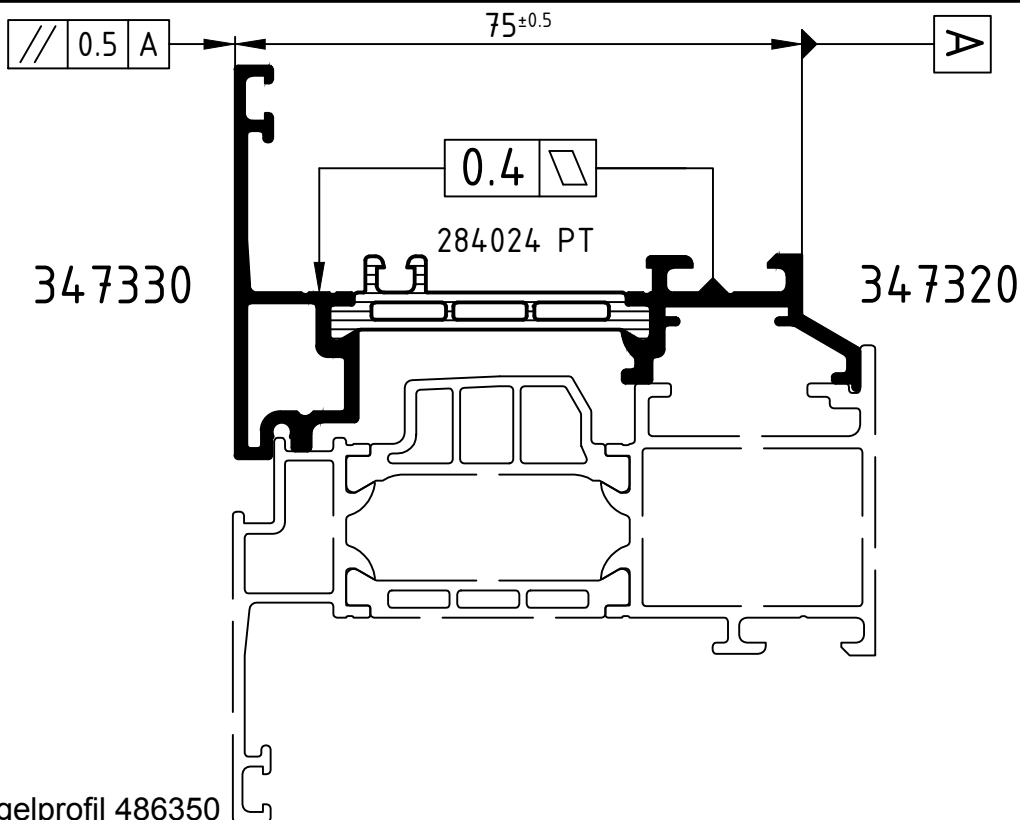
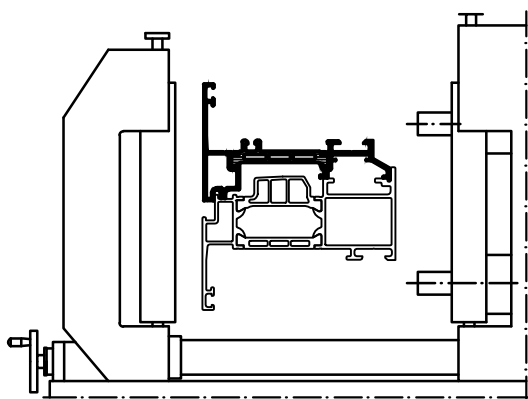


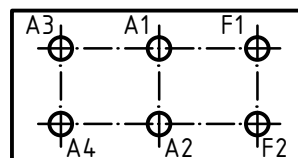


Gerolltes Flügelprofil 486350  
als Gegenlager einsetzen. Abgeminderte Schubfestigkeit:  $R_{usv} \geq 24 \text{ N/mm}$

**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan  
**Attention:** zu kontrollieren! Beachten Sie bitte auch die technischen Prüfhinweise im aktuellen Rollenhandbuch.



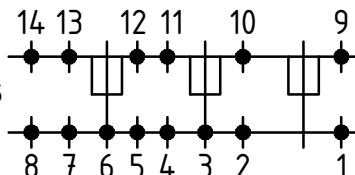
Isomat 3



Durchlauf-  
richtung



Isomat 4/5



Andruck-  
walze

( Pos. 8 u. 14 nur im Isomat 4 )

|    |               |                                        |                                      |                                                                                 | Stck.<br>Qty. |   | Art.-Nr. Zubehör<br>Art.-No. Accessories |  |
|----|---------------|----------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|---------------|---|------------------------------------------|--|
|    | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5 | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) |               |   |                                          |  |
| A1 | 1             | 282590 A                               | 282590 A                             | R1/R2/R3/A1                                                                     | R1            | 3 | 296505 ( 1.2 mm)                         |  |
| A2 | 1             | 280736 A                               | 280736 A                             | R4/A2                                                                           | R2            | 3 | 280748 ( 6.0 mm)                         |  |
| A3 | 1             | 282591 A                               | 282590 A                             | R1/R2/R3/A3                                                                     | R3            | 3 | 280750 (Adapter)                         |  |
| A4 | 1             | 280737 A                               | 280736 A                             | R4/A4                                                                           | R4            | 3 | 280752 (Adapter)                         |  |
| F1 | 1             | 282592 A                               |                                      | R1/R2/R3/F1                                                                     |               |   |                                          |  |
| F2 | 1             | 280738 A                               |                                      | R4/F2                                                                           |               |   |                                          |  |

|                                           |  |                                               |  |                                        |  |          |  |                       |  |
|-------------------------------------------|--|-----------------------------------------------|--|----------------------------------------|--|----------|--|-----------------------|--|
|                                           |  | Zulässige Abweichung<br>Permissible tolerance |  | Oberflächenabwicklung<br>Circumference |  | VP<br>PU |  | Info-Plan:            |  |
|                                           |  |                                               |  | mech.<br>polished                      |  | -        |  |                       |  |
|                                           |  |                                               |  | uml.<br>total                          |  |          |  | Maßstab<br>Scale      |  |
|                                           |  |                                               |  | beschichtet<br>coated                  |  | - - -    |  | 1 : 1                 |  |
| Paßmaße<br>Close tol.                     |  | Abmaße<br>Std. tolerance                      |  |                                        |  |          |  | Gewicht<br>Weight     |  |
| Original / Änderung<br>Revision / Version |  | 0201                                          |  | Datum<br>Date                          |  | Name     |  | Werkstoff<br>Material |  |
| Name                                      |  |                                               |  | 14.11.2016                             |  |          |  | Benennung<br>Title    |  |
| Hinweistext hinzu gefügt                  |  | gez.<br>drawn                                 |  | Finkemeyer, C.                         |  |          |  | Rollenplan            |  |
|                                           |  | gepr.<br>checked                              |  | Winkler, A.                            |  |          |  | Isomat 3/4/5          |  |
|                                           |  | ges.<br>seen                                  |  | Nienhüser, R.                          |  |          |  | Schüco AWS 75 LC      |  |
|                                           |  |                                               |  |                                        |  |          |  | IsoModul              |  |
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**SCHÜCO**