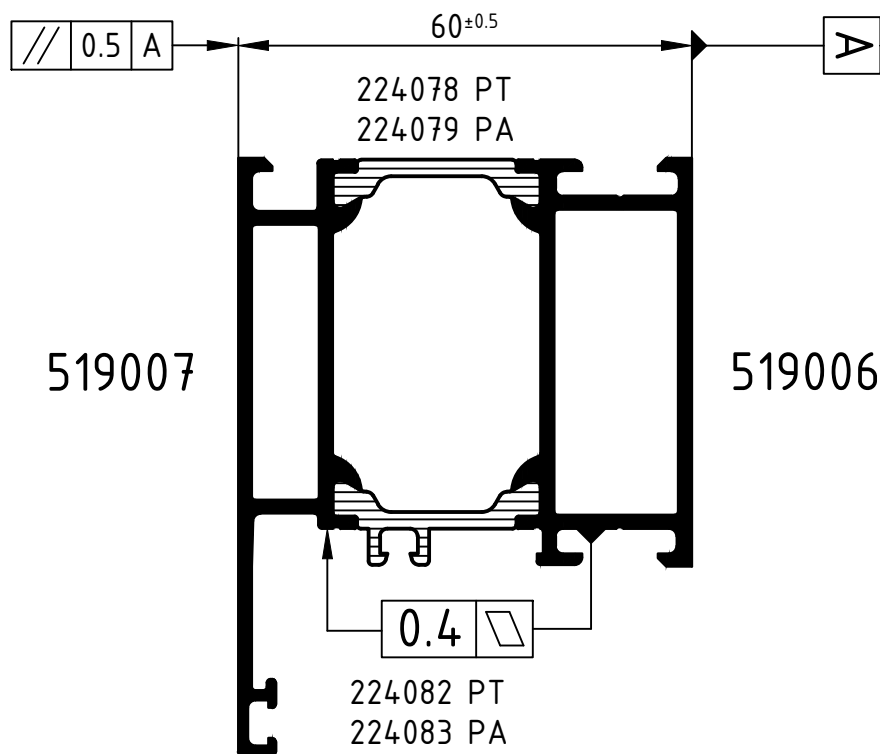
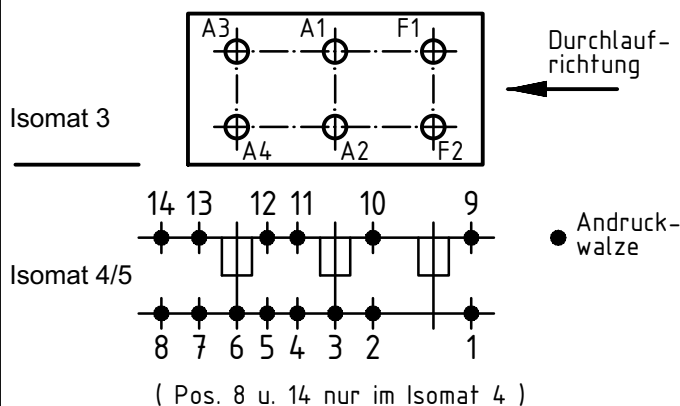
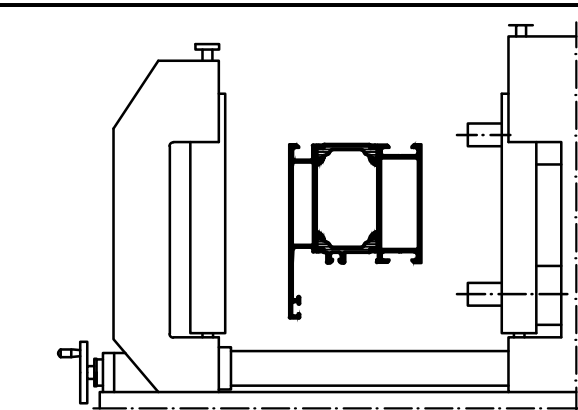




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



		Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
A1		1	280699 B	280699 B	R1/A1/R2	R1	6 282821 (20.0 mm)
A2		1	280699 B	280699 B	R1/A2/R2	R2	5 296448 (8.0 mm)
A3		1	280700 B	280699 B	R1/A3/R2	R3	1 296209 (6.5 mm)
A4		1	280700 B	280699 B	R1/A4/R2		
F1		1	280698 B		R1/F1/R2		
F2		1	280698 B		R1/F2/R3		
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	
				mech. polished		Info-Plan:	
				uml. total		Maßstab Scale	
						1 : 1	
						Gewicht Weight	
Paßmaße Close tol.		Abmaße Std. tolerance				Werkstoff Material	
Original / Änderung Revision / Version		0100		Datum Date		Benennung Title	
Name				07.12.2018		Roller plan Isomat 3/4/5	
				gez. drawn		Finkemeyer, C.	
				gepr. checked		Winkler, A.	
				ges. seen		Nienhüser, R.	
						Schüco AWS 60	
						IsoModul	
						Zeichn.-Nr. Drawing No.	
						519140 RP 1000	
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	
						Ersatz für Replacement for	

SCHÜCO