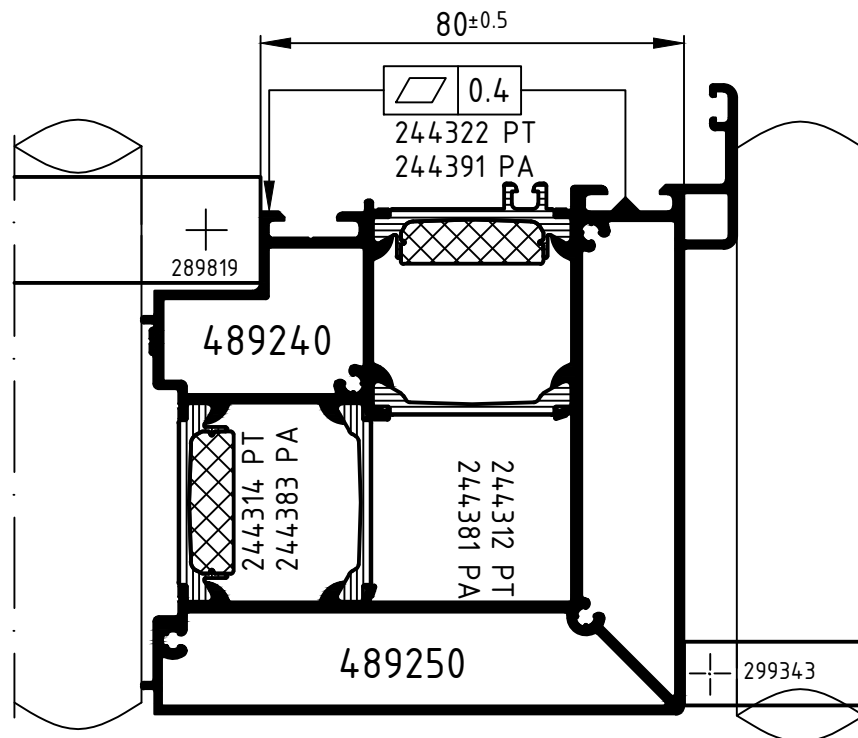
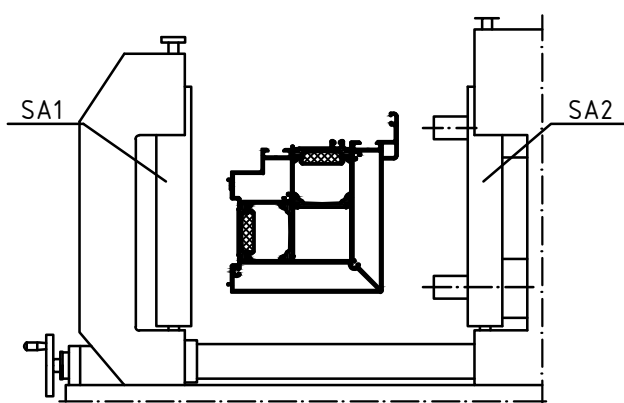




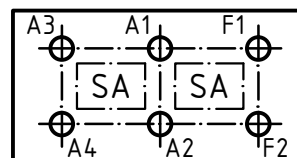
In 2 Durchgängen rollen! 1. Rolldurchgang (2. Rolldurchgang siehe 487720 RP 1100)  
Abgeminderte Schubfestigkeit:  $R_{suv} \geq 24 \text{ N/mm}$

**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan  
**Attention:** zu kontrollieren! Beachten Sie bitte auch die technischen Prüfhinweise im aktuellen Rollenhandbuch.



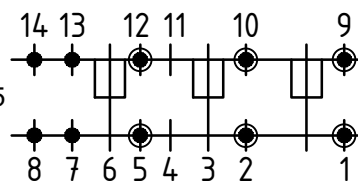
Position

SA-Rollen



Durchlauf-  
richtung

Isomat 4/5



● Andruck-  
walze

● Seitliche  
Andruck-  
rolle

( Pos. 8 u. 14 nur im Isomat 4 )

|    |  |               |                                      |                                      | Stck.<br>Qty.                                                                   |  | Art.-Nr. Zubehör<br>Art.-No. Accessories |  |
|----|--|---------------|--------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|--|------------------------------------------|--|
|    |  | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 5 | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) |  |                                          |  |
| A1 |  | 1             | 280736 A                             | 280736 A                             | R1/R2/R3/A1                                                                     |  | R1 5 296207 ( 4.0 mm)                    |  |
| A2 |  | 1             | 283962                               | 283962                               | R1/R4/A2                                                                        |  | R2 2 296565 ( 4.8 mm)                    |  |
| A3 |  | 1             | 280737 A                             | 280736 A                             | R1/R2/R3/A3                                                                     |  | R3 2 280750 (Adapter)                    |  |
| A4 |  | 1             | 283962                               | 283962                               | R1/R4/A4                                                                        |  | R4 3 280749 ( 7.0 mm)                    |  |
| F1 |  | 1             | 289855                               |                                      |                                                                                 |  | SA1 3 289819                             |  |
| F2 |  | 1             | 283962                               |                                      | R1/R4/F2                                                                        |  | SA2 3 299343                             |  |
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