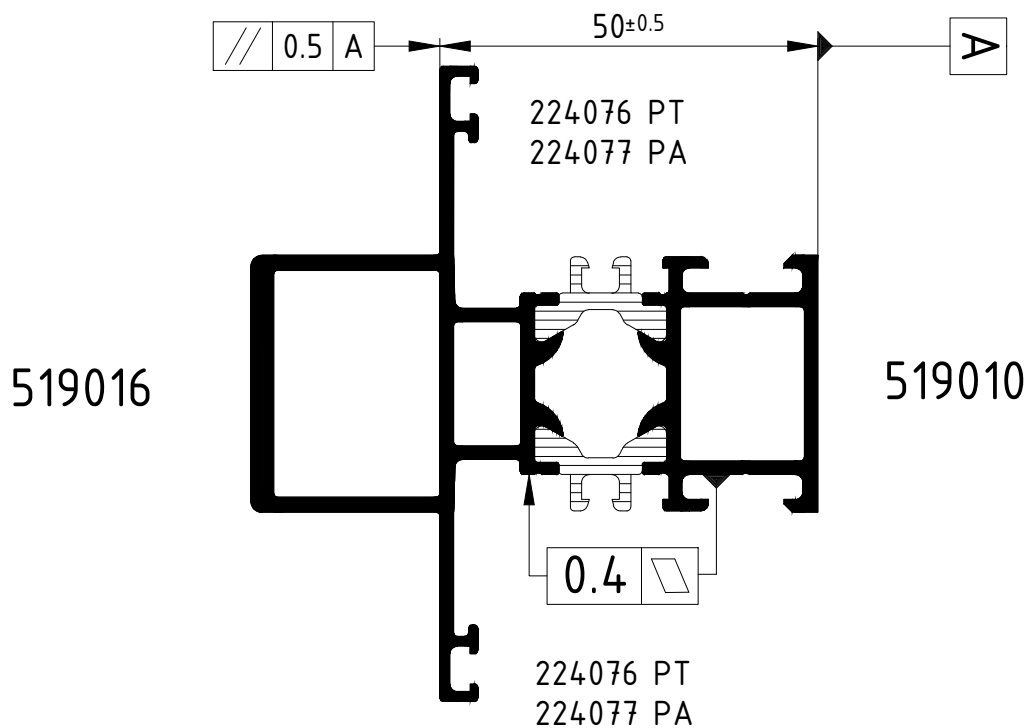
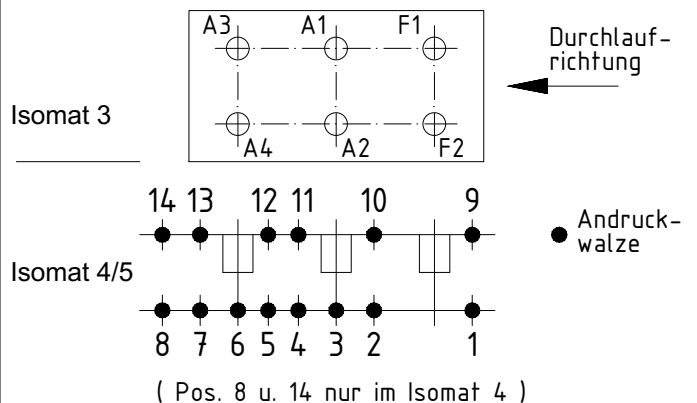
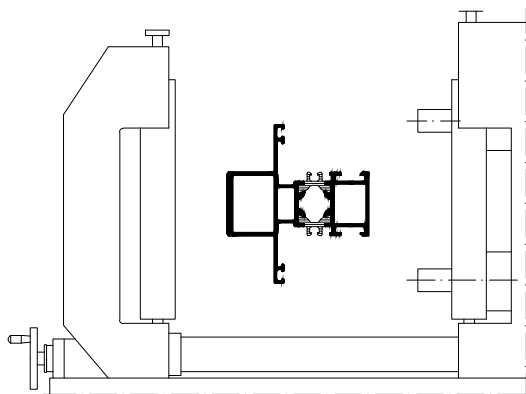


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Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual
Attention:



	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories	
A1	1	280693 B	280693 B	R1/A1/R2/R3	R1	6	282821 (20.0 mm)
A2	1	280693 B	280693 B	R1/A2/R2/R3	R2	6	296210 (10.0 mm)
A3	1	280694 B	280693 B	R1/A3/R2/R3	R3	4	296448 (8.0 mm)
A4	1	280694 B	280693 B	R1/A4/R2/R3	R4	2	296209 (6.5 mm)
F1	1	280692 B		R1/F1/R2/R4			
F2	1	280692 B		R1/F2/R2/R4			
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		Info-Plan:	
				mech. polished		VP	
				uml. total		PU	
						Maßstab Scale	
						1 : 1	
						Gewicht Weight	
						Werkstoff Material	
						Benennung Title	
						Roller plan	
						Isomat 3/4/5	
						Schüco AWS 50	
						IsoModul	
						Zeichn.-Nr. Drawing No.	
						519164 RP 1000	
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	
						Ersatz für Replacement for	