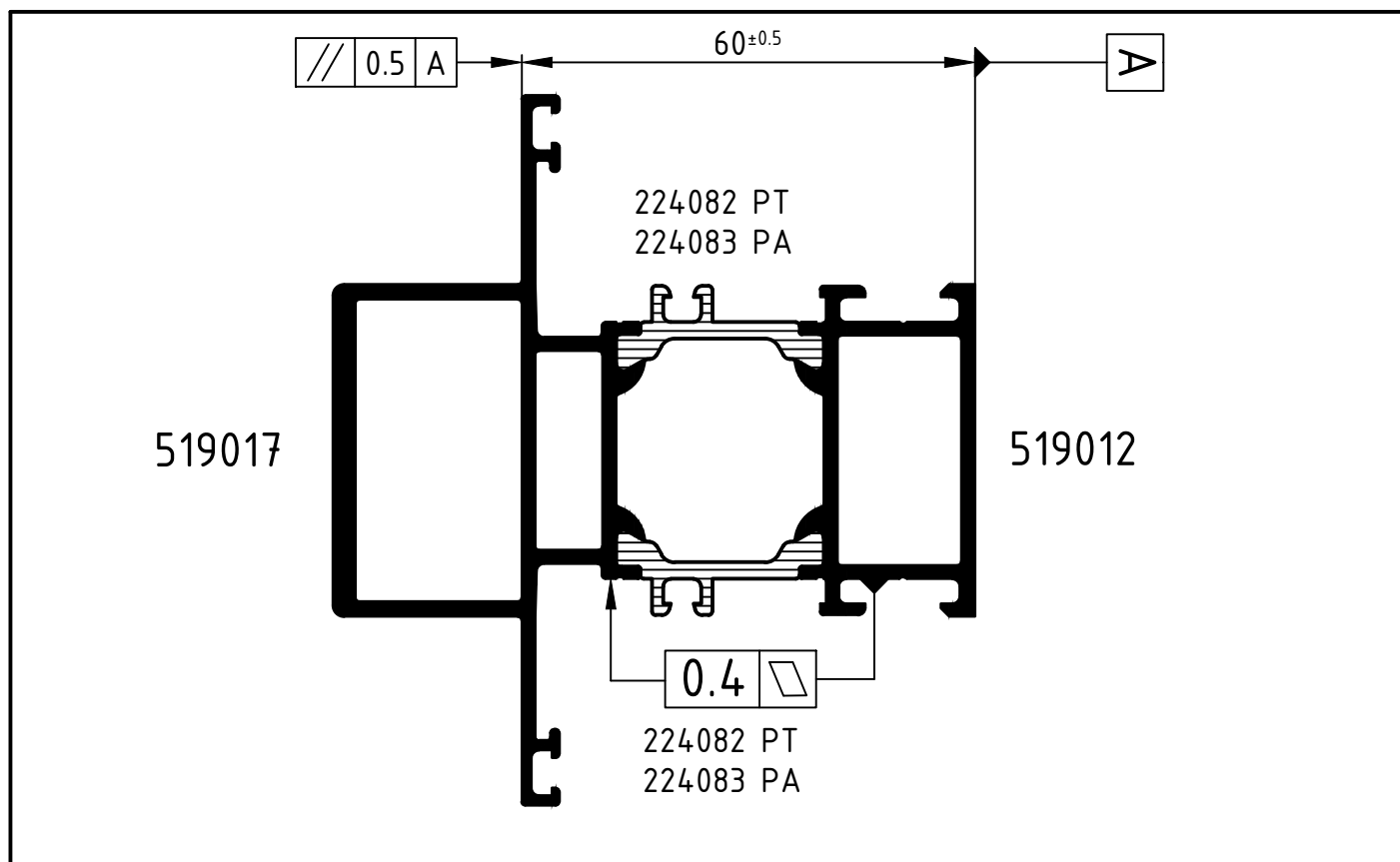
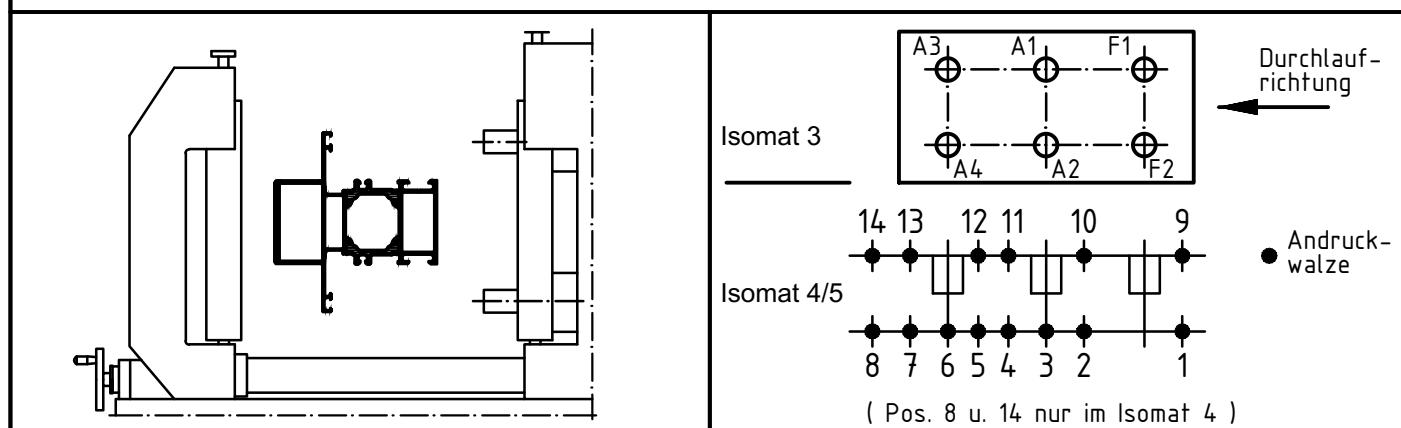




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current roller manual



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	282821 (20.0 mm)	
	A2	1	280699 B	280699 B	R1/A2/R2			
	A3	1	280700 B	280699 B	R1/A3/R2			
	A4	1	280700 B	280699 B	R1/A4/R2			
	F1	1	280698 B		R1/F1/R3			
	F2	1	280698 B		R1/F2/R3			

		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-		Maßstab Scale 1 : 1	
				uml. total					
Paßmaße Close tol.		Abmaße Std. tolerance				Werkstoff Material		Gewicht Weight	
Original / Änderung Revision / Version		0100		Datum Date		Name		Benennung Title	
Name				19.12.2018				Roller plan Isomat 3/4/5	
		gez. drawn		Finkemeyer, C.				Schüco AWS 60	
		gepr. checked		Winkler, A.				IsoModul	
		ges. seen		Nienhüser, R.				519169 RP 1000	