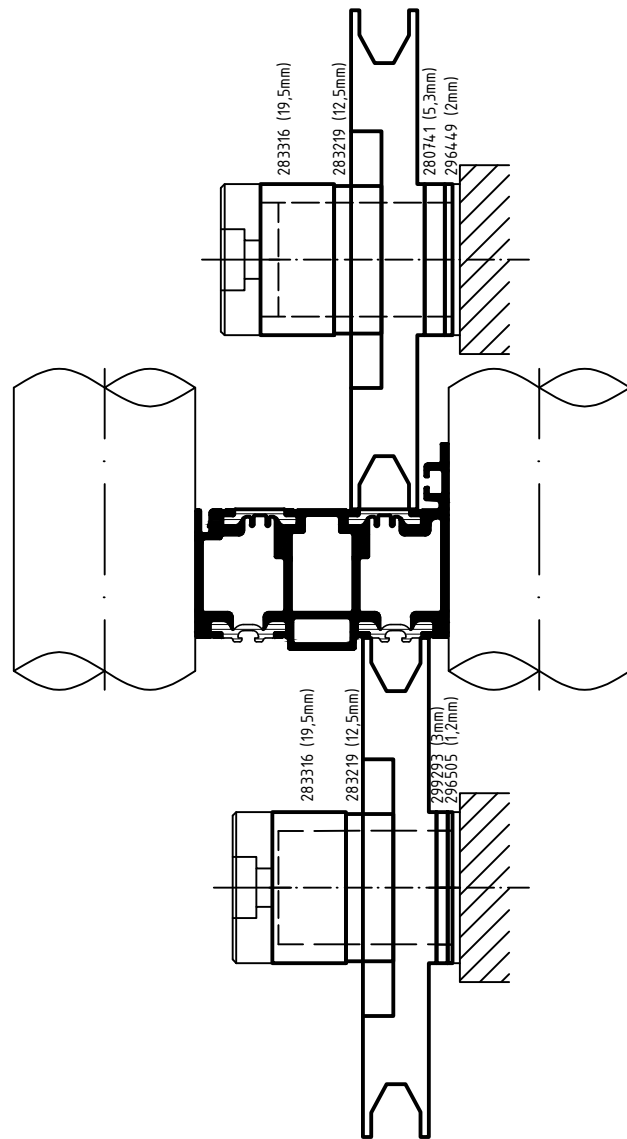
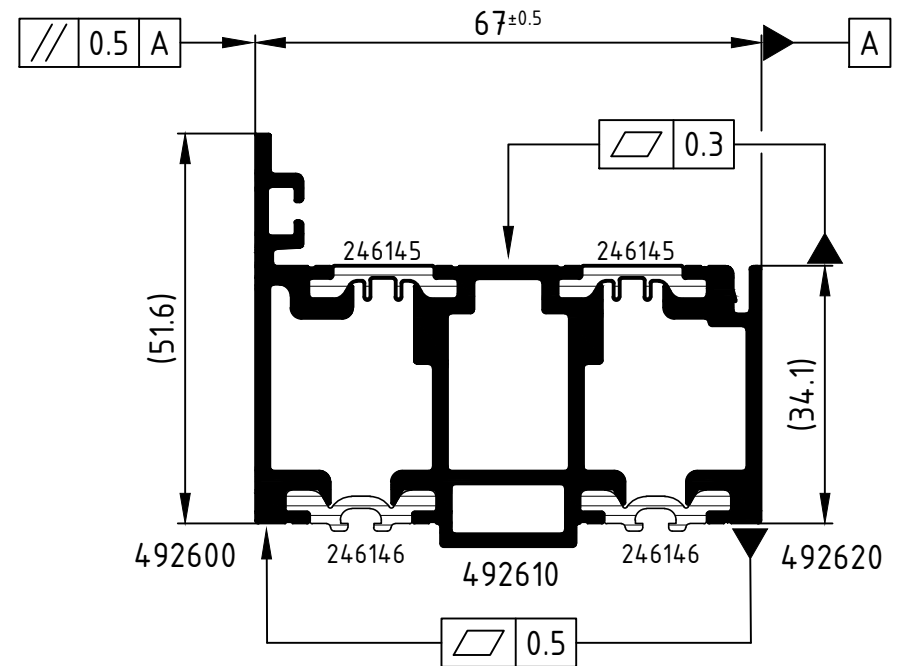
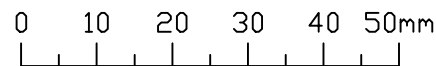
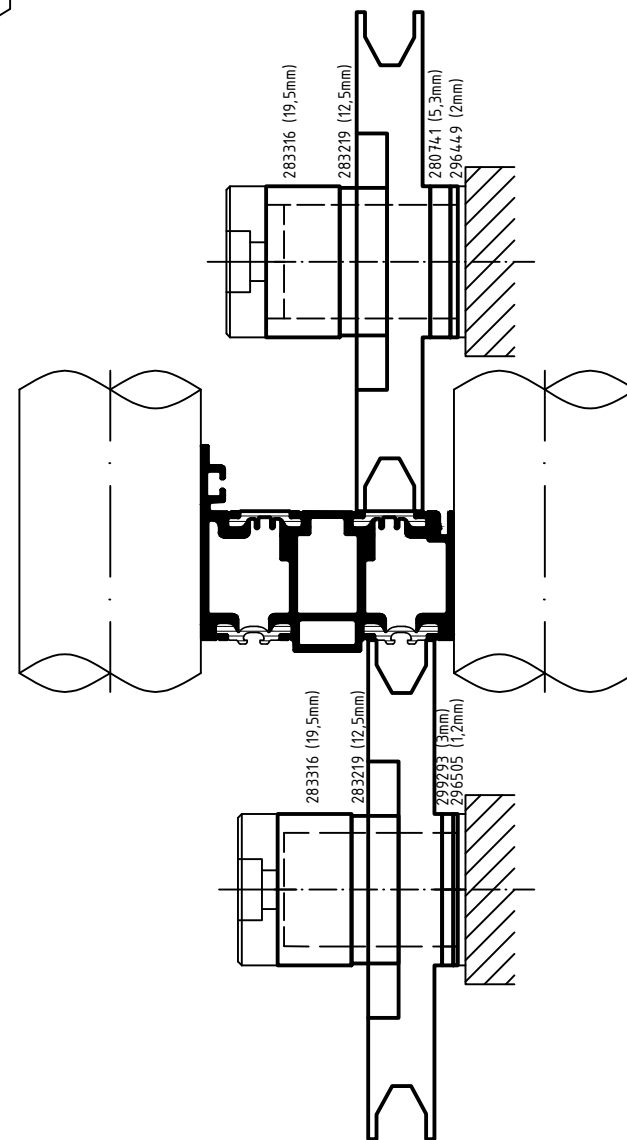


1. Stage

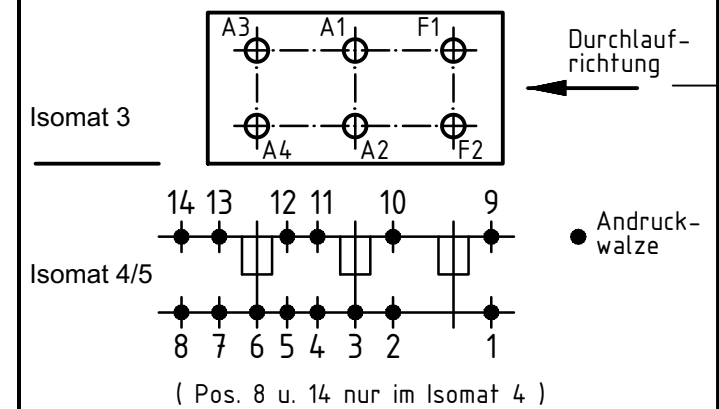
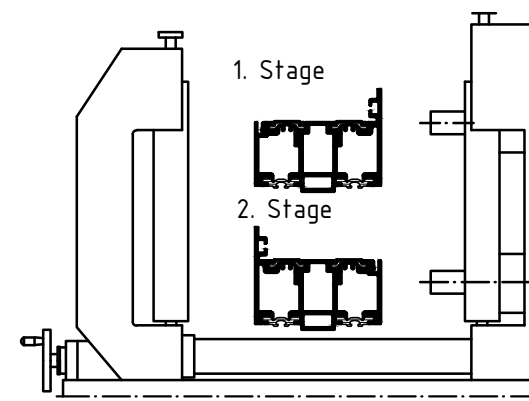


2. Stage



Roll in 2 stages.

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



					Zubehör		
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
A1	1	283150 B	283150 B	R1/R2/A1/R3/R4	R1	3	296449 (2.0 mm)
A2	1	283150 B	283150 B	R5/R6/A2/R3/R4	R2	3	280741 (5.3 mm)
A3	1	283151 B	283150 B	R1/R2/A3/R3/R4	R3	6	283219 (12.5/39mm)
A4	1	283151 B	283150 B	R5/R6/A4/R3/R4	R4	6	283316 (19.5 mm)
F1	1	283149 B		R1/R2/F1/R3/R4	R5	3	296505 (1.2 mm)
F2	1	283149 B		R5/R6/F2/R3/R4	R6	3	299293 (3.0 mm)

		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	Info-Plan:
				mech. polished	—	Maßstab Scale 1 : 1	Gewicht Weight
				uml. total			
Paßmaße Close tol.	Abmaße Std. tolerance					Werkstoff Material	
Original / Änderung Revision / Version		0403		Datum Date	Name	Benennung Title Rollenplan Isomat 3/4/5	
Name				12.10.2018			
Englische ersetzt		gez. drawn	Finkemeyer, C.			481620 RP 1000	
Italienische Variante		gepr. checked	Winkler, A.				
		ges. seen	Nienhüser, R.				
					Zeichn.-Nr. Drawing No.		
					EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	Ersatz für Replacement for	