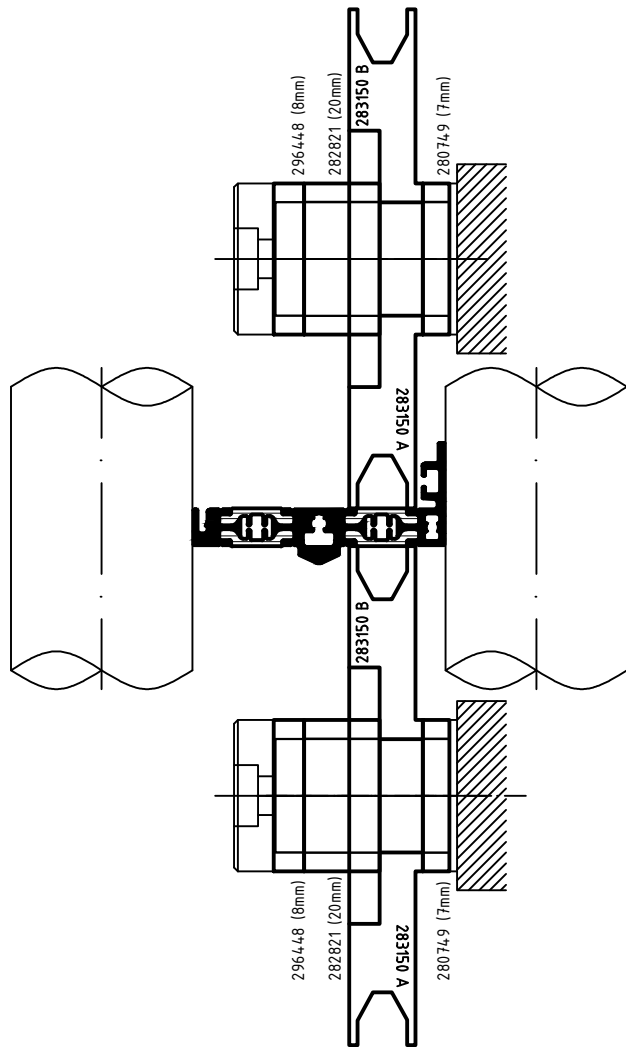
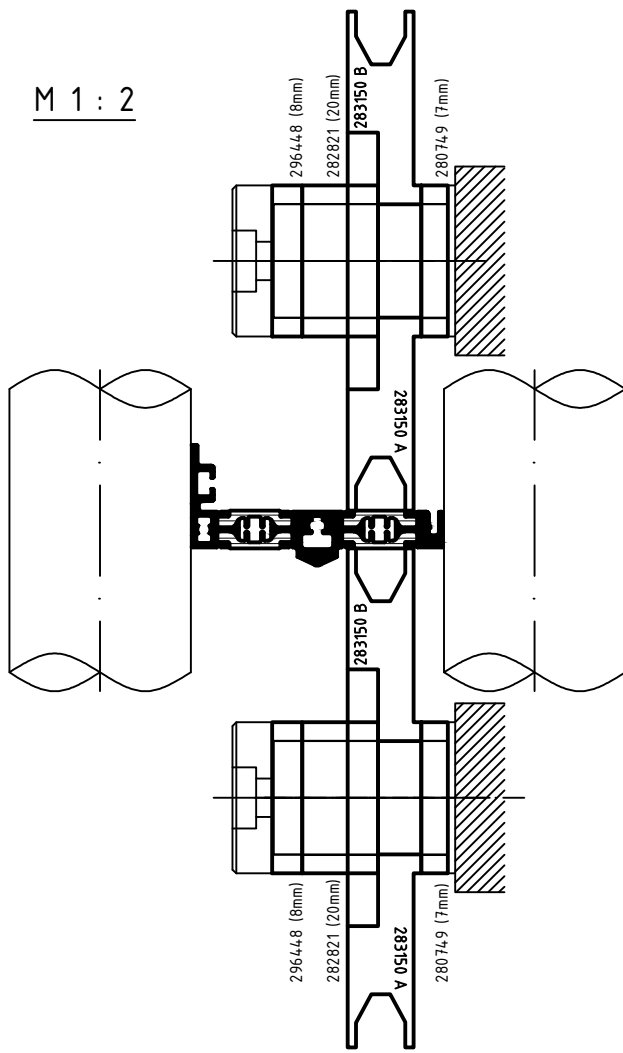


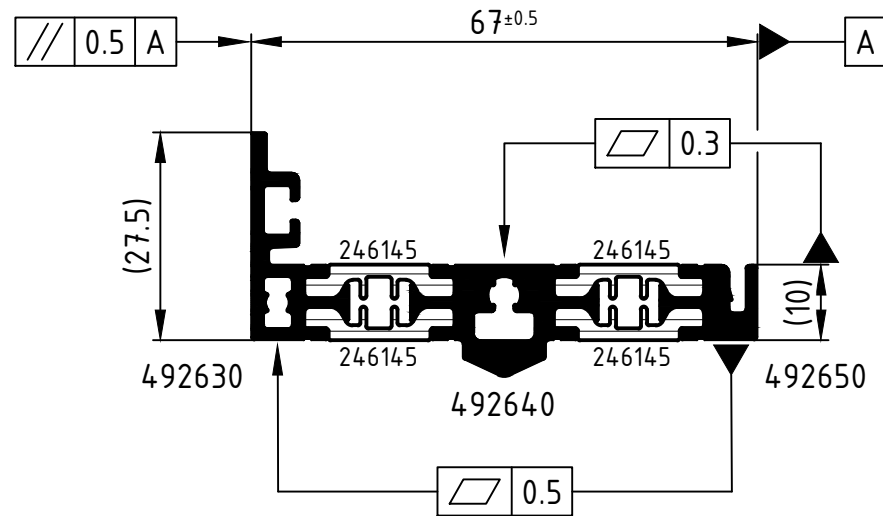
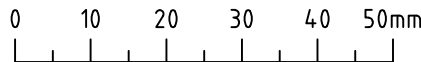
1. Stage



2. Stage

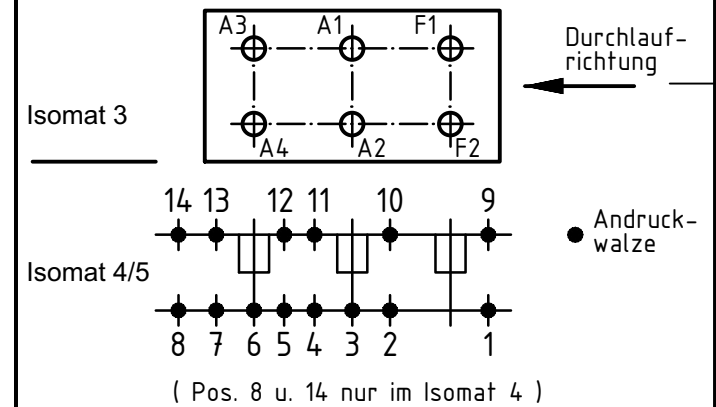
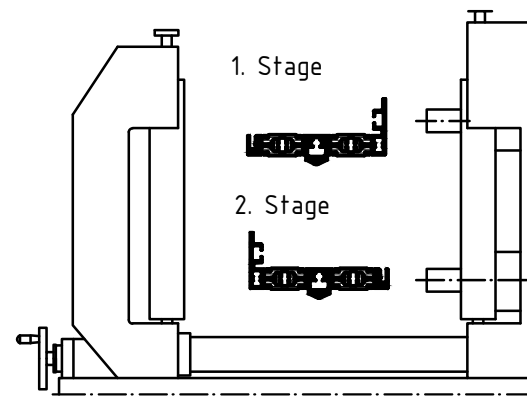


M 1 : 2



Roll in 2 stages.

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	5	280749	(7.0 mm)
A1	1	283150 B	283150 B	R1/A1/R2/R3	R2	5	282821	(20.0 mm)
A2	1	283150 B	283150 B	R1/A2/R2/R3	R3	5	296448	(8.0 mm)
A3	1	283151 B	283151 B	R1/A3/R2/R3				
A4	1	283151 B	283150 B	R1/A4/R2/R3				
F1	1	283149 B		R1/F1/R2/R3				
F2	1	264023						

		Zulässige Abweichung Permissible tolerance	Oberflächenabwicklung Circumference		VP PU	Info-Plan:			
			mech. polished	—	Maßstab Scale	Gewicht Weight			
			uml. total						
Paßmaße Close tol.	Abmaße Std. tolerance								
Original / Änderung Revision / Version		0302		Datum Date	Name	Werkstoff Material			
Name			12.10.2018		Benennung Title	Rollenplan Isomat 3/4/5 Schüco ASE 67 PD			
Englische ersetzt die		gez. drawn	Finkemeyer, C.						
Italienische Variante		gepr. checked	Winkler, A.						
		ges. seen	Nienhüser, R.		Zeichn.-Nr. Drawing No.				
		SCHÜCO				481630 RP 1000			
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	