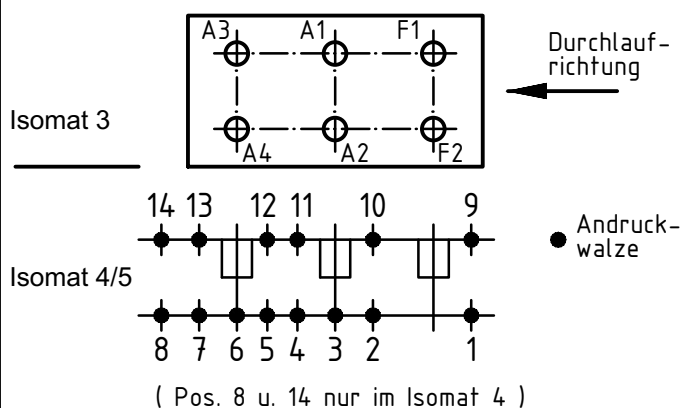


A technical drawing showing a side view of a machine tool setup. A workpiece is mounted on a rotating table. The workpiece has a central cylindrical section and two rectangular blocks on either side. The machine tool has a large vertical structure on the left and a smaller one on the right. A horizontal bar connects the two vertical structures. The workpiece is positioned between the two vertical structures.



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories				
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	283219 (12.5/39mm)				
	A1	1	283801	283801	R1/A1						
	A2	1	283801	283801	R1/A2						
	A3	1	283802	283801	R1/A3						
	A4	1	283802	283801	R1/A4						
	F1	1	283799		R1/R2/F1						
	F2	1	283799		R1/R2/F2						
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:			
				mech. polished		-					
				uml. total				Maßstab Scale			
Paßmaße Close tol.		Abmaße Std. tolerance				1 : 1		Gewicht Weight			
Original / Änderung Revision / Version			0201			Datum Date			Name		
Name						31.10.2018			Benennung Title		
Serienbez. angepasst			gez. drawn			Finkemeyer, C.			Rollenplan Isomat 3/4/5 Schüco AD UP 75		
			gepr. checked			Winkler, A.					
			ges. seen			Nienhäuser, R.					
			SCHÜCO			Zeichn.-Nr. Drawing No.			507680 RP 1000		
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature			Ersatz für Replacement for		