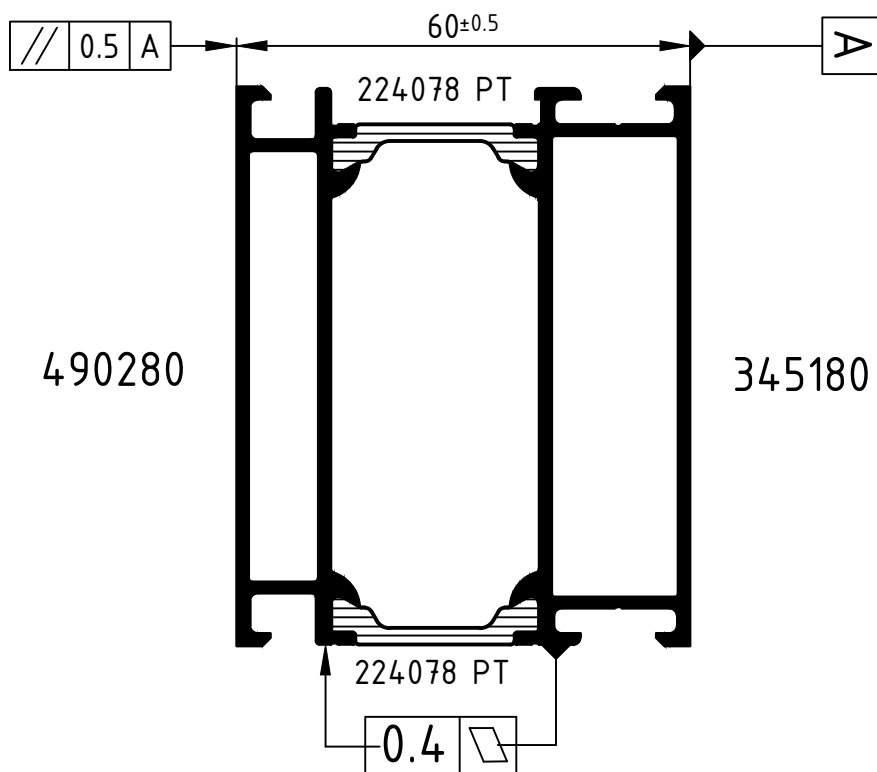
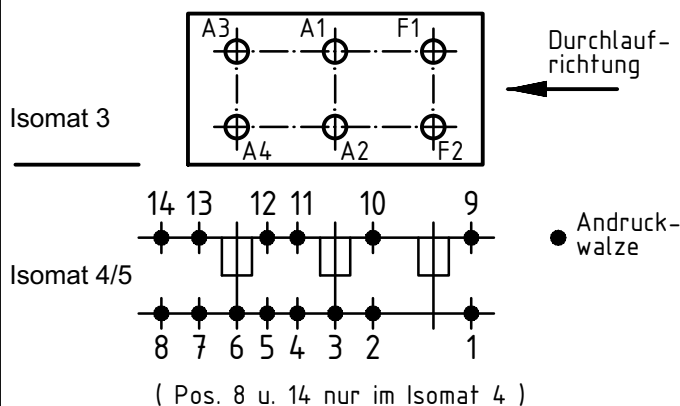
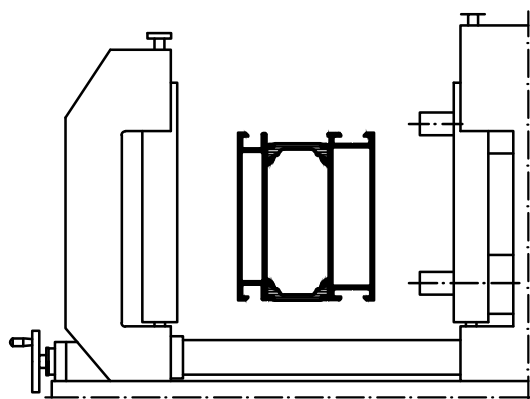




**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan zu kontrollieren! Beachten Sie bitte auch die technischen Prüfhinweise im aktuellen Rollenhandbuch.  
**Attention:**



|                                           | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) |  | Stck.<br>Qty.                                                                           | Art.-Nr. Zubehör<br>Art.-No. Accessories |                                  |
|-------------------------------------------|---------------|-----------------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------------|------------------------------------------|----------------------------------|
|                                           |               |                                               |                                      |                                                                                 |  |                                                                                         |                                          |                                  |
| A1                                        | 1             | 280699 B                                      | 280699 B                             | R1/A1/R2                                                                        |  | R1                                                                                      | 6                                        | 282821 (20.0 mm)                 |
| A2                                        | 1             | 280699 B                                      | 280699 B                             | R1/A2/R2                                                                        |  | R2                                                                                      | 5                                        | 296448 (8.0 mm)                  |
| A3                                        | 1             | 280700 B                                      | 280699 B                             | R1/A3/R2                                                                        |  | R3                                                                                      | 1                                        | 296209 (6.5 mm)                  |
| A4                                        | 1             | 280700 B                                      | 280699 B                             | R1/A4/R2                                                                        |  |                                                                                         |                                          |                                  |
| F1                                        | 1             | 280698 B                                      |                                      | R1/F1/R2                                                                        |  |                                                                                         |                                          |                                  |
| F2                                        | 1             | 280698 B                                      |                                      | R1/F2/R3                                                                        |  |                                                                                         |                                          |                                  |
|                                           |               | Zulässige Abweichung<br>Permissible tolerance |                                      | Oberflächenabwicklung<br>Circumference                                          |  | VP<br>PU                                                                                |                                          | Info-Plan:                       |
|                                           |               |                                               |                                      | mech.<br>polished                                                               |  | Maßstab<br>Scale                                                                        |                                          | Gewicht<br>Weight                |
|                                           |               |                                               |                                      | uml.<br>total                                                                   |  | 1 : 1                                                                                   |                                          |                                  |
|                                           |               |                                               |                                      | beschichtet<br>coated                                                           |  | Werkstoff<br>Material                                                                   |                                          |                                  |
| Original / Änderung<br>Revision / Version |               | 0100                                          |                                      | Datum<br>Date                                                                   |  | Benennung<br>Title                                                                      |                                          |                                  |
| Name                                      |               |                                               |                                      | 11.11.2016                                                                      |  | Rollenplan<br>Isomat 3/4/5                                                              |                                          |                                  |
|                                           |               |                                               |                                      | gez.<br>drawn                                                                   |  | Finkemeyer, C.                                                                          |                                          |                                  |
|                                           |               |                                               |                                      | gepr.<br>checked                                                                |  | Winkler, A.                                                                             |                                          |                                  |
|                                           |               |                                               |                                      | ges.<br>seen                                                                    |  | Nienhüser, R.                                                                           |                                          |                                  |
|                                           |               |                                               |                                      |                                                                                 |  | Schüco AWS 60                                                                           |                                          | IsoModul                         |
|                                           |               |                                               |                                      |                                                                                 |  | Zechn.-Nr.<br>Drawing No.                                                               |                                          | 486720 RP 1000                   |
|                                           |               |                                               |                                      |                                                                                 |  | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |                                          | Ersatz für<br>Replacement<br>for |
|                                           |               |                                               |                                      |                                                                                 |  |                                                                                         |                                          |                                  |

**SCHÜCO**