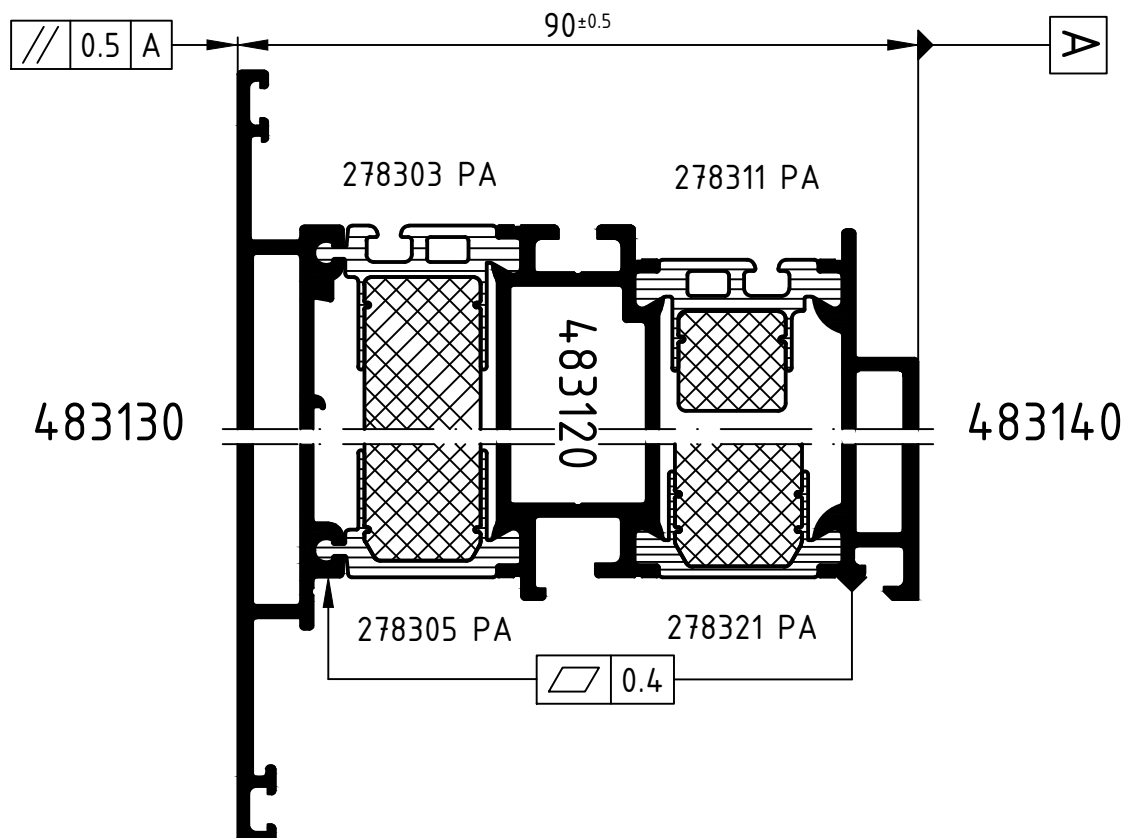
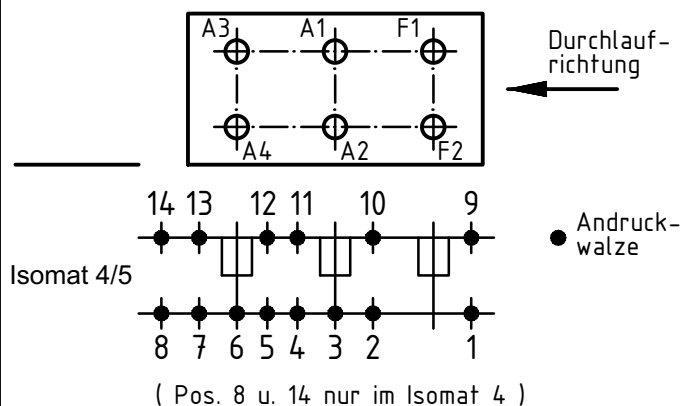
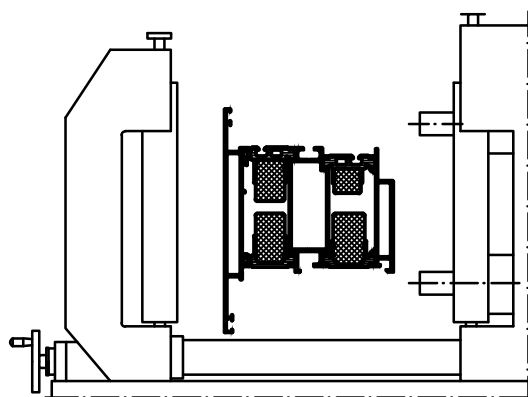




**Achtung:** Das Rollergebnis ist nach dem Verbund des Profils anhand der Prüfmaße im Rollenplan zu kontrollieren! Beachten Sie bitte auch die technischen Prüfhinweise im aktuellen Rollenhandbuch.  
**Attention:**



|                                             |   |                                            |                                |                                     | Stck. Qty.                                                                   |                                                                                | Art.-Nr. Zubehör Art.-No. Accessories |                              |                  |
|---------------------------------------------|---|--------------------------------------------|--------------------------------|-------------------------------------|------------------------------------------------------------------------------|--------------------------------------------------------------------------------|---------------------------------------|------------------------------|------------------|
|                                             |   | Stck. Qty.                                 | Art.-Nr. Art.-No. für Isomat 5 | Art.-Nr. Art.-No. für Isomat 4      | Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside) |                                                                                | R1                                    | 6                            | 296449 ( 2.0 mm) |
| A1                                          | 1 | 289770                                     | 289770                         | 289770                              | R1/A1                                                                        |                                                                                |                                       |                              |                  |
| A2                                          | 1 | 289765                                     | 289765                         | 289765                              | R1/A2                                                                        |                                                                                |                                       |                              |                  |
| A3                                          | 1 | 289773                                     | 289770                         | 289770                              | R1/A3                                                                        |                                                                                |                                       |                              |                  |
| A4                                          | 1 | 289766                                     | 289765                         | 289765                              | R1/A4                                                                        |                                                                                |                                       |                              |                  |
| F1                                          | 1 | 289769                                     |                                |                                     | R1/F1                                                                        |                                                                                |                                       |                              |                  |
| F2                                          | 1 | 289768                                     |                                |                                     | R1/F2                                                                        |                                                                                |                                       |                              |                  |
|                                             |   | Zulässige Abweichung Permissible tolerance |                                | Oberflächenabwicklung Circumference |                                                                              | VP PU                                                                          |                                       | Info-Plan:                   |                  |
|                                             |   |                                            |                                | mech. polished -                    |                                                                              | Maßstab Scale 1 : 1                                                            |                                       | Gewicht Weight               |                  |
|                                             |   |                                            |                                | uml. total                          |                                                                              |                                                                                |                                       |                              |                  |
| Paßmaße Close tol.                          |   | Abmaße Std. tolerance                      |                                | beschichtet coated                  |                                                                              |                                                                                |                                       | Werkstoff Material           |                  |
| Original / Änderung Revision / Version 0201 |   |                                            |                                | Datum Date                          |                                                                              | Name                                                                           |                                       | Benennung Title              |                  |
| Name                                        |   |                                            |                                | 01.03.2016                          |                                                                              |                                                                                |                                       | Rollenplan                   |                  |
| Symbol 483120 ersetzt                       |   | gez. drawn                                 |                                | Finkemeyer, C.                      |                                                                              |                                                                                |                                       | Isomat 4/5                   |                  |
|                                             |   | gepr. checked                              |                                | Winkler                             |                                                                              |                                                                                |                                       | Schüco ADS 90.SI SimplySmart |                  |
|                                             |   | ges. seen                                  |                                | Nienhüser                           |                                                                              |                                                                                |                                       | 487510 RP 1000               |                  |
|                                             |   |                                            |                                |                                     |                                                                              | Zeichn.-Nr. Drawing No.                                                        |                                       |                              |                  |
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