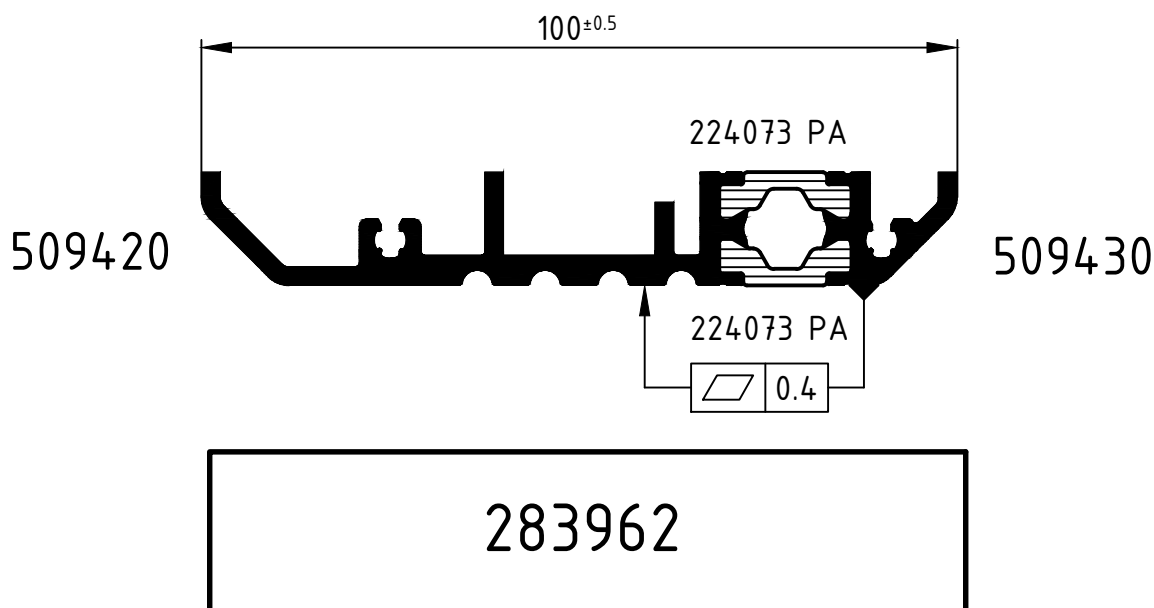
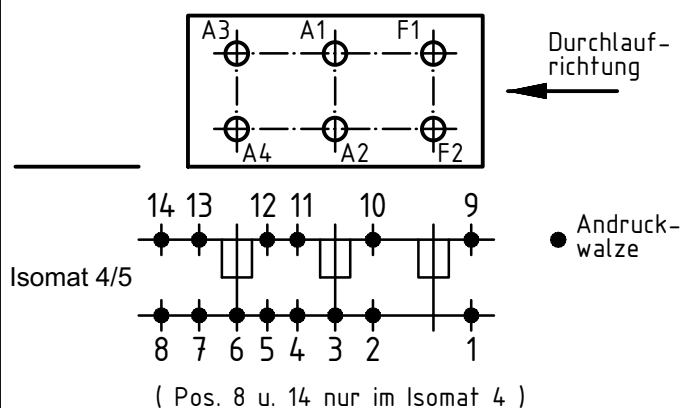
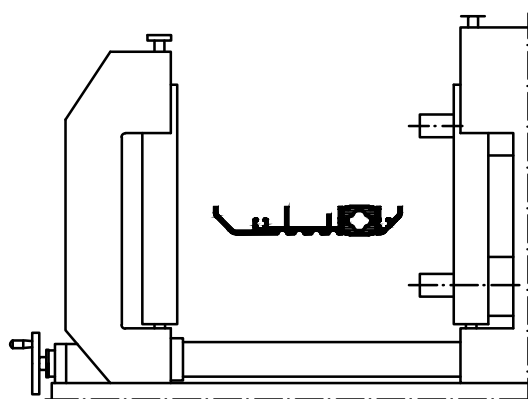




Roll in 2 passes! 2nd rolling pass (1st rolling pass see 510280 RP 1000)

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
A1	1	264126	264126		R1	1	296229	(5.5 mm)
A2	1	283962	283962		R2	1	296534	(8.5 mm)
A3	1	264127	264126		R3	1	296207	(4.0 mm)
A4	1	283962	283962		R4	1	282821	(20.0 mm)
F1	1	280692 B		R1/R2/F2/R3/R4				
F2	1	289022						

		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-		Maßstab Scale 1 : 1	
				uml. total					
Paßmaße Close tol.				Abmaße Std. tolerance					
Original / Änderung Revision / Version 0201				Datum Date		Name		Werkstoff Material	
Name				23.10.2018				Benennung Title	
Bestückung geändert				gez. drawn		Winkler, A.		Rollenplan Isomat 4/5	
				gepr. checked		Finkemeyer, C.			
				ges. seen		Nienhüser, R.			
						Zeichn.-Nr. Drawing No.			
						510280 RP 1100			
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature			
						Ersatz für Replacement for			