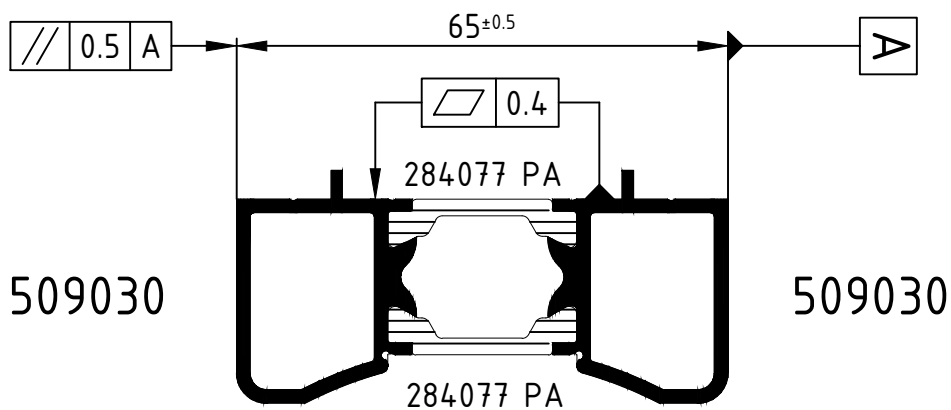
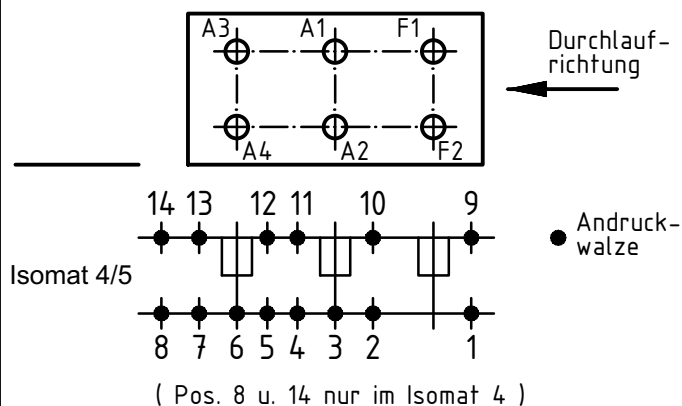
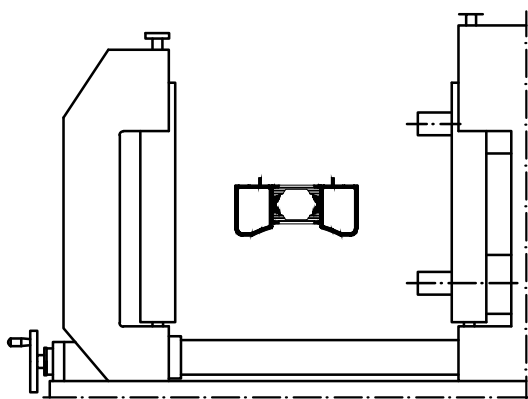




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual

Attention:



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	282821 (20.0 mm)	
	A1	1	282473 B	282473 B	R1/A1/R2			
	A2	1	282473 B	282473 B	R1/A2/R2			
	A3	1	282474 B	282473 B	R1/A3/R2			
	A4	1	282474 B	282473 B	R1/A4/R2			
	F1	1	282472 B		R1/F1/R2			
	F2	1	282472 B		R1/F2/R2			
			Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	
					mech. polished		-	
					uml. total			
	Paßmaße Close tol.	Abmaße Std. tolerance					Maßstab Scale	
							1 : 1	
							Gewicht Weight	
							Werkstoff Material	
	Original / Änderung Revision / Version	0100		Datum Date	Name	Benennung Title		
	Name			25.06.2018		Roller plan Isomat 4/5		
			gez. drawn		Finkemeyer, C.			
			gepr. checked		Winkler, A.			
			ges. seen		Nienhüser, R.			

SCHÜCO