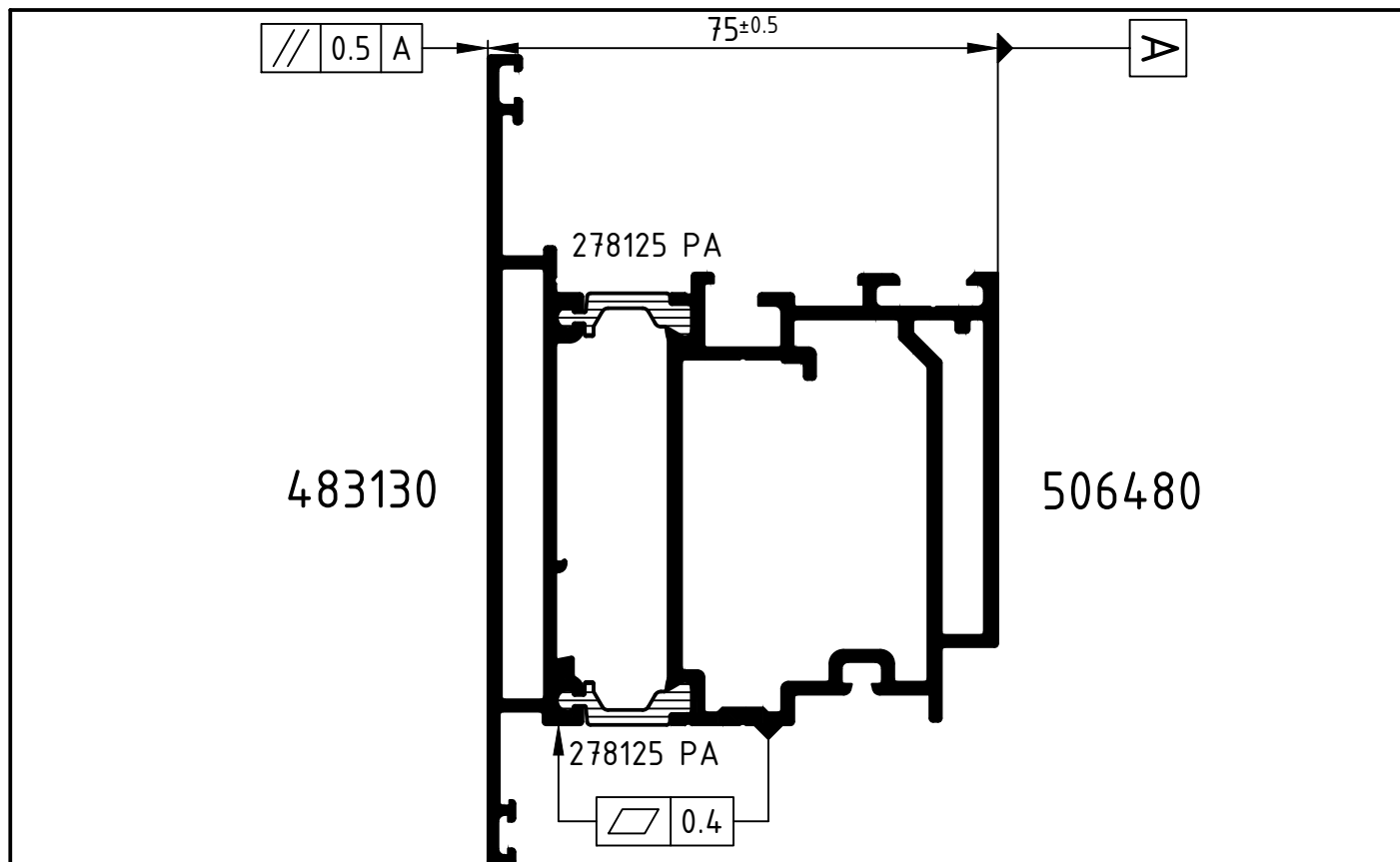
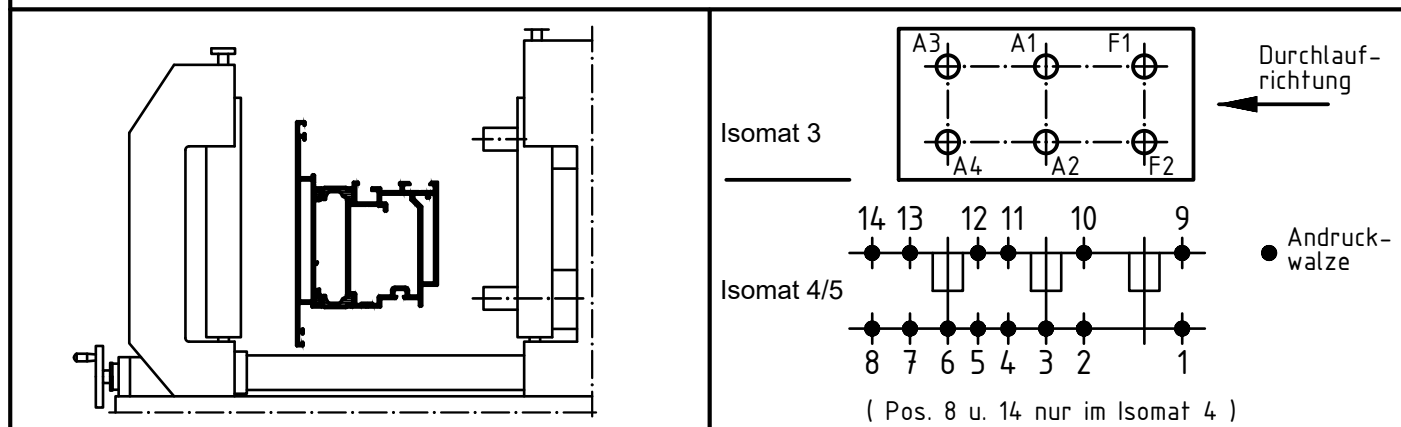




**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan  
**Attention:** zu kontrollieren! Beachten Sie bitte auch die technischen Hinweise in den aktuellen Richtlinien.



|                                           |               |                                        |  |                                                                                     | Stck.<br>Qty. |                                                                                 |   | Art.-Nr. Zubehör<br>Art.-No. Accessories |                                                                                         |                                                                             |                                  |                   |  |
|-------------------------------------------|---------------|----------------------------------------|--|-------------------------------------------------------------------------------------|---------------|---------------------------------------------------------------------------------|---|------------------------------------------|-----------------------------------------------------------------------------------------|-----------------------------------------------------------------------------|----------------------------------|-------------------|--|
|                                           | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5 |  | Art.-Nr.<br>Art.-No.<br>für Isomat 4                                                |               | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) |   |                                          | R1                                                                                      | 6                                                                           | 283219 (12.5/39mm)               |                   |  |
|                                           |               |                                        |  |                                                                                     |               |                                                                                 |   |                                          | R2                                                                                      | 2                                                                           | 296229 ( 5.5 mm)                 |                   |  |
| A1                                        | 1             | 283801                                 |  | 283801                                                                              |               | R1/A1                                                                           |   |                                          |                                                                                         |                                                                             |                                  |                   |  |
| A2                                        | 1             | 283801                                 |  | 283801                                                                              |               | R1/A2                                                                           |   |                                          |                                                                                         |                                                                             |                                  |                   |  |
| A3                                        | 1             | 283802                                 |  | 283801                                                                              |               | R1/A3                                                                           |   |                                          |                                                                                         |                                                                             |                                  |                   |  |
| A4                                        | 1             | 283802                                 |  | 283801                                                                              |               | R1/A4                                                                           |   |                                          |                                                                                         |                                                                             |                                  |                   |  |
| F1                                        | 1             | 283799                                 |  |                                                                                     |               | R1/R2/F1                                                                        |   |                                          |                                                                                         |                                                                             |                                  |                   |  |
| F2                                        | 1             | 283799                                 |  |                                                                                     |               | R1/R2/F2                                                                        |   |                                          |                                                                                         |                                                                             |                                  |                   |  |
|                                           |               |                                        |  | Zulässige Abweichung<br>Permissible tolerance                                       |               | Oberflächenabwicklung<br>Circumference                                          |   |                                          | VP<br>PU                                                                                |                                                                             | Info-Plan:                       |                   |  |
|                                           |               |                                        |  |                                                                                     |               | mech.<br>polished                                                               | - |                                          |                                                                                         | Maßstab<br>Scale<br>1 : 1                                                   |                                  | Gewicht<br>Weight |  |
|                                           |               |                                        |  |                                                                                     |               | uml.<br>total                                                                   |   |                                          |                                                                                         |                                                                             |                                  |                   |  |
| Paßmaße<br>Close tol.                     |               | Abmaße<br>Std. tolerance               |  |                                                                                     |               |                                                                                 |   |                                          | Werkstoff<br>Material                                                                   |                                                                             |                                  |                   |  |
| Original / Änderung<br>Revision / Version |               |                                        |  | 0201                                                                                |               | Datum<br>Date                                                                   |   | Name                                     |                                                                                         | Benennung<br>Title<br><br>Rollenplan<br>Isomat 3/4/5<br><br>Schüco AD UP 75 |                                  |                   |  |
| Name                                      |               |                                        |  |                                                                                     |               | 17.05.2023                                                                      |   |                                          |                                                                                         |                                                                             |                                  |                   |  |
| Optische Anpassungen                      |               |                                        |  | gez.<br>drawn                                                                       | C. Finkemeyer |                                                                                 |   |                                          |                                                                                         |                                                                             |                                  |                   |  |
|                                           |               |                                        |  | gepr.<br>checked                                                                    | Winkler, A.   |                                                                                 |   |                                          |                                                                                         |                                                                             |                                  |                   |  |
|                                           |               |                                        |  | ges.<br>seen                                                                        | Nienhüser, R. |                                                                                 |   |                                          |                                                                                         |                                                                             |                                  |                   |  |
|                                           |               |                                        |  |  |               |                                                                                 |   |                                          | Zeichn.-Nr.<br>Drawing No.                                                              |                                                                             | 507320 RP 1000                   |                   |  |
|                                           |               |                                        |  |                                                                                     |               |                                                                                 |   |                                          | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |                                                                             | Ersatz für<br>Replacement<br>for |                   |  |
|                                           |               |                                        |  |                                                                                     |               |                                                                                 |   |                                          |                                                                                         |                                                                             |                                  |                   |  |
|                                           |               |                                        |  |                                                                                     |               |                                                                                 |   |                                          |                                                                                         |                                                                             |                                  |                   |  |

**SCHÜCO**