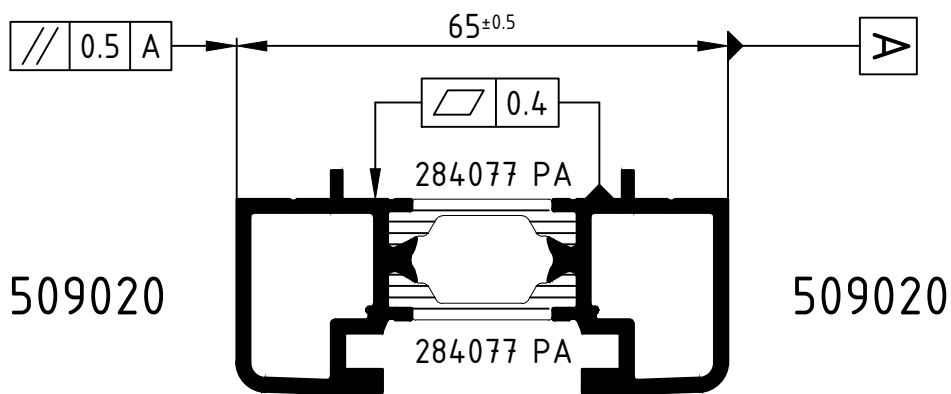
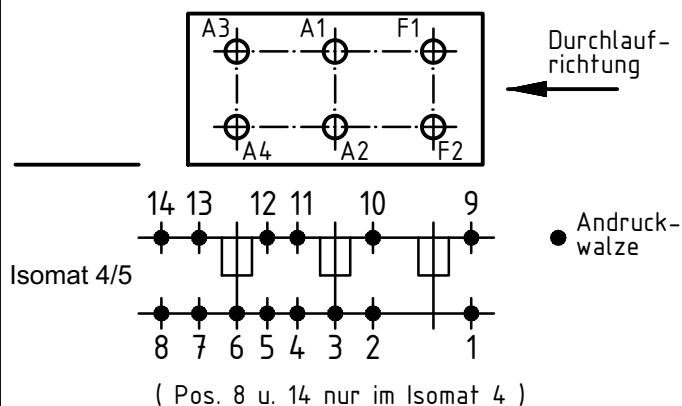
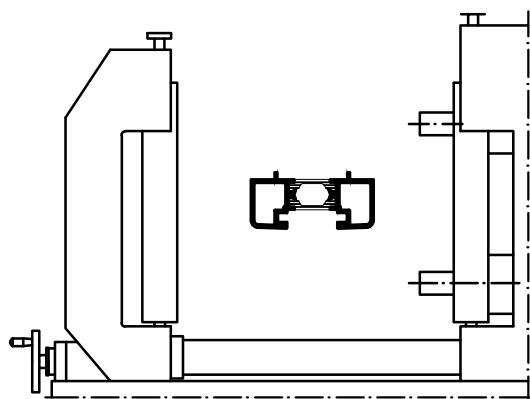




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual

Attention:



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories		
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	282821 (20.0 mm)		
					R2	6	296210 (10.0 mm)		
A1	1	282473 B	282473 B	R1/A1/R2					
A2	1	282473 B	282473 B	R1/A2/R2					
A3	1	282474 B	282473 B	R1/A3/R2					
A4	1	282474 B	282473 B	R1/A4/R2					
F1	1	282472 B		R1/F1/R2					
F2	1	282472 B		R1/F2/R2					
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-			
				uml. total				Maßstab Scale	
Paßmaße Close tol.	Abmaße Std. tolerance					1 : 1		Gewicht Weight	
Original / Änderung Revision / Version			0100	Datum Date	Name	Werkstoff Material			
Name				25.06.2018		Benennung Title		Roller plan Isomat 4/5	
			gez. drawn	Finkemeyer, C.					
			gepr. checked	Winkler, A.					
			ges. seen	Nienhüser, R.					
					Zeichn.-Nr. Drawing No.		510020 RP 1000		
					EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for		