marks. The chart is labeled 'Isomat 4/5' and includes a legend for 'Durchlauf-richtung' (direction of travel) and 'Andruck-walze' (impression roller).

	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
A1	1	289563	289563	R1/A1	R1	3	280749 (7.0 mm)
A2	1	289566	289566	R2/A2	R2	3	296449 (2.0 mm)
A3	1	289564	289563	R1/A3			
A4	1	289567	289566	R2/A4			
F1	1	289569		R1/F1			
F2	1	289568		R2/F2			

		Zulässige Abweichung Permissible tolerance	Oberflächenabwicklung Circumference		VP PU	Info-Plan:
			meh. polished	-	Maßstab Scale 1 : 1	Gewicht Weight
			uml. total			
Paßmaße Close tol.	Abmaße Std. tolerance		beschichtet coated - - -			
Original / Änderung Revision / Version		0100	Datum Date	Name	Werkstoff Material	
Name			29.09.2016		Benennung Title	
	gez. drawn	Finkemeyer, C.				Rollenplan Isomat 4/5 Schüco ADS 75 SimplySmart
	gepr. checked	Winkler, A.				
	ges. seen	Nienhäuser, R.				
	SCHÜCO				Zeichn.-Nr. Drawing No.	
					481520 RP 1000	
		EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature				Ersatz für Replacement for