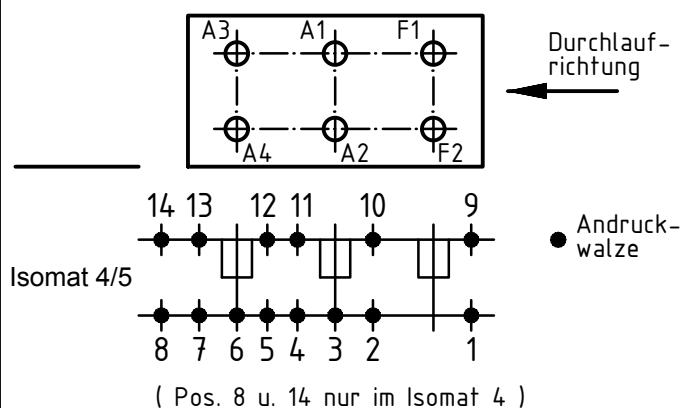
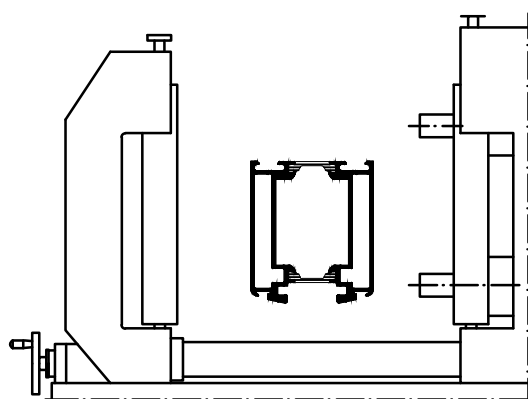


Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current roller manual



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories		
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	282821 (20.0 mm)		
					R2	6	296210 (10.0 mm)		
A1	1	282473 B	282473 B	R1/A1/R2					
A2	1	282473 B	282473 B	R1/A2/R2					
A3	1	282474 B	282473 B	R1/A3/R2					
A4	1	282474 B	282473 B	R1/A4/R2					
F1	1	282472 B		R1/F1/R2					
F2	1	282472 B		R1/F2/R2					
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-		Maßstab Scale 1 : 1	
				uml. total					
Paßmaße Close tol.		Abmaße Std. tolerance				Werkstoff Material		Gewicht Weight	
Original / Änderung Revision / Version		0100		Datum Date		Name		Rollenplan Isomat 4/5	
Name				05.01.2021		Benennung Title			
		gez. drawn		Winkler					
		gepr. checked		Finkemeyer, C.					
		ges. seen		Nienhüser, R.					
						Zeichn.-Nr. Drawing No.		510360 RP 1000	
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	