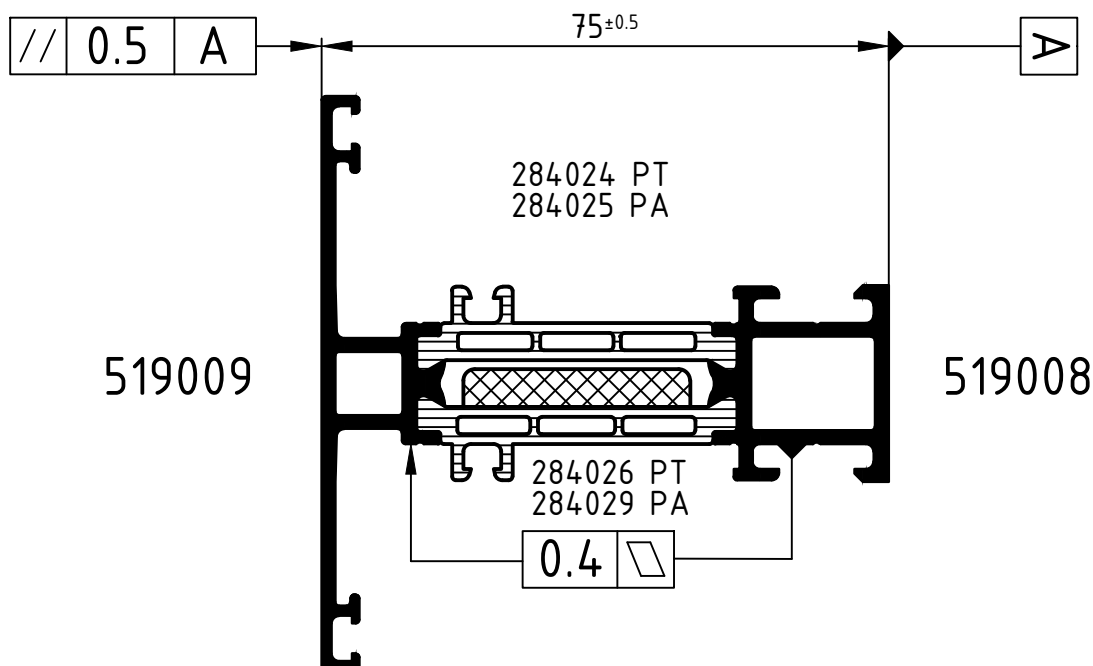
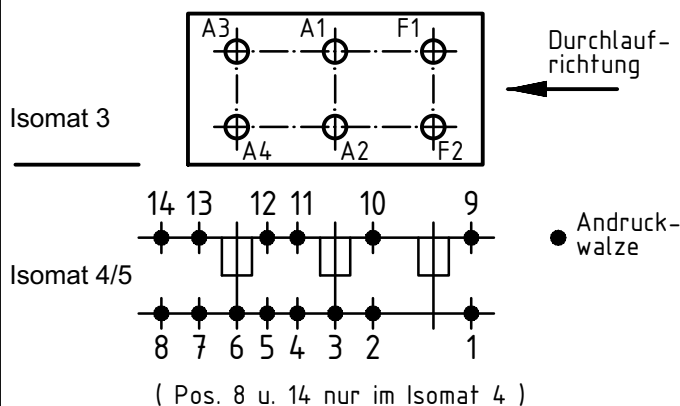
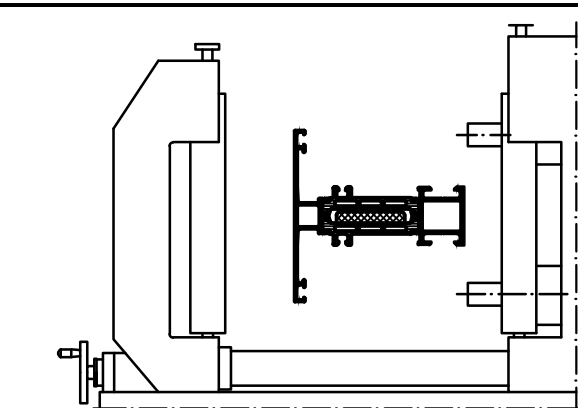




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual



					Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	282821 (20.0 mm)
A1	1	282590 B	282590 B	R1/A1			
A2	1	282590 B	282590 B	R1/A2			
A3	1	282591 B	282590 B	R1/A3			
A4	1	282591 B	282590 B	R1/A4			
F1	1	282592 B		R1/F1			
F2	1	282592 B		R1/F2			
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference	VP PU	Info-Plan:	
				mech. polished	-	Maßstab Scale	1 : 1
				uml. total			
Paßmaße Close tol.	Abmaße Std. tolerance				Werkstoff Material		
Original / Änderung Revision / Version		0100		Datum Date	Name		
Name				11.12.2018		Benennung Title	
		gez. drawn	Finkemeyer, C.		Roller plan Isomat 3/4/5 Schüco AWS 75.SI IsoModul		
		gepr. checked	Winkler, A.				
		ges. seen	Nienhüser, R.				
				Zeichn.-Nr. Drawing No.	519148 RP 1000		
				EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	Ersatz für Replacement for		

SCHÜCO