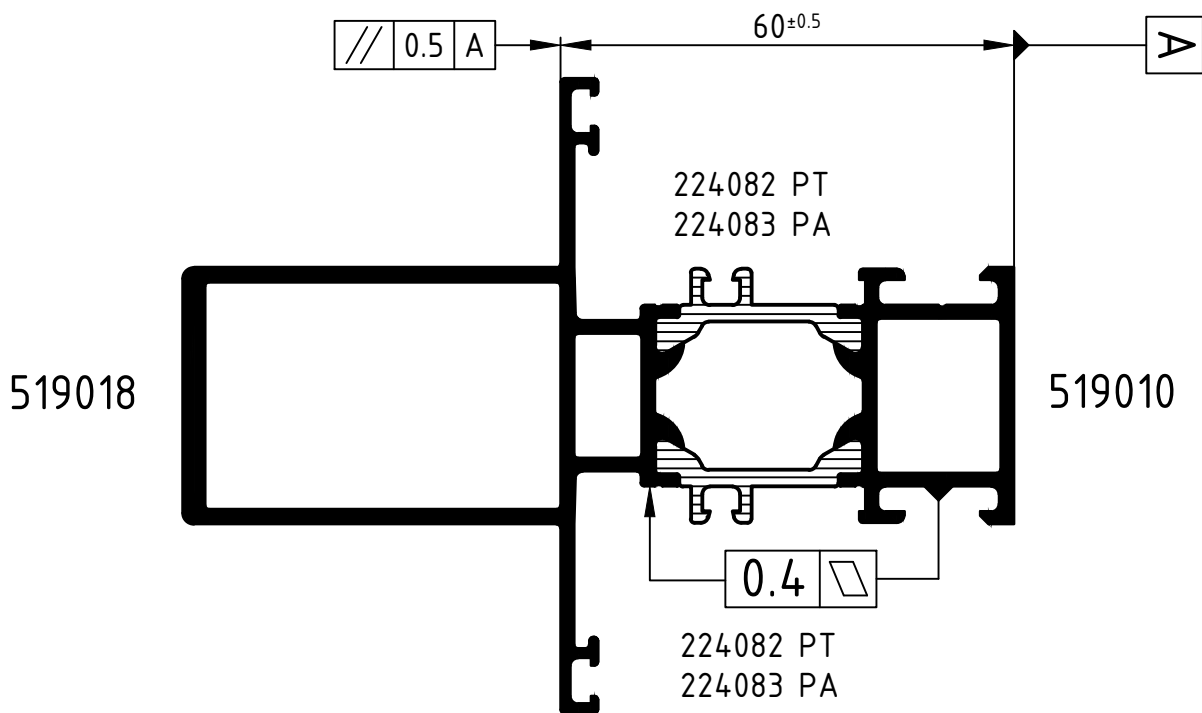
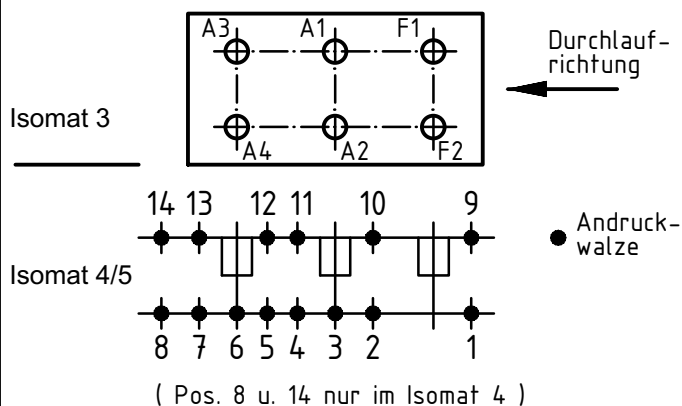
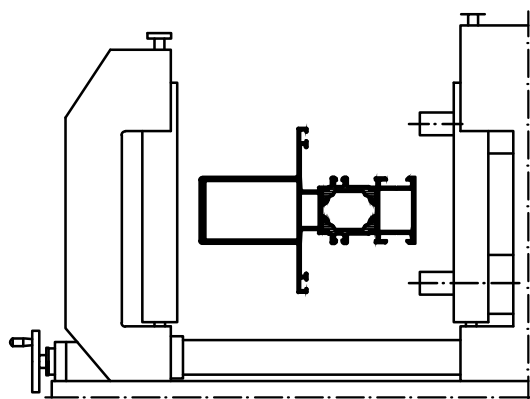




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current roller manual
Attention:



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)				
A1	1	280699 B	280699 B	R1/A1/R2	R1	6	282821 (20.0 mm)	
A2	1	280699 B	280699 B	R1/A2/R2	R2	4	296448 (8.0 mm)	
A3	1	280700 B	280699 B	R1/A3/R2	R3	2	296209 (6.5 mm)	
A4	1	280700 B	280699 B	R1/A4/R2				
F1	1	280698 B		R1/F1/R3				
F2	1	280698 B		R1/F2/R3				
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference	VP PU	Info-Plan:		
				mech. polished				
				uml. total				
Paßmaße Close tol.	Abmaße Std. tolerance				Maßstab Scale	1 : 1	Gewicht Weight	
Original / Änderung Revision / Version	0100		Datum Date	Name	Werkstoff Material			
Name		19.12.2018			Benennung Title	Roller plan		
		gez. drawn	Finkemeyer, C.			Isomat 3/4/5		
		gepr. checked	Winkler, A.					
		ges. seen	Nienhüser, R.		Schüco AWS 60		IsoModul	
					Zeichn.-Nr. Drawing No.	519174 RP 1000		
					EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	Ersatz für Replacement for		