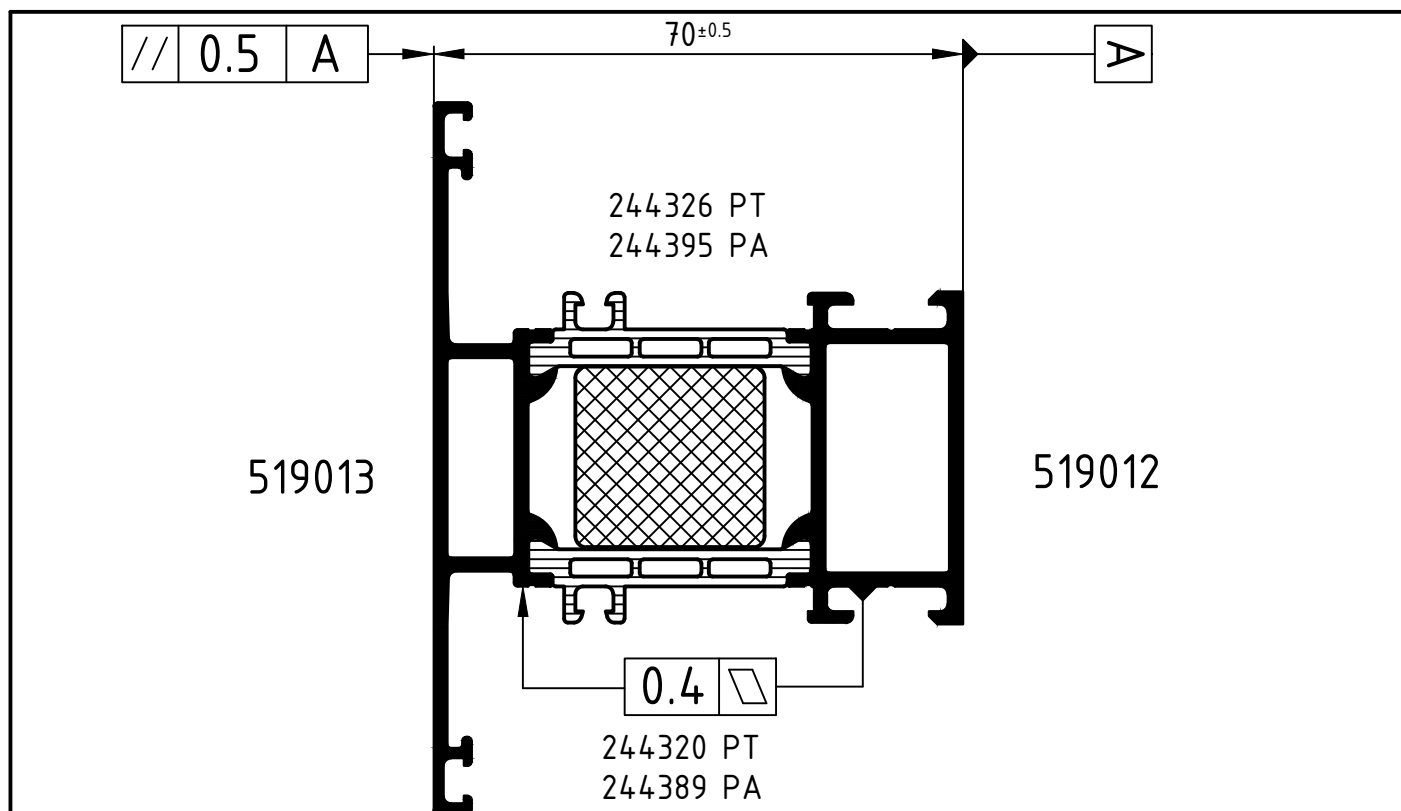
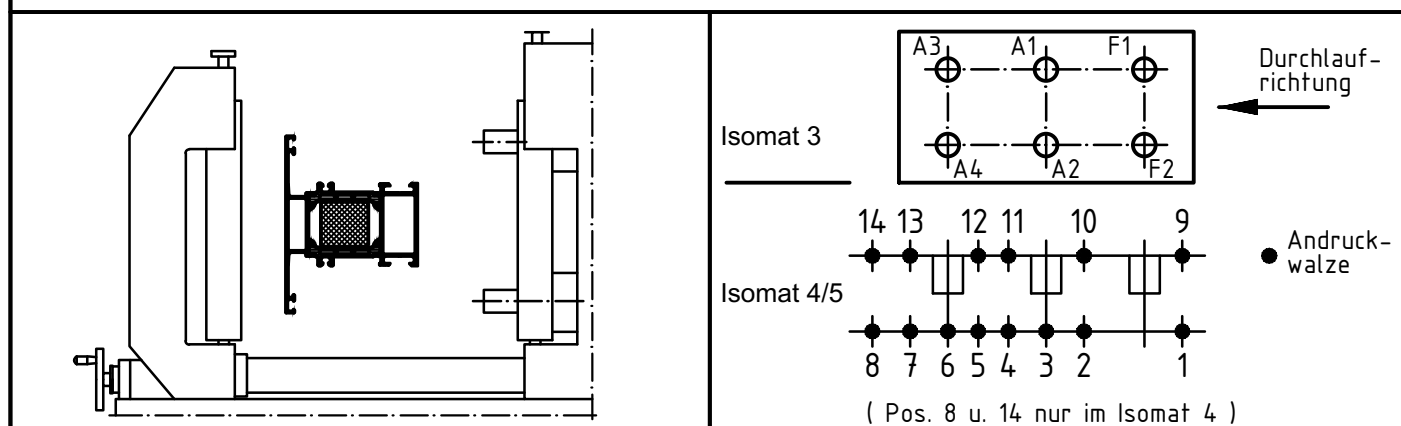




**Achtung:** The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual  
**Attention:**



|                                        |  |                                  |  |                                            | Stck. Qty. |                                                                              | Art.-Nr. Zubehör Art.-No. Accessories |                                                                                |
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| Stck. Qty.                             |  | Art.-Nr. Art.-No. für Isomat 3/5 |  | Art.-Nr. Art.-No. für Isomat 4             |            | Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside) |                                       |                                                                                |
| R1                                     |  | 6                                |  | 282821                                     |            |                                                                              | (20.0 mm)                             |                                                                                |
| A1                                     |  | 1                                |  | 280736 B                                   |            | 280736 B                                                                     |                                       |                                                                                |
| A2                                     |  | 1                                |  | 280736 B                                   |            | 280736 B                                                                     |                                       |                                                                                |
| A3                                     |  | 1                                |  | 280737 B                                   |            | 280736 B                                                                     |                                       |                                                                                |
| A4                                     |  | 1                                |  | 280737 B                                   |            | 280736 B                                                                     |                                       |                                                                                |
| F1                                     |  | 1                                |  | 280738 B                                   |            | R1/F1                                                                        |                                       |                                                                                |
| F2                                     |  | 1                                |  | 280738 B                                   |            | R1/F2                                                                        |                                       |                                                                                |
|                                        |  |                                  |  | Zulässige Abweichung Permissible tolerance |            | Oberflächenabwicklung Circumference                                          |                                       | VP PU                                                                          |
|                                        |  |                                  |  |                                            |            | mech. polished -                                                             |                                       | Info-Plan:                                                                     |
|                                        |  |                                  |  |                                            |            | uml. total                                                                   |                                       | Maßstab Scale 1 : 1                                                            |
| Paßmaße Close tol.                     |  | Abmaße Std. tolerance            |  |                                            |            |                                                                              |                                       | Werkstoff Material                                                             |
| Original / Änderung Revision / Version |  | 0100                             |  | Datum Date                                 |            | Name                                                                         |                                       | Benennung Title                                                                |
| Name                                   |  |                                  |  | 12.12.2018                                 |            |                                                                              |                                       | Roller plan                                                                    |
|                                        |  | gez. drawn                       |  | Finkemeyer, C.                             |            |                                                                              |                                       | Isomat 3/4/5                                                                   |
|                                        |  | gepr. checked                    |  | Winkler, A.                                |            |                                                                              |                                       | Schüco AWS 70.HI                                                               |
|                                        |  | ges. seen                        |  | Nienhüser, R.                              |            |                                                                              |                                       | IsoModul                                                                       |
|                                        |  |                                  |  |                                            |            |                                                                              |                                       | Zeichn.-Nr. Drawing No. 519157 RP 1000                                         |
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