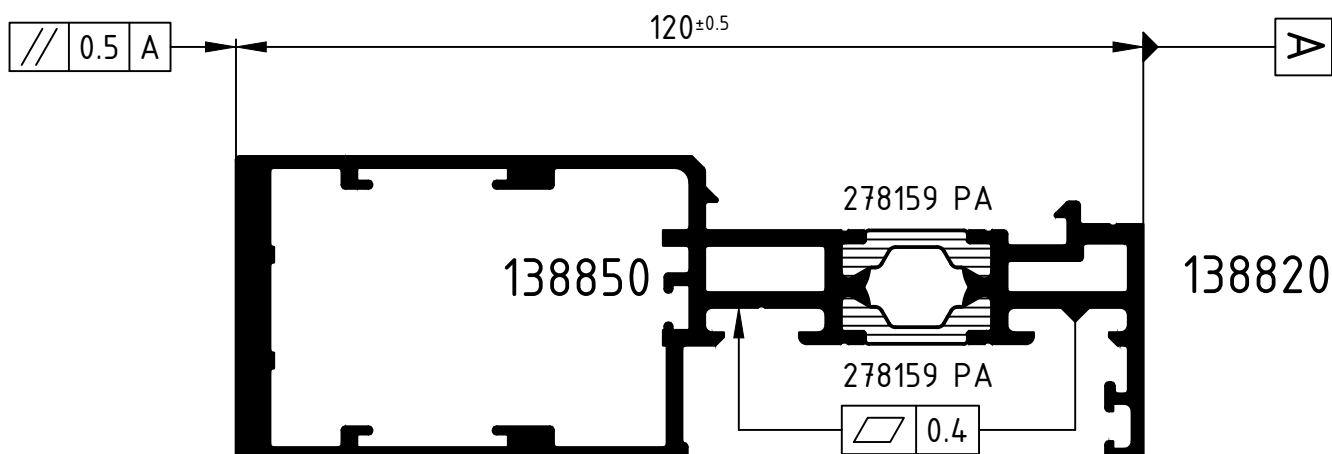
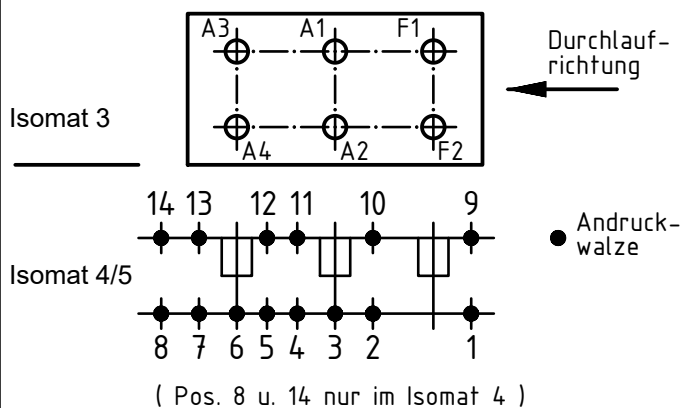
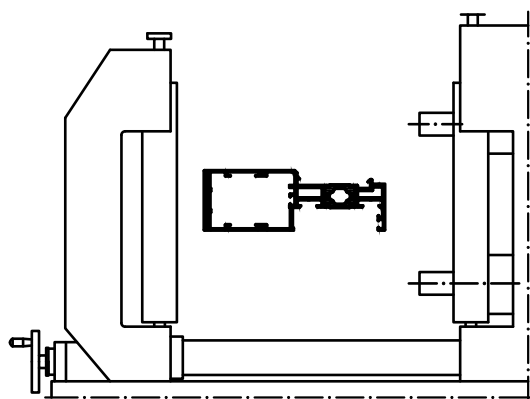




**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan zu kontrollieren!  
**Attention:** zu kontrollieren! Beachten Sie bitte auch die technischen Hinweise in den aktuellen Richtlinien.



|                                           |               |                                               |                                      |                                                                                 | Stck.<br>Qty. |                  | Art.-Nr. Zubehör<br>Art.-No. Accessories |                                                                                         |
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|                                           | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) |               |                  |                                          |                                                                                         |
| A1                                        | 1             | 283150 B                                      | 283150 B                             | R1/A1/R2                                                                        |               | R1               | 6                                        | 282821 (20.0 mm)                                                                        |
| A2                                        | 1             | 283150 B                                      | 283150 B                             | R1/A2/R2                                                                        |               | R2               | 6                                        | 280753 (15.0 mm)                                                                        |
| A3                                        | 1             | 283151 B                                      | 283150 B                             | R1/A3/R2                                                                        |               |                  |                                          |                                                                                         |
| A4                                        | 1             | 283151 B                                      | 283150 B                             | R1/A4/R2                                                                        |               |                  |                                          |                                                                                         |
| F1                                        | 1             | 283149 B                                      |                                      | R1/F1/R2                                                                        |               |                  |                                          |                                                                                         |
| F2                                        | 1             | 283149 B                                      |                                      | R1/F2/R2                                                                        |               |                  |                                          |                                                                                         |
|                                           |               | Zulässige Abweichung<br>Permissible tolerance |                                      | Oberflächenabwicklung<br>Circumference                                          |               | VP<br>PU         |                                          | Info-Plan:                                                                              |
|                                           |               |                                               |                                      | mech.<br>polished                                                               |               | —                |                                          |                                                                                         |
|                                           |               |                                               |                                      | uml.<br>total                                                                   |               |                  |                                          |                                                                                         |
| Paßmaße<br>Close tol.                     |               | Abmaße<br>Std. tolerance                      |                                      |                                                                                 |               | Maßstab<br>Scale |                                          | Gewicht<br>Weight                                                                       |
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| Original / Änderung<br>Revision / Version |               | 0201                                          |                                      | Datum<br>Date                                                                   |               | Name             |                                          | Werkstoff<br>Material                                                                   |
| Name                                      |               |                                               |                                      | 10.03.2023                                                                      |               |                  |                                          | Benennung<br>Title                                                                      |
| Bemaßung geändert                         |               | gez.<br>drawn                                 |                                      | Finkemeyer, C.                                                                  |               |                  |                                          | Rollenplan<br>Isomat 3/4/5<br><br>Schüco ASE 60.HI                                      |
|                                           |               | gepr.<br>checked                              |                                      | Winkler, A.                                                                     |               |                  |                                          |                                                                                         |
|                                           |               | ges.<br>seen                                  |                                      | Nienhüser, R.                                                                   |               |                  |                                          |                                                                                         |
|                                           |               |                                               |                                      |                                                                                 |               |                  |                                          | Zeichn.-Nr.<br>Drawing No.                                                              |
|                                           |               |                                               |                                      |                                                                                 |               |                  |                                          |                                                                                         |
|                                           |               |                                               |                                      |                                                                                 |               |                  |                                          | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |
|                                           |               |                                               |                                      |                                                                                 |               |                  |                                          |                                                                                         |
|                                           |               |                                               |                                      |                                                                                 |               |                  |                                          | Ersatz für<br>Replacement<br>for                                                        |
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