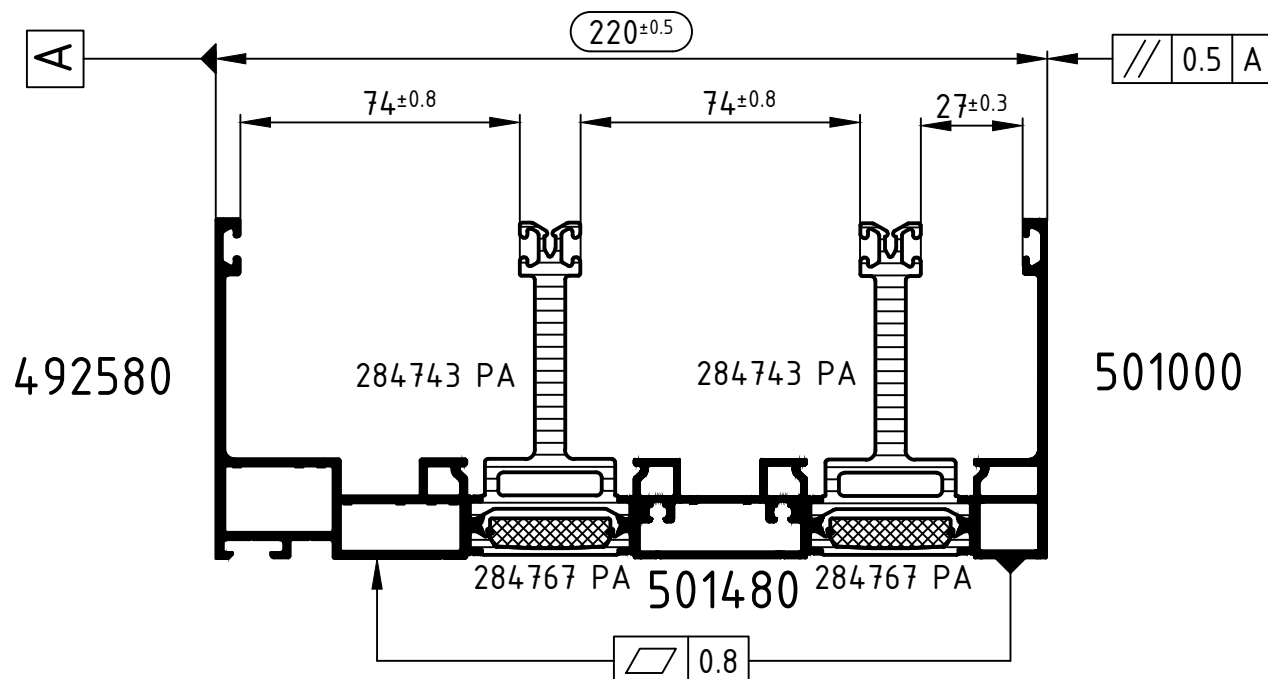
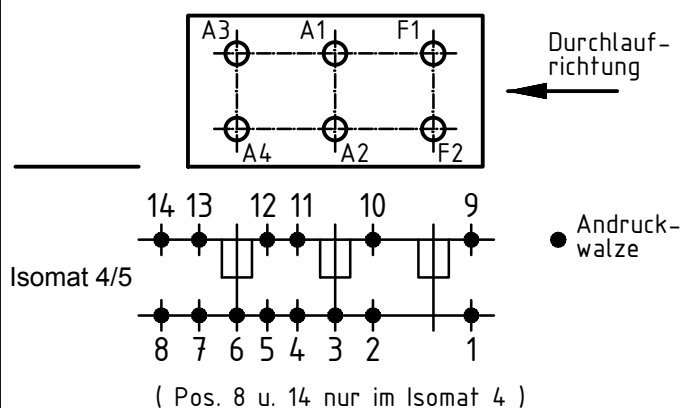
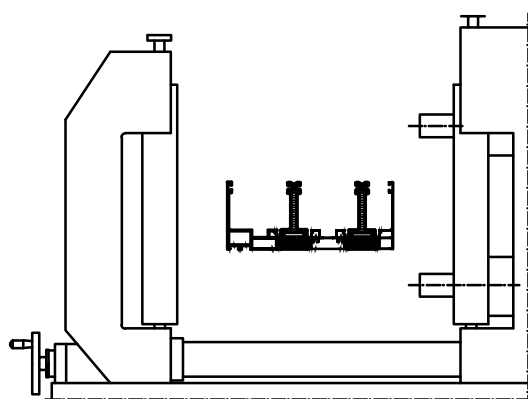




Roll in 2 stages. 2. Stage (1. Stage: view 502010 RP 0000)

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual
Attention:



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	3	280741 (5.3 mm)	
A1	1	264105	264105		R2	3	280753 (15.0 mm)	
A2	1	282590 B	282590 B	R1/R2/A2				
A3	1	264106	264105					
A4	1	282591 B	282590 B	R1/R2/A4				
F1	1	264104						
F2	1	282592 B		R1/R2/F2				
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		
				mech. polished		—		
				uml. total				
Paßmaße Close tol.		Abmaße Std. tolerance				Maßstab Scale		
						1 : 2		
Original / Änderung Revision / Version		0201		Datum Date		Werkstoff Material		
Name				Name		Benennung Title		
284743 ersetzt 284843		gez. drawn		Finkemeyer, C.		Rollenplan Isomat 4/5 Schüco ASE 67 PD		
		gepr. checked		Winkler, A.				
		ges. seen		Nienhüser, R.				
						Zeichn.-Nr. Drawing No.		
						502010 RP 0100		
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		
						Ersatz für Replacement for		

SCHÜCO