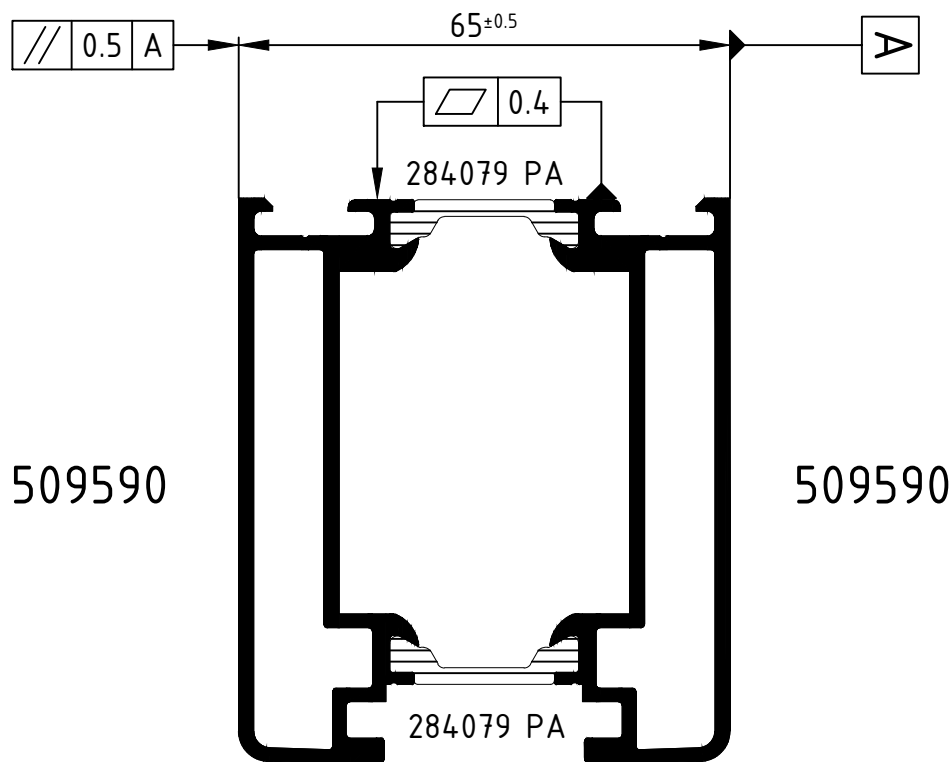
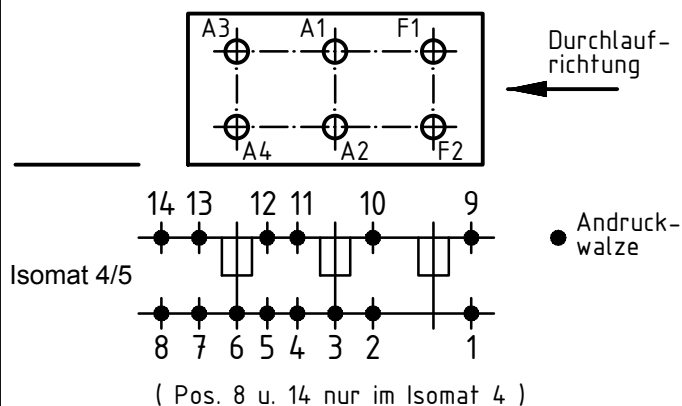
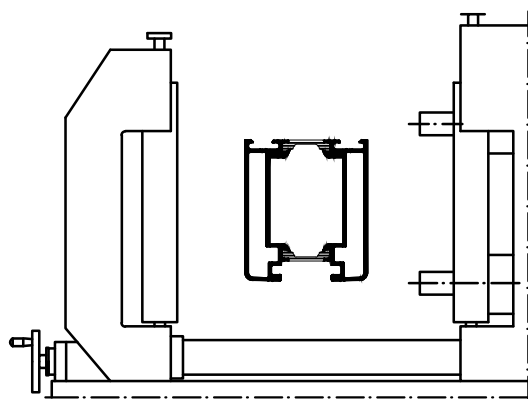




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual
Attention:



						Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5		Art.-Nr. Art.-No. für Isomat 4		Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)			
R1	6	282821				(20.0 mm)			
R2	6	296210				(10.0 mm)			
A1	1	282473 B		282473 B		R1/A1/R2			
A2	1	282473 B		282473 B		R1/A2/R2			
A3	1	282474 B		282473 B		R1/A3/R2			
A4	1	282474 B		282473 B		R1/A4/R2			
F1	1	282472 B				R1/F1/R2			
F2	1	282472 B				R1/F2/R2			
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-			
				uml. total				Maßstab Scale	
Paßmaße Close tol.		Abmaße Std. tolerance				1 : 1		Gewicht Weight	
Original / Änderung Revision / Version				0100		Datum Date		Name	
Name				05.01.2021		Benennung Title		Rollenplan Isomat 4/5	
				gez. drawn		Winkler			
				gepr. checked		Finkemeyer, C.			
				ges. seen		Nienhüser, R.			
						Zeichn.-Nr. Drawing No.		510370 RP 1000	
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	