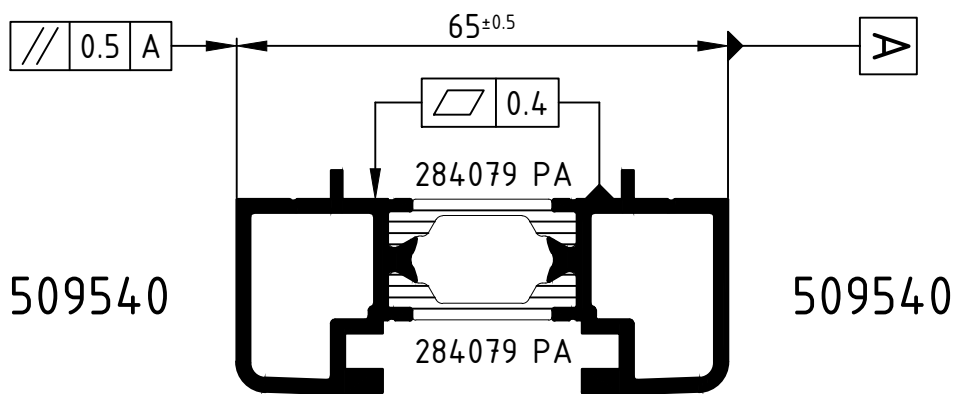
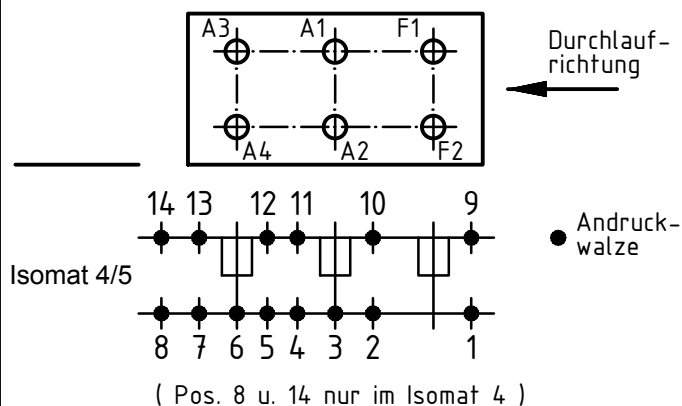
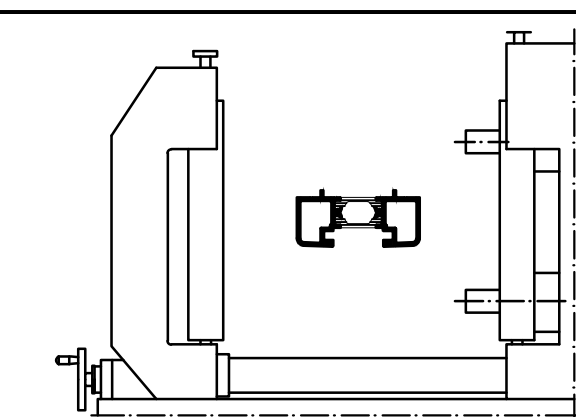




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	282821 (20.0 mm)	
	A1	1	282473 B	282473 B	R1/A1/R2			
	A2	1	282473 B	282473 B	R1/A2/R2			
	A3	1	282474 B	282473 B	R1/A3/R2			
	A4	1	282474 B	282473 B	R1/A4/R2			
	F1	1	282472 B		R1/F1/R2			
	F2	1	282472 B		R1/F2/R2			
			Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	
					mech. polished		-	
					uml. total			
	Paßmaße Close tol.	Abmaße Std. tolerance					Maßstab Scale	
							1 : 1	
							Werkstoff Material	
	Original / Änderung Revision / Version	0100		Datum Date	Name	Benennung Title		
	Name			05.01.2021		Rollenplan Isomat 4/5		
			gez. drawn		Winkler			
			gepr. checked		Finkemeyer, C.			
			ges. seen		Nienhüser, R.			