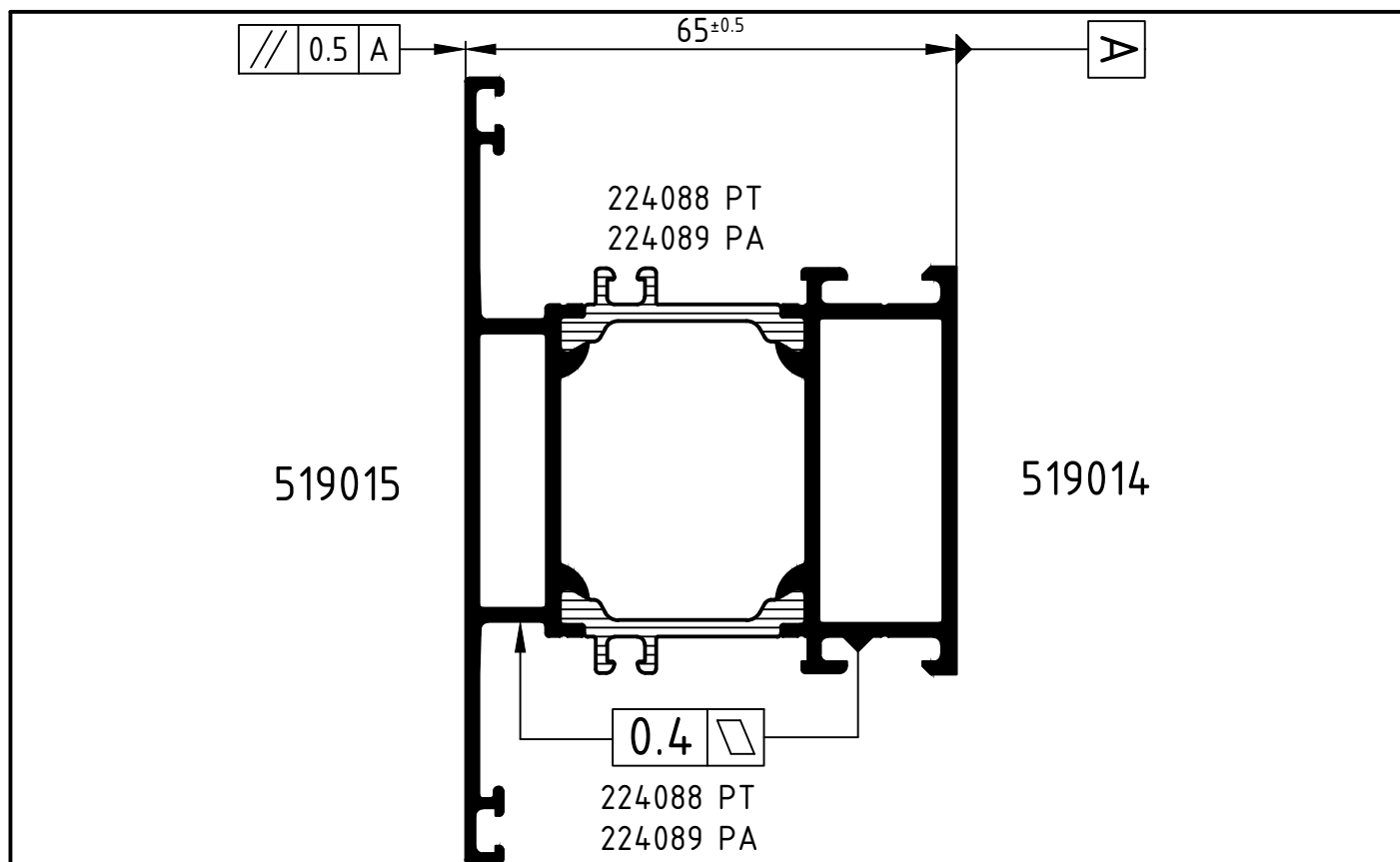
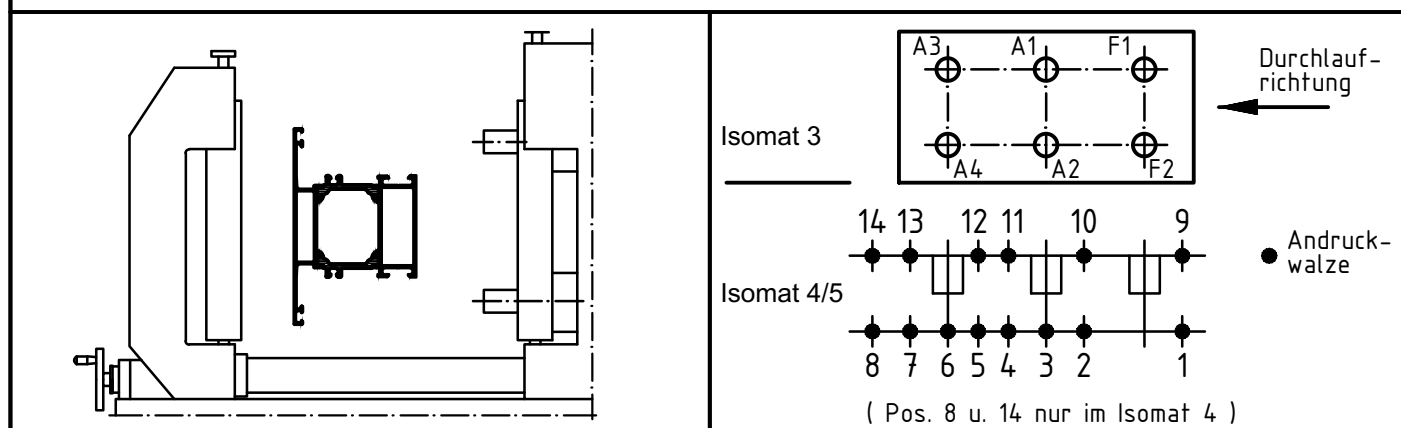




**Achtung:** The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual  
**Attention:**



|    | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5 | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | Stck.<br>Qty. | Art.-Nr. Zubehör<br>Art.-No. Accessories |
|----|---------------|----------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|---------------|------------------------------------------|
|    |               |                                        |                                      |                                                                                 |               |                                          |
| A1 | 1             | 280702 B                               | 280702 B                             | R1/A1/R2                                                                        | R1            | 6 282821 (20.0 mm)                       |
| A2 | 1             | 280702 B                               | 280702 B                             | R1/A2/R2                                                                        | R2            | 4 299293 ( 3.0 mm)                       |
| A3 | 1             | 280703 B                               | 280702 B                             | R1/A3/R2                                                                        | R3            | 2 296452 ( 1.5 mm)                       |
| A4 | 1             | 280703 B                               | 280702 B                             | R1/A4/R2                                                                        |               |                                          |
| F1 | 1             | 280701 B                               |                                      | R1/F1/R3                                                                        |               |                                          |
| F2 | 1             | 280701 B                               |                                      | R1/F2/R3                                                                        |               |                                          |

|                                               |                          |                                                |  |                                                                                         |                   |
|-----------------------------------------------|--------------------------|------------------------------------------------|--|-----------------------------------------------------------------------------------------|-------------------|
| Zulässige Abweichung<br>Permissible tolerance |                          | Oberflächenabwicklung<br>Circumference         |  | VP<br>PU                                                                                | Info-Plan:        |
|                                               |                          | mech.<br>polished                              |  | Maßstab<br>Scale                                                                        | Gewicht<br>Weight |
|                                               |                          | uml.<br>total                                  |  |                                                                                         |                   |
| Paßmaße<br>Close tol.                         | Abmaße<br>Std. tolerance |                                                |  | Werkstoff<br>Material                                                                   |                   |
| Original / Änderung<br>Revision / Version     |                          | Datum<br>Date                                  |  | Benennung<br>Title                                                                      |                   |
| 0100                                          |                          | 12.12.2018                                     |  | Roller plan<br>Isomat 3/4/5                                                             |                   |
| Name                                          |                          | Finkemeyer, C.<br>Winkler, A.<br>Nienhüser, R. |  | Schüco AWS 65<br>IsoModul                                                               |                   |
|                                               |                          | gez.<br>drawn                                  |  | Zeichn.-Nr.<br>Drawing No.                                                              |                   |
|                                               |                          | gepr.<br>checked                               |  | 519161 RP 1000                                                                          |                   |
|                                               |                          | ges.<br>seen                                   |  | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |                   |
|                                               |                          | SCHÜCO                                         |  | Ersatz für<br>Replacement<br>for                                                        |                   |