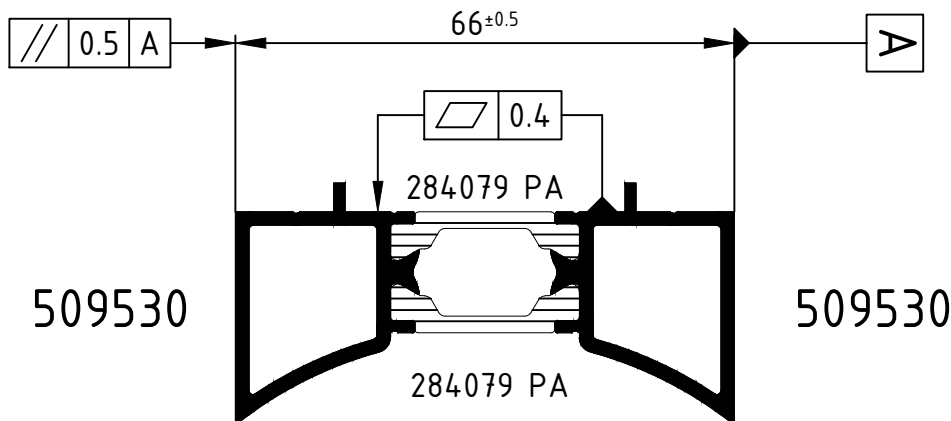
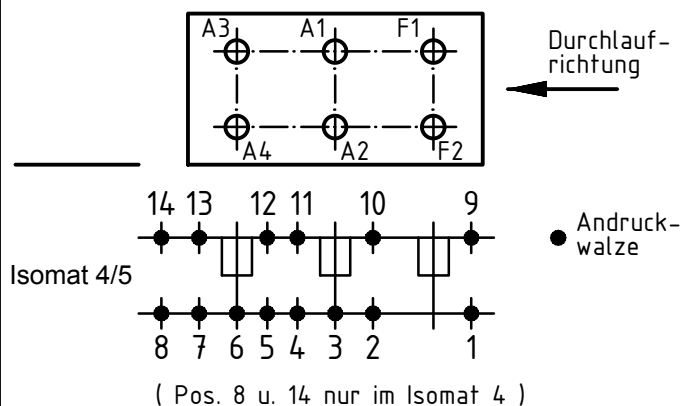
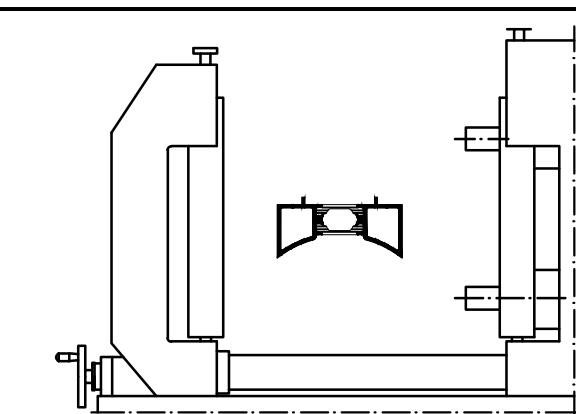




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	280753 (15.0 mm)	
A1	1	282473 B	282473 B	R1/R2/A1/R3	R2	6	296229 (5.5 mm)	
A2	1	282473 B	282473 B	R1/R2/A2/R3	R3	6	296210 (10.0 mm)	
A3	1	282474 B	282473 B	R1/R2/A3/R3				
A4	1	282474 B	282473 B	R1/R2/A4/R3				
F1	1	282472 B		R1/R2/F1/R3				
F2	1	282472 B		R1/R2/F2/R3				
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference	VP PU		Info-Plan:	
				mech. polished	-			
				uml. total				
Paßmaße Close tol.	Abmaße Std. tolerance				Maßstab Scale	1 : 1	Gewicht Weight	
Original / Änderung Revision / Version	0100		Datum Date	Name	Werkstoff Material			
Name		05.01.2021			Benennung Title		Rollenplan Isomat 4/5	
		gez. drawn		Winkler				
		gepr. checked		Finkemeyer, C.				
		ges. seen		Nienhüser, R.				

SCHÜCO