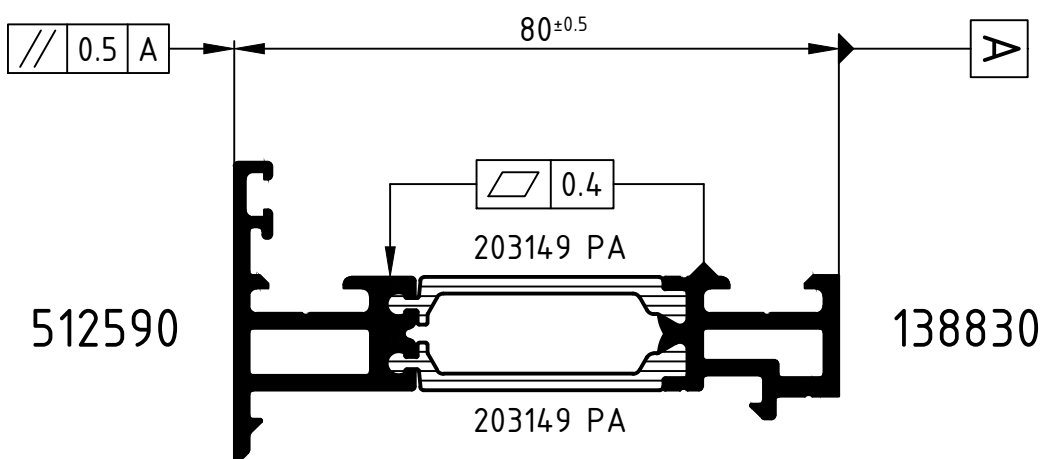
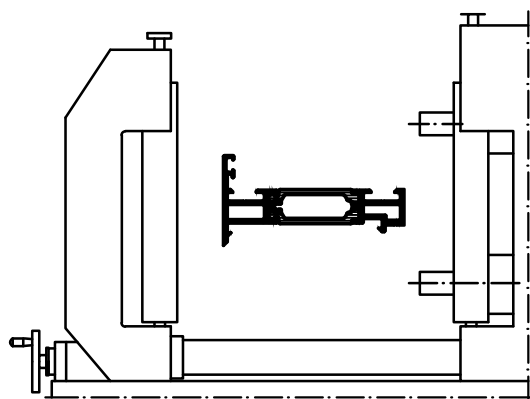


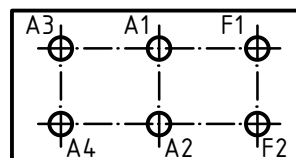


Mount pressure rollers with Art. No. towards the machine.  
Andruckrollen mit Art.-Nr. zur Maschinenseite einbauen.

**Achtung:** Das Rollergebnis ist nach dem Verbund des Profils anhand der Prüfmaße im Rollenplan  
**Attention:** zu kontrollieren! Beachten Sie bitte auch die technischen Prüfhinweise im aktuellen Rollenhandbuch.

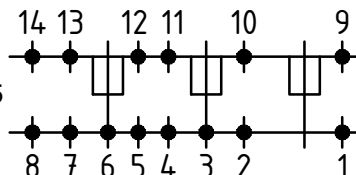


Isomat 3



Durchlauf-  
richtung

Isomat 4/5



● Andruck-  
walze

( Pos. 8 u. 14 nur im Isomat 4 )

|                                           |                          |                                               |                                      |                                                                                 | Stck.<br>Qty.         |                            | Art.-Nr. Zubehör<br>Art.-No. Accessories |                   |  |
|-------------------------------------------|--------------------------|-----------------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|-----------------------|----------------------------|------------------------------------------|-------------------|--|
|                                           | Stck.<br>Qty.            | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | R1                    | 4                          | 296449 ( 2.0 mm)                         |                   |  |
| A1                                        | 1                        | 282251                                        | 282251                               | R1/R2/A1                                                                        | R2                    | 4                          | 282821 (20.0 mm)                         |                   |  |
| A2                                        | 1                        | 282251                                        | 282251                               | R1/R2/A2                                                                        | R3                    | 2                          | 296210 (10.0 mm)                         |                   |  |
| A3                                        | 1                        | 282252                                        | 282251                               | R1/R2/A3                                                                        |                       |                            |                                          |                   |  |
| A4                                        | 1                        | 282252                                        | 282251                               | R1/R2/A4                                                                        |                       |                            |                                          |                   |  |
| F1                                        | 1                        | 289440                                        |                                      | R3/F1                                                                           |                       |                            |                                          |                   |  |
| F2                                        | 1                        | 289440                                        |                                      | R3/F2                                                                           |                       |                            |                                          |                   |  |
|                                           |                          | Zulässige Abweichung<br>Permissible tolerance |                                      | Oberflächenabwicklung<br>Circumference                                          |                       | VP<br>PU                   |                                          | Info-Plan:        |  |
|                                           |                          |                                               |                                      | mech.<br>polished                                                               |                       | —                          |                                          |                   |  |
|                                           |                          |                                               |                                      | uml.<br>total                                                                   |                       |                            |                                          | Maßstab<br>Scale  |  |
| Paßmaße<br>Close tol.                     | Abmaße<br>Std. tolerance |                                               |                                      |                                                                                 |                       | 1 : 1                      |                                          | Gewicht<br>Weight |  |
| Original / Änderung<br>Revision / Version | 0201                     |                                               | Datum<br>Date                        | Name                                                                            | Werkstoff<br>Material |                            |                                          |                   |  |
| Name                                      |                          |                                               | 11.07.2019                           |                                                                                 | Benennung<br>Title    | Rollenplan<br>Isomat 3/4/5 |                                          |                   |  |
| Hinweistext in Englisch ergänzt           | gez.<br>drawn            |                                               | Finkemeyer, C.                       |                                                                                 |                       | Schüco ASE 80              |                                          |                   |  |
|                                           | gepr.<br>checked         |                                               | Winkler, A.                          |                                                                                 |                       |                            |                                          |                   |  |
|                                           | ges.<br>seen             |                                               | Nienhüser, R.                        |                                                                                 |                       |                            |                                          |                   |  |
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