

The left part of the drawing shows a side view of a machine with a large frame and a central component. The right part shows a top view of the roller layout. It includes a 3x3 grid of rollers labeled A1, A2, A3, A4, F1, and F2. An arrow indicates the 'Sens de travail' (direction of work) pointing left. Below the grid is a horizontal line with 14 points, numbered 1 to 14 from right to left. A legend indicates that a black dot represents a 'Rouleau sertissage' (sewing roller). The text 'Isomat 3' is above the grid, and 'Isomat 4/5' is above the horizontal line. A note at the bottom states: '(Pos. 8 et 14 uniquement pour Isomat 4)'.

					Qté Qty.		Art. N° Accessoires Art.-No. Accessories	
Qté Qty.		Art. N° Art.-No. für Isomat 3/5		Art. N° Art.-No. für Isomat 4		Disposition (de l'intérieur vers l'extérieur) Assembly sequence (inside to outside)		
A1	1	282590 B		282590 B		R1/A1		
A2	1	282590 B		282590 B		R1/A2		
A3	1	282591 B		282590 B		R1/A3		
A4	1	282591 B		282590 B		R1/A4		
F1	1	282592 B				R1/F1		
F2	1	282592 B				R1/F2		
		Tolérance admissible Permissible tolerance		Périmètres Circumference		VP PU		Info-Plan:
				à polir polished		-		
				total total				
Tolér. limite Close tol.		Tolér. standard Std. tolerance				Echelle Scale		Poids Weight
Original / Modification Revision / Version		0100		Date Date		1 : 1		g/m
Nom				04.04.2023		Matière Material		
		Dessiné drawn		Gadreau, G.		Plan des rouleaux Isomat 3/4/5 Schüco AWS 75 BD		
		Vérifié checked		Bourreau, P.				
		Vue seen		Bourreau, P.				
		SCHÜCO				Plan N° Drawing No.		
						517190 RP 0000		
						Réalisé par informatique Valable sans signature generated by EDP valid without signature		
					Remplace le Replacement for			