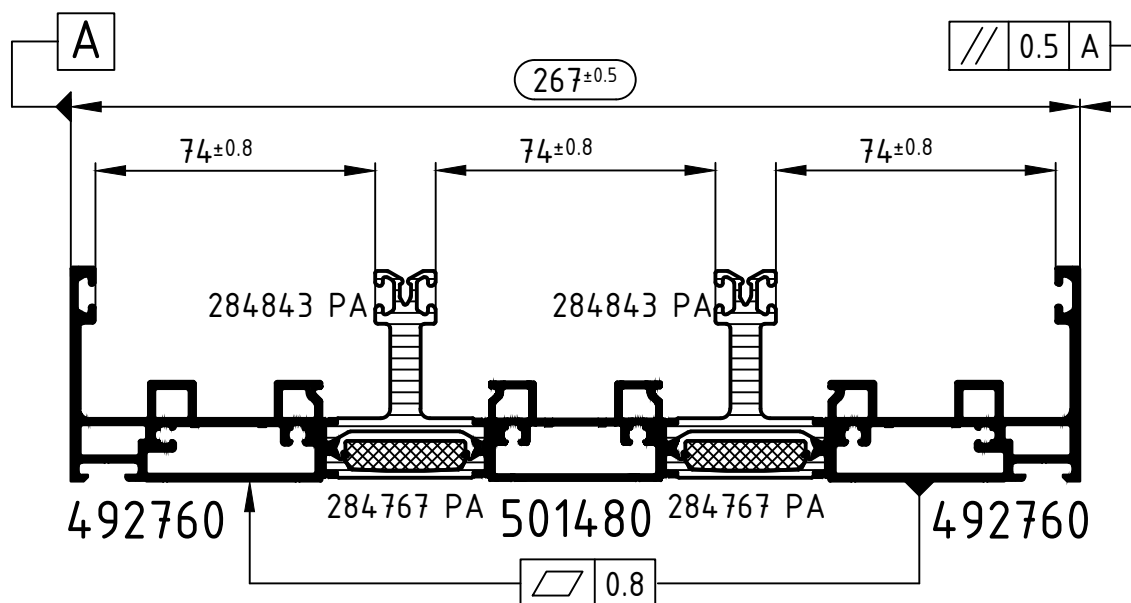


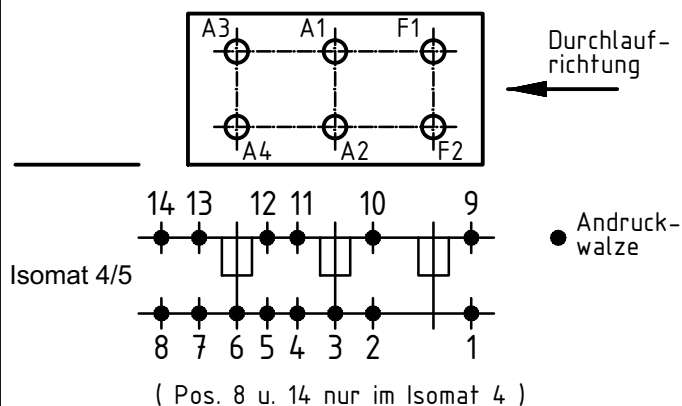
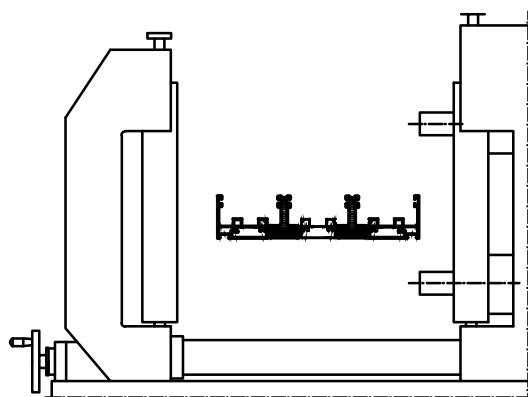


Isomat broadening required: Isomat 4: 289986, Isomat 5: 289987

Roll in 2 stages

2. stage, profile turn of 180° on the transverse axis

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current roller manual



										Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories		
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5		Art.-Nr. Art.-No. für Isomat 4		Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)							
A1	1	264031		264031									
A2	1	264034		264034									
A3	1	264032		264031									
A4	1	264035		264034									
F1	1	264028											
F2	1	264033											
				Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:			
						mech. polished		—		Maßstab Scale 1 : 2		Gewicht Weight	
						uml. total							
Paßmaße Close tol.		Abmaße Std. tolerance						Werkstoff Material					
Original / Änderung Revision / Version				0100		Datum Date		Name		Benennung Title			
Name						23.03.2018				Rollenplan Isomat 4/5 Schüco ASE 67 PD			
				gez. drawn		Finkemeyer, C.							
				gepr. checked		Winkler, A.							
				ges. seen		Nienhüser, R.							
										502040 RP 0000			
										Ersatz für Replacement for			