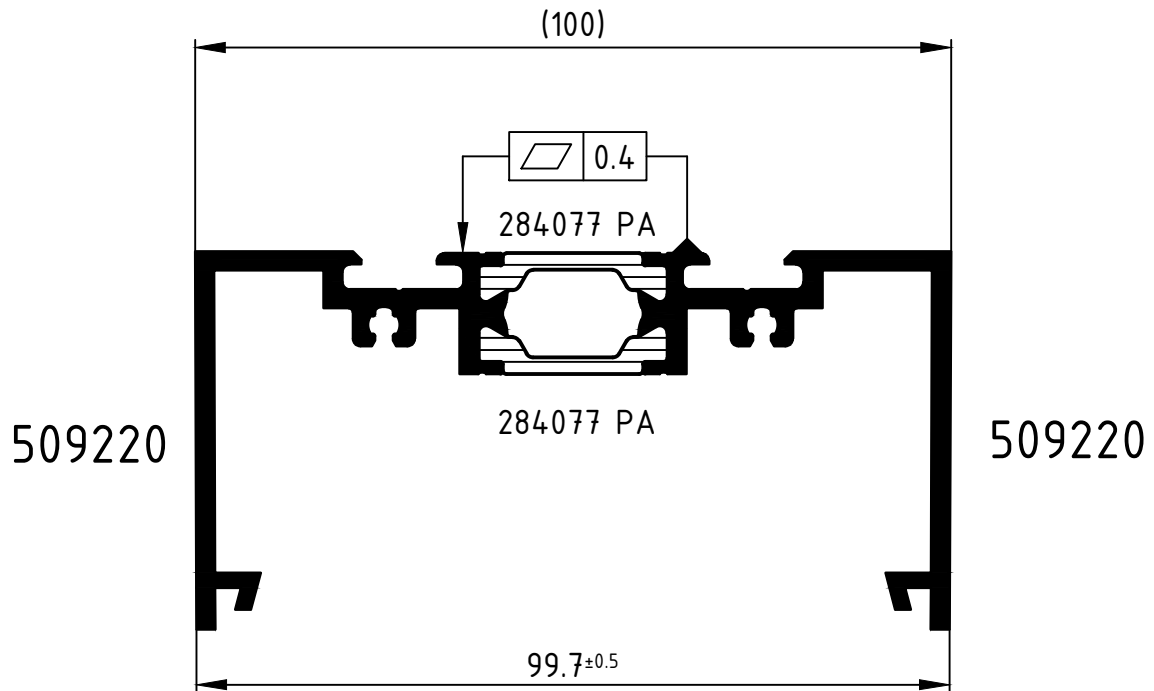
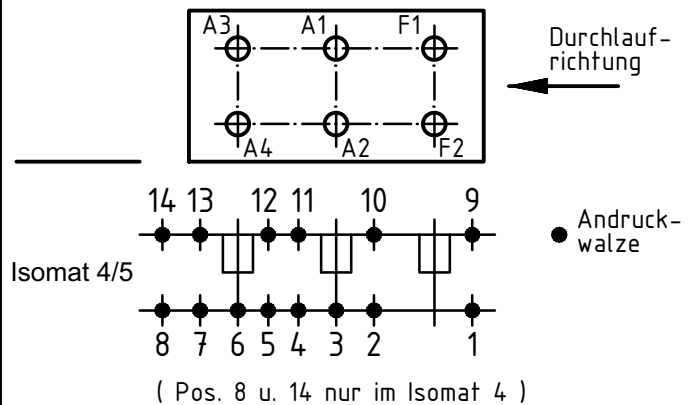
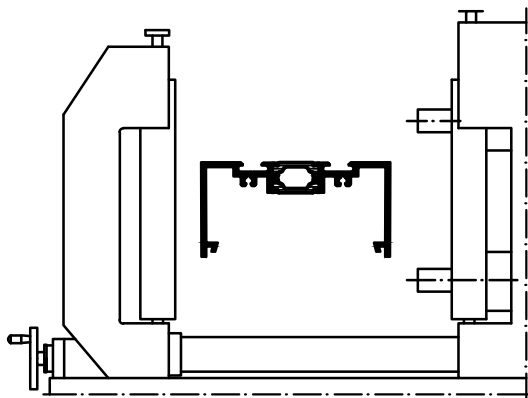




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual
Attention:



						Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories		
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5		Art.-Nr. Art.-No. für Isomat 4		Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)			
	R1	4	296229 (5.5 mm)						
A1	1	264119		264119		R1/A1			
A2	1	264124		264124		R1/A2			
A3	1	264121		264119		R1/A3			
A4	1	264125		264124		R1/A4			
F1	1	282472 A				R2/R3/F1			
F2	1	282472 A				R2/R3/F2			
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-			
				uml. total				Maßstab Scale	
Paßmaße Close tol.	Abmaße Std. tolerance					1 : 1		Gewicht Weight	
Original / Änderung Revision / Version		0100		Datum Date		Name		Werkstoff Material	
Name				25.06.2018				Benennung Title	
		gez. drawn		Finkemeyer, C.				Roller plan Isomat 4/5	
		gepr. checked		Winkler, A.					
		ges. seen		Nienhüser, R.					