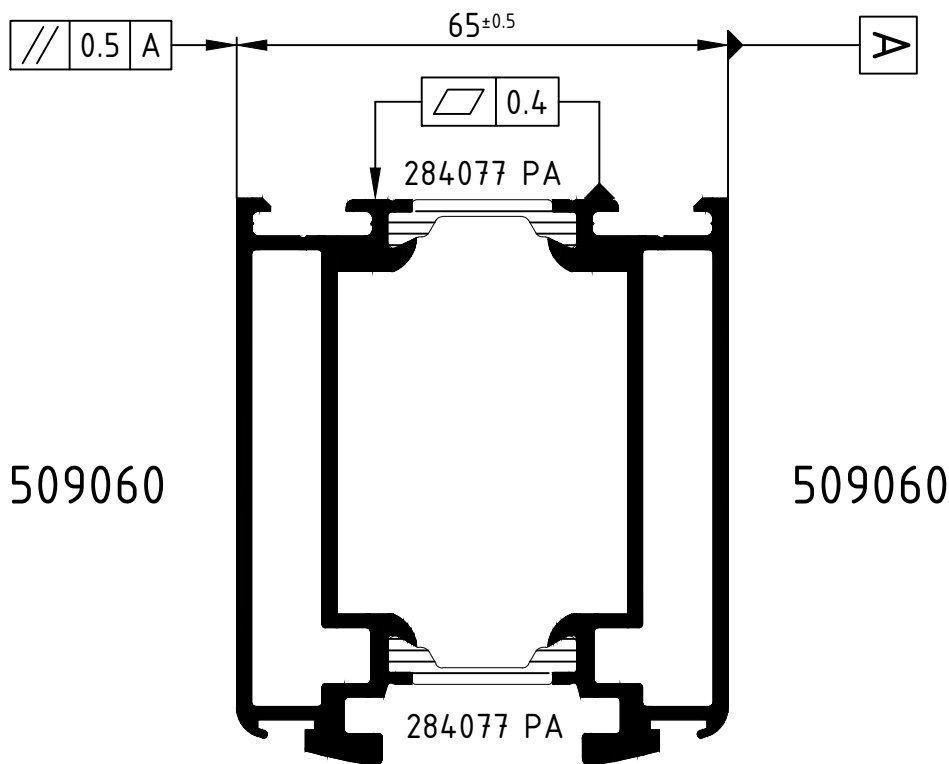
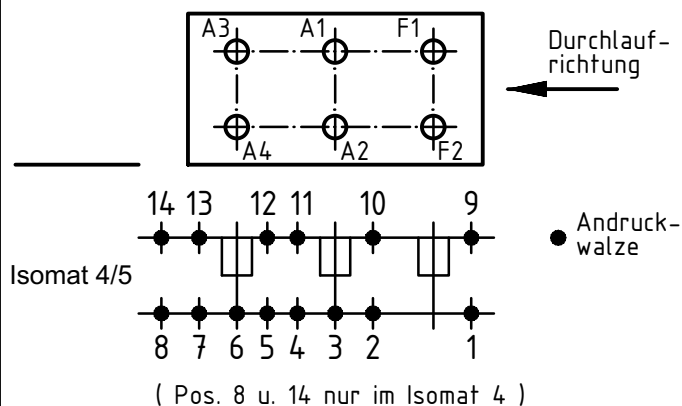
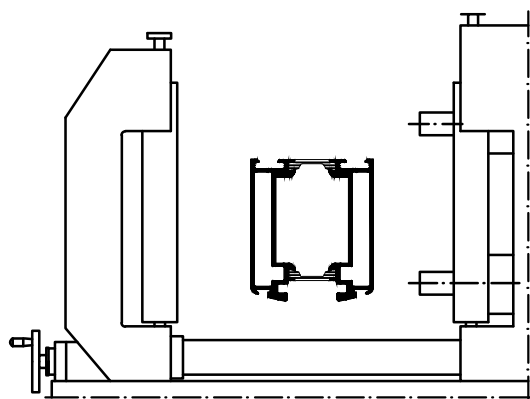




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual
Attention:



					Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6 282821 (20.0 mm)
					R2	6 296210 (10.0 mm)
A1	1	282473 B	282473 B	R1/A1/R2		
A2	1	282473 B	282473 B	R1/A2/R2		
A3	1	282474 B	282473 B	R1/A3/R2		
A4	1	282474 B	282473 B	R1/A4/R2		
F1	1	282472 B		R1/F1/R2		
F2	1	282472 B		R1/F2/R2		
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference	VP PU	Info-Plan:
				mech. polished	-	
				uml. total		
Paßmaße Close tol.	Abmaße Std. tolerance				Maßstab Scale 1 : 1	Gewicht Weight
Original / Änderung Revision / Version 0100			Datum Date	Name	Werkstoff Material	
Name			25.06.2018		Benennung Title	Roller plan Isomat 4/5
		gez. drawn	Finkemeyer, C.			
		gepr. checked	Winkler, A.			
		ges. seen	Nienhüser, R.			