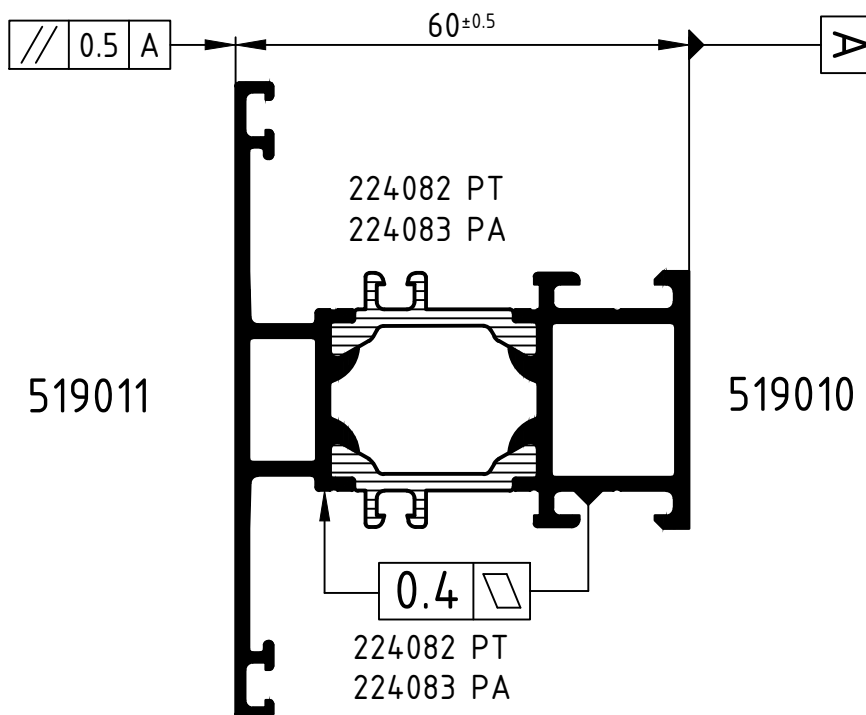
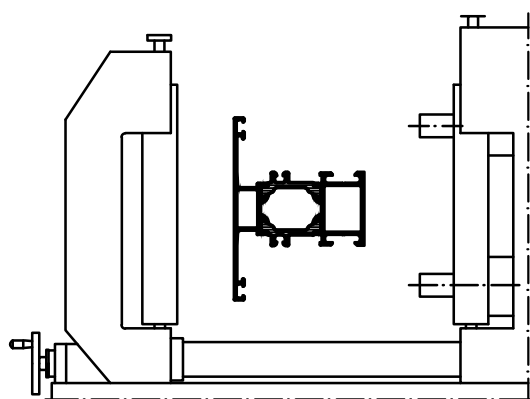
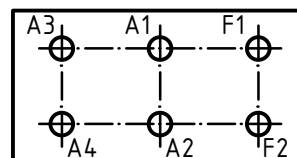




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual

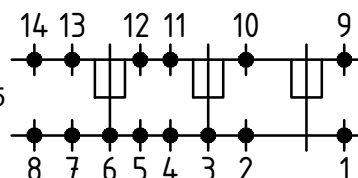


Isomat 3



Durchlauf-
richtung

Isomat 4/5



Andruck-
walze

(Pos. 8 u. 14 nur im Isomat 4)

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories		
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)					
A1	1	280699 B	280699 B	R1/A1/R2	R1	6	282821 (20.0 mm)		
A2	1	280699 B	280699 B	R1/A2/R2	R2	4	296448 (8.0 mm)		
A3	1	280700 B	280699 B	R1/A3/R2	R3	2	296209 (6.5 mm)		
A4	1	280700 B	280699 B	R1/A4/R2					
F1	1	280698 B		R1/F1/R3					
F2	1	280698 B		R1/F2/R3					
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-			
				uml. total				Maßstab Scale	
Paßmaße Close tol.	Abmaße Std. tolerance					1 : 1		Gewicht Weight	
Original / Änderung Revision / Version		0100		Datum Date		Name		Werkstoff Material	
Name				12.12.2018				Benennung Title	
		gez. drawn		Finkemeyer, C.				Roller plan	
		gepr. checked		Winkler, A.				Isomat 3/4/5	
		ges. seen		Nienhüser, R.				Schüco AWS 60	
								IsoModul	
				</					