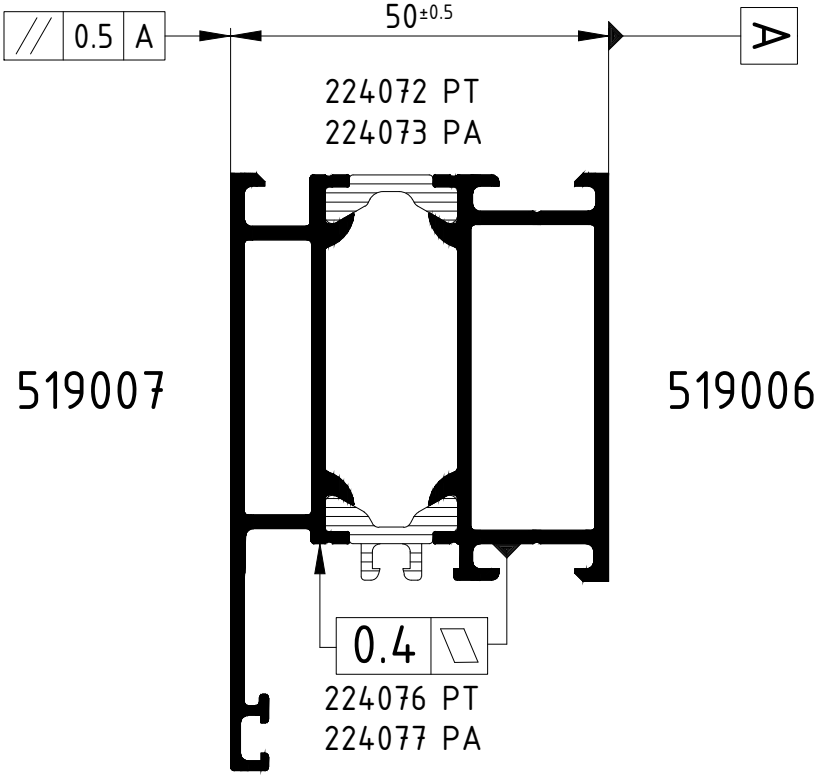
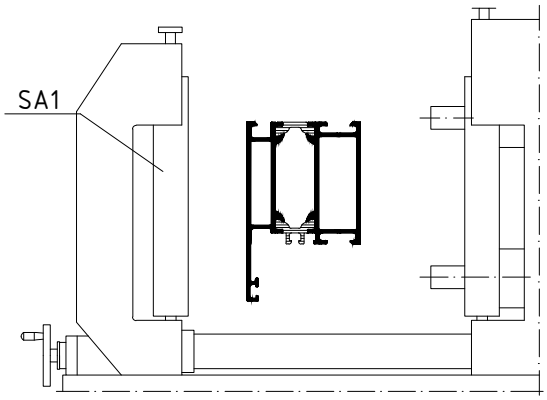
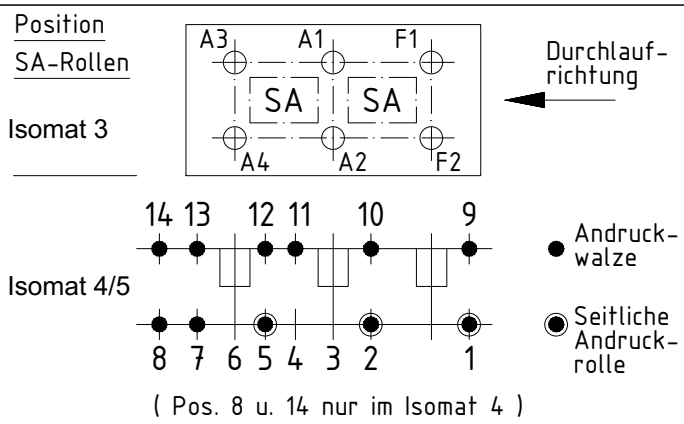


Achtung: / Attention: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual





	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)
A1	1	280693 B	280693 B	R1/A1/R2/R3
A2	1	280693 B	280693 B	R1/A2/R2/R3
A3	1	280694 B	280693 B	R1/A3/R2/R3
A4	1	280694 B	280693 B	R1/A4/R2/R3
F1	1	280692 B		R1/F1/R2/R4
F2	1	280692 B		R1/F2/R2/R4

	Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
R1	6	282821 (20.0 mm)
R2	6	296210 (10.0 mm)
R3	4	296448 (8.0 mm)
R4	2	296209 (6.5 mm)
SA1	3	299953*
		*Isomat 3: 2

Zulässige Abweichung Permissable tolerance		Oberflächenabwicklung Circumference	
		mech. polished	–
		uml. total	
Paßmaße Close tol.	Abmaße Std. tolerance		

VP PU		Info-Plan:	
Maßstab Scale	1 : 1	Gewicht Weight	
Werkstoff Material			

Original / Änderung Revision / Version	0100	Datum Date	Name
Name		07.12.2018	
	gez. drawn		Finkemeyer, C.
	gepr. checked		Winkler, A.
	ges. seen		Nienhüser, R.

Benennung Title

Roller plan

Isomat 3/4/5

Schüco AWS 50 IsoModul

SCHÜCO

Zeichn.-Nr. Drawing No. 519139 RP 1000

EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature

Ersatz für Replacement for

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