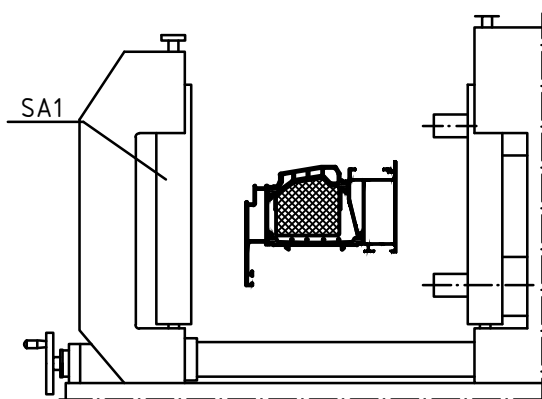


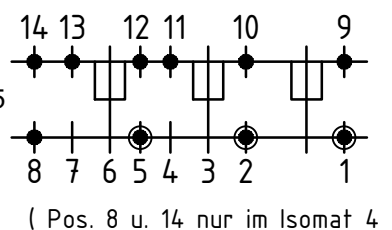
Achtung: Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan  
Attention: zu kontrollieren! Beachten Sie bitte auch die technischen Prüfhinweise im aktuellen Rollenhandbuch.  
Eine Pulverbeschichtung bzw. Eloxierung ist nach dem Verrollen auch mit PA-Stegen nicht möglich!



A diagram showing a 2x3 grid of nodes. The top row nodes are labeled A3, A1, and F1 from left to right. The bottom row nodes are labeled A4, A2, and F2 from left to right. Two rectangular boxes, each labeled 'SA', are positioned between the top and bottom rows. The first 'SA' box is between nodes A3 and A4, and the second 'SA' box is between nodes A1 and A2. Vertical dashed lines connect A3 to A4, A1 to A2, and F1 to F2. Horizontal dashed lines connect A3 to A1, A1 to F1, A4 to A2, and A2 to F2.

Durchlauf-  
richtung

Isomat 4/5



- Andruck-  
walze

Seitliche  
Andruck-  
rolle

|                                                          |   |                                               |  |                                                                                         | Stck.<br>Qty. |                                                                                 | Art.-Nr. Zubehör<br>Art.-No. Accessories |                   |
|----------------------------------------------------------|---|-----------------------------------------------|--|-----------------------------------------------------------------------------------------|---------------|---------------------------------------------------------------------------------|------------------------------------------|-------------------|
| Stck.<br>Qty.                                            |   | Art.-Nr.<br>Art.-No.<br>für Isomat 5          |  | Art.-Nr.<br>Art.-No.<br>für Isomat 4                                                    |               | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) |                                          |                   |
| A1                                                       | 1 | 283926                                        |  | 283926                                                                                  |               | SR/A1                                                                           |                                          |                   |
| A2                                                       | 1 | 283923                                        |  | 283923                                                                                  |               | R1/A2                                                                           |                                          |                   |
| A3                                                       | 1 | 283927                                        |  | 283926                                                                                  |               | R1/A3                                                                           |                                          |                   |
| A4                                                       | 1 | 283924                                        |  | 283923                                                                                  |               | R1/A4                                                                           |                                          |                   |
| F1                                                       | 1 | 283928                                        |  |                                                                                         |               |                                                                                 |                                          |                   |
| F2                                                       | 1 | 283925                                        |  |                                                                                         |               | R1/F2                                                                           |                                          |                   |
|                                                          |   | Zulässige Abweichung<br>Permissible tolerance |  | Oberflächenabwicklung<br>Circumference                                                  |               | VP<br>PU                                                                        |                                          | Info-Plan:        |
|                                                          |   |                                               |  | mech.<br>polished                                                                       |               | Maßstab<br>Scale<br><b>1 : 1</b>                                                |                                          | Gewicht<br>Weight |
|                                                          |   |                                               |  | uml.<br>total                                                                           |               |                                                                                 |                                          |                   |
| Paßmaße<br>Close tol.                                    |   |                                               |  | Abmaße<br>Std. tolerance                                                                |               |                                                                                 |                                          |                   |
| Original / Änderung<br>Revision / Version<br><b>0100</b> |   |                                               |  | Datum<br>Date                                                                           |               | Werkstoff<br>Material                                                           |                                          |                   |
| Name                                                     |   |                                               |  | 21.02.2018                                                                              |               | Benennung<br>Title                                                              |                                          |                   |
|                                                          |   |                                               |  | gez.<br>drawn                                                                           |               | <b>Rollenplan</b><br><b>Isomat 4/5</b><br><b>Schüco AWS 90.SI+</b>              |                                          |                   |
|                                                          |   |                                               |  | gepr.<br>checked                                                                        |               |                                                                                 |                                          |                   |
|                                                          |   |                                               |  | ges.<br>seen                                                                            |               |                                                                                 |                                          |                   |
|                                                          |   |                                               |  | Winkler                                                                                 |               | <b>502360 RP 1000</b>                                                           |                                          |                   |
|                                                          |   |                                               |  | Finkemeyer, C.                                                                          |               |                                                                                 |                                          |                   |
|                                                          |   |                                               |  | Nienhüser, R.                                                                           |               |                                                                                 |                                          |                   |
|                                                          |   |                                               |  |      |               |                                                                                 |                                          |                   |
|                                                          |   |                                               |  |                                                                                         |               |                                                                                 |                                          |                   |
|                                                          |   |                                               |  | Zeichn.-Nr.<br>Drawing No.                                                              |               |                                                                                 |                                          |                   |
|                                                          |   |                                               |  | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |               | Ersatz für<br>Replacement<br>for                                                |                                          |                   |