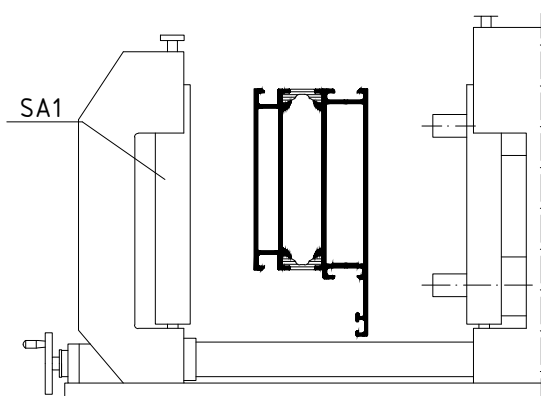
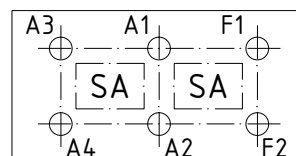


**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan zu kontrollieren! Beachten Sie bitte auch die technischen Prüfinweise im aktuellen Rollenhandbuch.

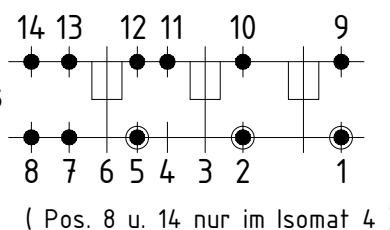


Isomat 3



Durchlauf-  
richtung

Isomat 4/5



- Andruck-  
walze

● Seitliche Andruck-rolle

|                                           |               |                                               |                                      |                                                                                 | Stck.<br>Qty.  |          | Art.-Nr. Zubehör<br>Art.-No. Accessories                                                |                   |                       |  |
|-------------------------------------------|---------------|-----------------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|----------------|----------|-----------------------------------------------------------------------------------------|-------------------|-----------------------|--|
|                                           | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) |                |          |                                                                                         |                   |                       |  |
| A1                                        | 1             | 280693 B                                      | 280693 B                             | R1/A1/R2/R3                                                                     | R1             | 6        | 282821                                                                                  | (20.0 mm)         |                       |  |
| A2                                        | 1             | 280693 B                                      | 280693 B                             | R1/A2/R2/R3                                                                     | R2             | 6        | 296210                                                                                  | (10.0 mm)         |                       |  |
| A3                                        | 1             | 280694 B                                      | 280693 B                             | R1/A3/R2/R3                                                                     | R3             | 6        | 296448                                                                                  | ( 8.0 mm)         |                       |  |
| A4                                        | 1             | 280694 B                                      | 280693 B                             | R1/A4/R2/R3                                                                     | SA1            | 3        | 299953*                                                                                 |                   |                       |  |
| F1                                        | 1             | 280692 B                                      |                                      | R1/F1/R2/R3                                                                     |                |          |                                                                                         |                   |                       |  |
| F2                                        | 1             | 280692 B                                      |                                      | R1/F2/R2/R3                                                                     |                |          |                                                                                         |                   |                       |  |
|                                           |               | Zulässige Abweichung<br>Permissible tolerance |                                      | Oberflächenabwicklung<br>Circumference                                          |                | VP<br>PU |                                                                                         | Info-Plan:        |                       |  |
|                                           |               |                                               |                                      | mech.<br>polished                                                               |                | -        |                                                                                         |                   |                       |  |
|                                           |               |                                               |                                      | uml.<br>total                                                                   |                |          |                                                                                         | Maßstab<br>Scale  |                       |  |
| Paßmaße<br>Close tol.                     |               | Abmaße<br>Std. tolerance                      |                                      | beschichtet<br>coated                                                           |                | 1 : 1    |                                                                                         | Gewicht<br>Weight |                       |  |
| Original / Änderung<br>Revision / Version |               |                                               | 0100                                 |                                                                                 | Datum<br>Date  |          | Name                                                                                    |                   | Werkstoff<br>Material |  |
| Name                                      |               |                                               |                                      |                                                                                 | 22.10.2015     |          |                                                                                         |                   | Benennung<br>Title    |  |
|                                           |               |                                               | gez.<br>drawn                        |                                                                                 | Finkemeyer, C. |          | Rollenplan<br>Isomat 3/4/5<br><br>Schüco AWS 50<br>IsoModul                             |                   |                       |  |
|                                           |               |                                               | gepr.<br>checked                     |                                                                                 | Winkler, A.    |          |                                                                                         |                   |                       |  |
|                                           |               |                                               | ges.<br>seen                         |                                                                                 | Nienhüser, R.  |          |                                                                                         |                   |                       |  |
|                                           |               |                                               |                                      |                                                                                 |                |          | 486510 RP 1000                                                                          |                   |                       |  |
|                                           |               |                                               |                                      |                                                                                 |                |          |                                                                                         |                   |                       |  |
|                                           |               |                                               |                                      |                                                                                 |                |          | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |                   |                       |  |
|                                           |               |                                               |                                      |                                                                                 |                |          |                                                                                         |                   |                       |  |
|                                           |               |                                               |                                      |                                                                                 |                |          | Ersatz für<br>Replacement<br>for                                                        |                   |                       |  |
|                                           |               |                                               |                                      |                                                                                 |                |          |                                                                                         |                   |                       |  |
|                                           |               |                                               |                                      |                                                                                 |                |          |                                                                                         |                   |                       |  |
|                                           |               |                                               |                                      |                                                                                 |                |          |                                                                                         |                   |                       |  |