

The technical drawing illustrates a section of a printing press. On the left, a large roller assembly is shown. In the center, a rectangular frame represents the isomats. To the right, a detailed view of the isomat arrangement is provided. This view shows a grid of points labeled A1, A2, A3, A4, F1, and F2, representing the positions of the rollers. Below this grid, a series of rollers are numbered 1 through 14, with rollers 14, 13, 12, 11, 10, and 9 shown in a perspective view. The rollers are arranged in two rows, with the top row numbered 14 down to 9 and the bottom row numbered 8 down to 1. A legend indicates that the dots represent 'Andruckwalze' (counter-pressure roller). The text 'Isomat 3' and 'Isomat 4/5' are used to identify the different sections of the isomat arrangement.

	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
A1	1	280702 B	280702 B	R1/A1/R2	R1	6	282821	(20.0 mm)
A2	1	280702 B	280702 B	R1/A2/R2	R2	5	299293	(3.0 mm)
A3	1	280703 B	280702 B	R1/A3/R2	R3	1	296452	(1.5 mm)
A4	1	280703 B	280702 B	R1/A4/R2				
F1	1	280701 B		R1/F1/R2				
F2	1	280701 B		R1/F2/R3				
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:
				mech. polished				
				uml. total				
Paßmaße Close tol.		Abmaße Std. tolerance		beschichtet coated		Maßstab Scale		Gewicht Weight
Original / Änderung Revision / Version		0100		Datum Date		1 : 1		
Name				Name		Werkstoff Material		
		gez. drawn		11.11.2016		Benennung Title		
		gepr. checked		Finkemeyer, C.		Rollenplan		
		ges. seen		Winkler, A.		Isomat 3/4/5		
				Nienhüser, R.		Schüco AWS 65		IsoModul
						Zeichn.-Nr. Drawing No.		486730 RP 1000
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for