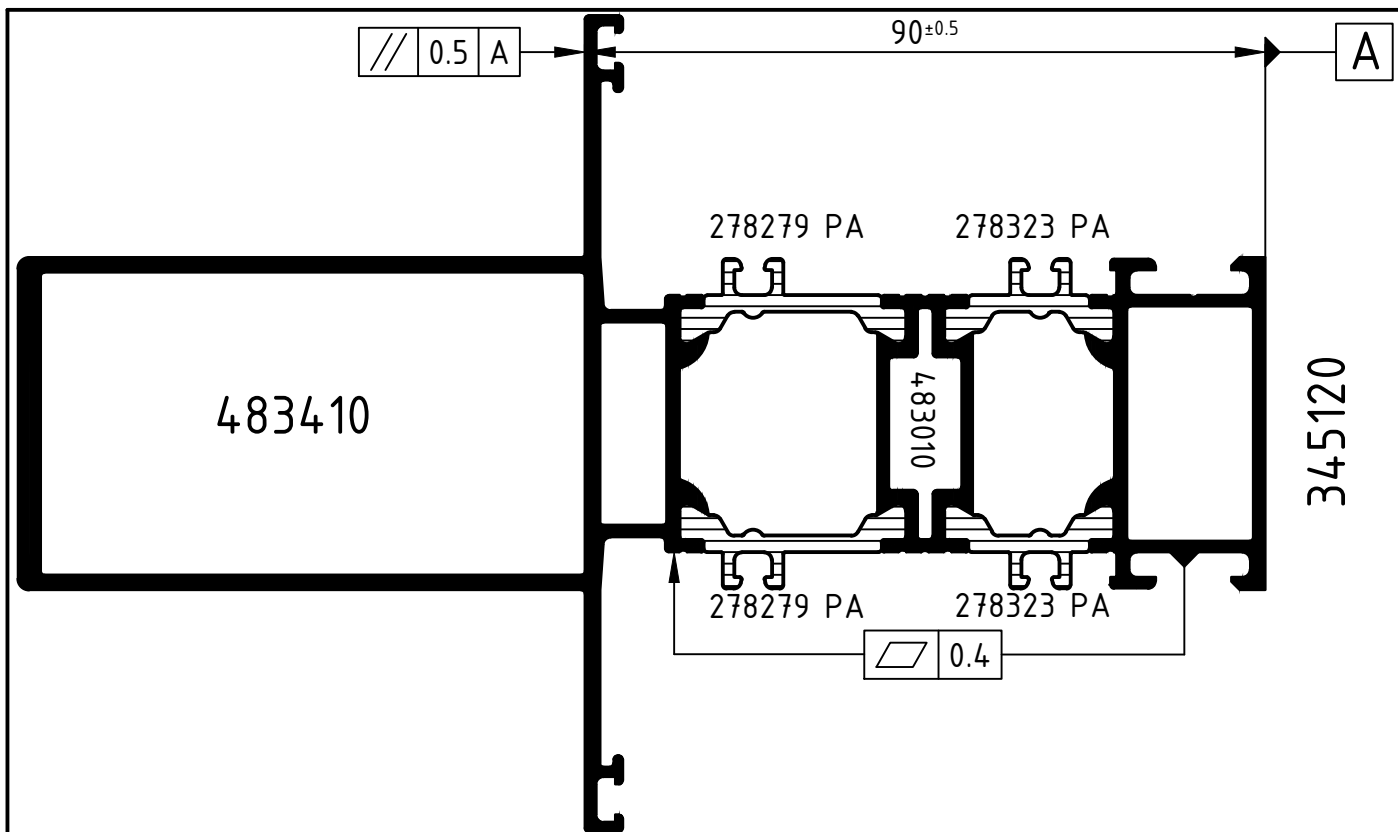
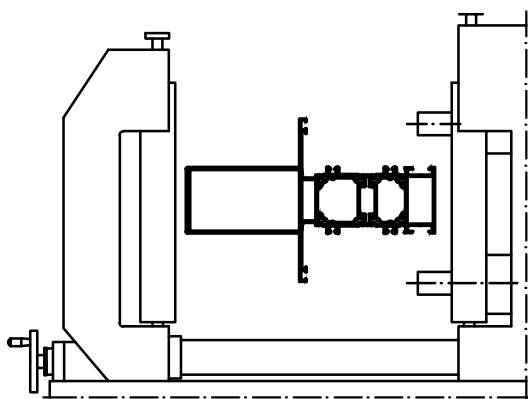


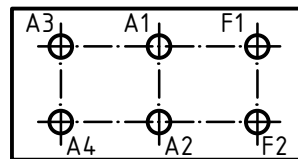


Gegebenenfalls in 2 Durchgängen rollen!

**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan zu kontrollieren!  
**Attention:** zu kontrollieren! Beachten Sie bitte auch die technischen Prüfhinweise im aktuellen Rollenhandbuch.



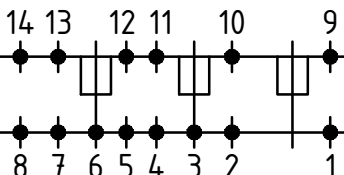
Isomat 3



Durchlauf-  
richtung

Isomat 4/5

Andruck-  
walze



( Pos. 8 u. 14 nur im Isomat 4 )

|                                             |            |                                            |                                | Stck. Qty.                                                                   |  | Art.-Nr. Zubehör Art.-No. Accessories  |  |
|---------------------------------------------|------------|--------------------------------------------|--------------------------------|------------------------------------------------------------------------------|--|----------------------------------------|--|
|                                             | Stck. Qty. | Art.-Nr. Art.-No. für Isomat 3/5           | Art.-Nr. Art.-No. für Isomat 4 | Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside) |  |                                        |  |
| A1                                          | 1          | 289774                                     | 289774                         |                                                                              |  |                                        |  |
| A2                                          | 1          | 289774                                     | 289774                         |                                                                              |  |                                        |  |
| A3                                          | 1          | 289775                                     | 289774                         |                                                                              |  |                                        |  |
| A4                                          | 1          | 289775                                     | 289774                         |                                                                              |  |                                        |  |
| F1                                          | 1          | 289777                                     |                                |                                                                              |  |                                        |  |
| F2                                          | 1          | 289776                                     |                                |                                                                              |  |                                        |  |
|                                             |            | Zulässige Abweichung Permissible tolerance |                                | Oberflächenabwicklung Circumference                                          |  | VP PU                                  |  |
|                                             |            |                                            |                                | mech. polished                                                               |  | Info-Plan:                             |  |
|                                             |            |                                            |                                | uml. total                                                                   |  | Gewicht Weight                         |  |
| Paßmaße Close tol.                          |            | Abmaße Std. tolerance                      |                                |                                                                              |  | Maßstab Scale 1 : 1                    |  |
| Original / Änderung Revision / Version 0302 |            |                                            |                                | Datum Date                                                                   |  | Werkstoff Material                     |  |
| Name                                        |            |                                            |                                | 11.03.2020                                                                   |  | Benennung Title                        |  |
| Hinweistext hinzu gefügt                    |            |                                            |                                | Finkemeyer, C.                                                               |  | Rollenplan                             |  |
|                                             |            |                                            |                                | Winkler, A.                                                                  |  | Isomat 3/4/5                           |  |
|                                             |            |                                            |                                | Nienhäuser, R.                                                               |  | Schüco AD UP 90                        |  |
|                                             |            |                                            |                                |                                                                              |  | Zeichn.-Nr. Drawing No. 487060 RP 1000 |  |
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